

Bill of Materials Listing

TransArctic Canada Inc.

10/4/2017
Page 1 of 1

Product Number		Description	Bin	Date	Weight	Uof M	Yield
Line	Component Prod#	Description		Unit	Qty		
KMC46695		Mt Kit, ISL-G, HDX, TM-55/65, ALT,'16		1/12/2017	190.94		0
10	BEL32389	Belt, Banded B gr, 2388mm (94")		each	1		
20	BMC83125	Bkt, Weldm't, Adapter PI, ISL, HDX, '13		each	1		
30	BMC90012	Bkt, Weldm't, Main Base, HDX, '16'		each	1		
40	BMC90022	Bkt, Main, Idler, Weldm't, ISL, HDX, '16		each	1		
45	BMC90026	Bkt, Alignm't Bar, Add-On, ISL, HDX, '17		each	1		
50	KCB65501	Kit, Compressor, P/S, Alt, TM-65/55, '16		each	1		
60	KPC90009	Kit, Pulley, ISL-G, 8.9L, 2B/X,'17		each	1		
70	PUA05001	Pulley, Assy, Idler, B/S, 5", Stl, Plt		each	1		
80	PUA05012	Pulley, Assy, Idler,B/BX gr,5", STL,Plt		each	1		
85	SCD16012	Spacer, Col, Drl,16 mm x 34.9o x 12.3i		each	1		
95	SCD21912	Spacer, Col, Drl,21.9mm x 25.4o x 12.3i		each	1		
100	SLV17012	Sleeve, Pulley, 16.9o x 22.23mm x 12.32i		each	2		
110	KBC44195	Bag Kit,Fasteners,KMC44195 & Others.		each	1		

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TransArctic Canada Inc.

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Product Number		Description		Date	Weight	Uof M	Yield
Line	Component	Prod#	Description	Bin	Unit	Qty	
KBC44195			Bag Kit,Fasteners,KMC44195 & Others.		6/1/2016	2.41	0
10	BTC10045		Bolt, Hex, 10 x 1.5 x 45mm, 10.9, Plt,FT		each	3	
20	BTC12080		Bolt, Hex, 12 x 1.75 x 80mm, 10.9,Plt,FT		each	2	
30	BTQ06175		Bolt, Hex, 3/8-16unc, 1.75", 8, Plt		each	5	
40	BTQ08125		Bolt, Hex, 1/2-13unc, 1.25", 8, Plt		each	2	
50	BTQ08151		Bolt, Hex, 1/2-20unf, 1.5", 8, Plt		each	2	
60	CSF08031		Capscrew, FH, 8 x 1.25 x 30mm, 10.9,Plt		each	2	
70	CSF08101		Capscrew, FH, 1/2-20unf x 1.0",Alloy,Plt		each	4	
80	NTA10000		Nut, Hex, 10 x 1.5, 8.8, Plt		each	3	
90	NTA12000		Nut, Hex, 12 x 1.75, 8.8, Plt		each	2	
100	NTQ06000		Nut, Hex, 3/8-16unc, 8, Plt		each	5	
110	WFA10002		Washer, Flat, 10mm, Hvy, 8.8, Plt		each	6	
120	WFA12002		Washer, Flat, 12mm, Hvy, 8.8, Plt		each	2	
130	WFQ08000		Washer, Flat, 1/2", 8, Plt		each	4	
150	WFS06002		Washer, Flat, 3/8", L9, Plt		each	10	
160	WLA10000		Washer, Lock, 10mm, 8.8, Plt		each	3	
170	WLA12000		Washer, Lock, 12mm, 8.8, Plt		each	2	
180	WLQ06000		Washer, Lock, 3/8", 8, Plt		each	5	
190	WLQ08000		Washer, Lock, 1/2", 8, Plt		each	4	

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TransArctic Canada Inc.

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Product Number		Description	Bin	Date	Weight	Uof M	Yield
Line	Component Prod#	Description		Unit	Qty		
KCB65501		Kit, Compressor, P/S, Alt, TM-65/55, '16		8/10/2016	92.09		0
10	BMN80008	Vibration Isolator, Bar,16.50 x 2 x 1.50		each	2		
20	BMN80025	Bkt, Back, PL, Slide, IC, RE300		each	1		
30	BMZ00043	Bkt, Main, Base Pl, '13		each	1		
40	BTP08653	Bolt, Hex, 1/2-13unc, 6.5", 5, Plt, FT		each	1		
50	BTQ08101	Bolt, Hex, 1/2-20unf, 1.00", 8, Plt		each	4		
60	CSF08076	Capscrew, FH, 1/2-20unf x .75",Alloy,Plt		each	2		
70	KAC65501	Kit, Alternator, TM-65, Curb Side, '13		each	1		
80	KBT65501	Kit, Platform, P/S, TM-55/65, '16		each	1		
90	WFQ08000	Washer, Flat, 1/2", 8, Plt		each	4		
100	WLQ08000	Washer, Lock, 1/2", 8, Plt		each	5		

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Product Number		Description	Bin	Date	Weight	Uof M	Yield
Line	Component Prod#	Description		Unit	Qty		
KAC65501		Kit, Alternator, TM-65, Curb Side, '13		8/10/2016	16.06		0
10	BEL11040	Belt, A gr, 1040mm (41")		each	2		
20	BMC90020	Bkt, Alt, Weldm't, Curb Side, TM65/55, '16		each	1		
30	BMT10011	Bkt, Tenr, Block, Offset, 3mm		each	2		
40	PUL03321	Pulley, ALT, Idler, 3.25"d, 2A		each	1		
50	TRD08060	Threaded, Rod, 1/2-13unc x 6", 5, Plt		each	1		
60	KBA65501	Bag Kit, Fasteners, KAC65501		each	1		

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Product Number		Description	Bin	Date	Weight	Uof M	Yield
Line	Component Prod#	Description		Unit	Qty		
KBA65501		Bag Kit, Fasteners, KAC65501		8/10/2016	1.45		0
10	BTC12035	Bolt, Hex, 12 x 1.75 x 35mm, 10.9,Plt,FT		each	4		
20	BTQ08125	Bolt, Hex, 1/2-13unc, 1.25", 8, Plt		each	1		
30	BTQ08150	Bolt, Hex, 1/2-13unc, 1.5", 8, Plt		each	1		
40	BTQ08653	Bolt, Hex, 1/2-13unc, 6.5", 8, Plt		each	1		
50	NTQ08000	Nut, Hex, 1/2-13unc, 8, Plt		each	6		
60	WFA12000	Washer, Flat, 12mm, 8.8, Plt		each	4		
70	WFQ08000	Washer, Flat, 1/2", 8, Plt		each	3		
80	WLA12000	Washer, Lock, 12mm, 8.8, Plt		each	4		
90	WLQ08000	Washer, Lock, 1/2", 8, Plt		each	4		

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TransArctic Canada Inc.

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Product Number		Description	Bin	Date	Weight	Uof M	Yield
Line	Component Prod#	Description		Unit	Qty		
KBT65501		Kit, Platform, P/S, TM-55/65, '16		8/10/2016	16.08		0
10	BMN80031	Bkt, Main, Slide, Assy, 05K, IC, RE300		each	1		
20	BMZ00056	Bkt, Comp, FRT, Z, TM-65/55, '13		each	1		
30	BMZ00057	Bkt, Comp, Rear, Z, TM-65/55, '13		each	1		
40	KBZ65501	Bag Kit, Fasteners, KBT65501		each	1		

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Product Number		Description	Bin	Date	Weight	Uof M	Yield
Line	Component Prod#	Description		Unit	Qty		
KBZ65501		Bag Kit, Fasteners, KBT65501		8/10/2016	0.69		0
10	BTC12035	Bolt, Hex, 12 x 1.75 x 35mm, 10.9,Plt,FT		each	4		
20	NTP07000	Nut, Hex, 7/16-14unc, 5, Plt		each	4		
30	WFA12000	Washer, Flat, 12mm, 8.8, Plt		each	4		
40	WFN07000	Washer, Flat, 7/16", 2, Plt		each	4		
50	WLA12000	Washer, Lock, 12mm, 8.8, Plt		each	4		
60	WLQ07000	Washer, Lock, 7/16", 8, Plt		each	4		

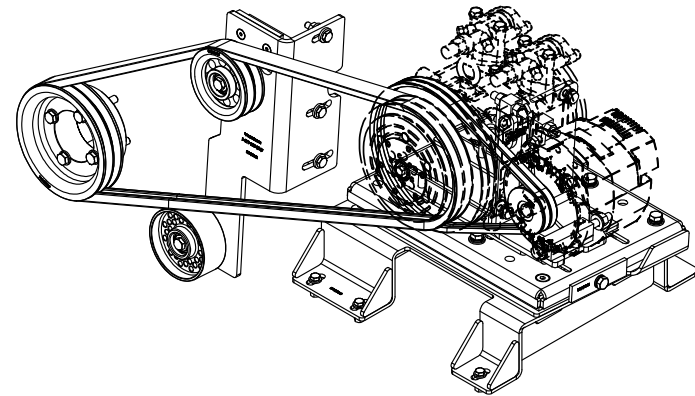
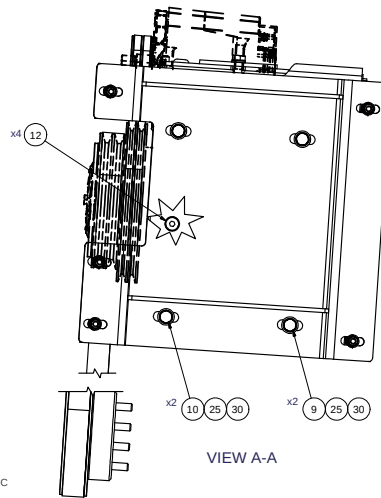
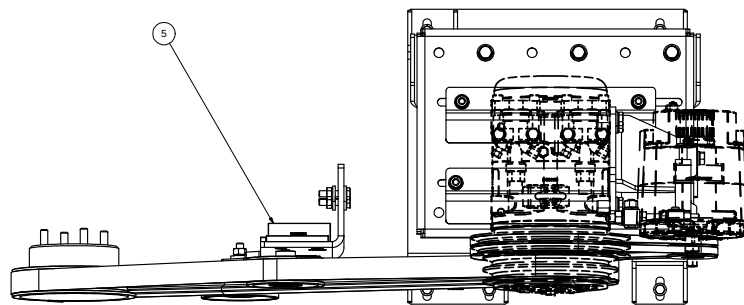
Bill of Materials Listing

TransArctic Canada Inc.

4/27/2017
Page 1 of 1

Product Number		Description	Bin	Date	Weight	Uof M	Yield
Line	Component Prod#	Description		Unit	Qty		
KPC90009		Kit, Pulley, ISL-G, 8.9L, 2B/X,'17		10/15/2013	16.32		0
10	PUL90009	Pulley, Crank, ISL-G, 9.0L, 2B/X, 8", '17		each	1		
20	BTC12080	Bolt, Hex, 12 x 1.75 x 80mm, 10.9,Plt,FT		each	4		
30	WFS12002	Washer, Flat, Hdn, 12mm, Stl, BLK		each	4		

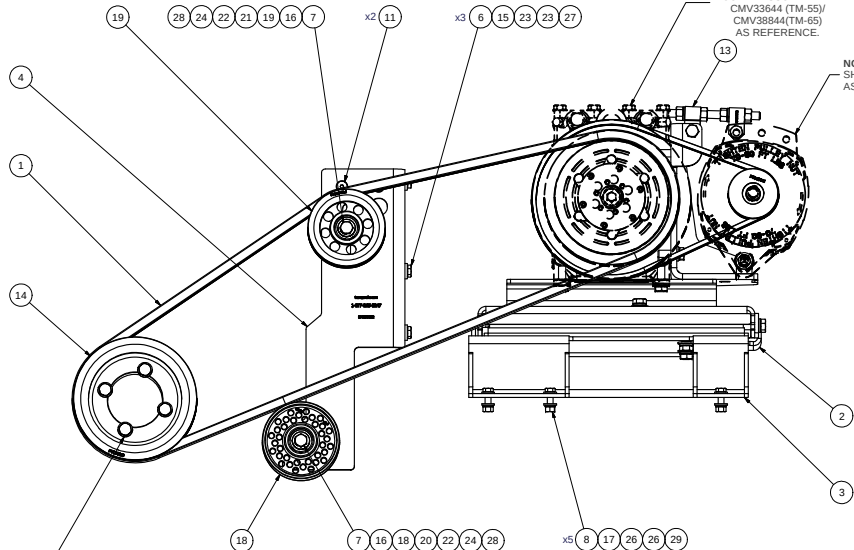
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ISOMETRIC VIEW

NOTE:
SHOWING TRANSARCTIC
COMPRESSOR PART#
CMV33644 (TM-55)
CMV33844 (TM-65)
AS REFERENCE.

NOTE:
SHOWING ALTERNATOR
AS REFERENCE.



NOTE:
TORQUE TO: 66-73 FT-LB PLAIN & LUBRICATED W/ CLEAN ENGINE OIL (15W-40)
(HEXBOLT CAPSCREW M12 x 1.75 x 80mm @10.9 GRADE)
TIGHTEN IN TWO STEPS IN A CRIS-CROSS TIGHTENING SEQUENCE PATTERN.

NOTES:

- 1) USE SERVICABLE THREADLOCKER ON ALL FASTENERS TO ENGINE COMPONENTS AND TORQUE **ALL** BOLTS TO S.A.E. SPECIFICATIONS.
- 2) SEE "TRANSARCTIC A/C COMPRESSOR MOUNT INSTALLATION DISCLAIMER".

30	4	EACH	WLQ08000	WASHER, LOCK, 1/2", 8, PLT
29	5	EACH	WLQ06000	WASHER, LOCK, 3/8", 8, PLT
28	2	EACH	WL12000	WASHER, LOCK, 12mm, 8.8, PLT
27	3	EACH	WL10000	WASHER, LOCK, 10mm, 8.8, PLT
26	10	EACH	WFS06002	WASHER, FLAT, 3/8", L9, PLT
25	4	EACH	WFO08000	WASHER, FLAT, 1/2", 8, PLT
24	2	EACH	WFA12002	WASHER, FLAT, 12mm, HVY, 8.8, PLT
23	6	EACH	WFA10002	WASHER, FLAT, 10mm, HVY, 8.8, PLT
22	2	EACH	SLV17012	SLEEVE, PULLEY, 16.90 x 22.23 mm x12.19l
21	1	EACH	SCD21912	SPACER, COL, DRL.21.9mm x 31.80 x12.3l
20	1	EACH	SCD16012	SPACER, COL, DRL.16 mm x 31.80 x 12.0l
19	1	EACH	PLUA05012	PULLEY, ASSY, IDLER, 8/BX gr, 5" STL, PLT
18	1	EACH	PLUA05001	PULLEY, ASSY, IDLER, 8/S, 5", STL, PLT
17	5	EACH	NTQ06000	NUT, HEX, 3/8-16UNC, 8, PLT
16	2	EACH	NTA12000	NUT, HEX, 12 x 1.75, 8.8, PLT
15	3	EACH	NTA10000	NUT, HEX, 10 x 1.5, 8.8, PLT
14	1	EACH	KPC90009	KIT, PULLEY, ISL-G, 8.9L, 2B/X, '17
13	1	EACH	KCB65501	KIT, COMPRESSOR, P/S, ALT, TM-65/55, '16
12	4	EACH	CSF08101	CAPSCREW, FH, 1/2-20UNF x 1", ALLOY, PLT
11	2	EACH	CSF08031	CAPSCREW, FH, 8 x 1.25 x 30mm, 10.9, PLT
10	2	EACH	BTQ08151	BOLT, HEX, 1/2-20UNF x 1.50, 8, PLT
9	2	EACH	BTQ08125	BOLT, HEX, 1/2-13UNC x 1.25, 8, PLT
8	5	EACH	BTQ06125	BOLT, HEX, 3/8-16UNC x 1.25, 8, PLT
7	2	EACH	BTCL2080	BOLT, HEX, 12 x 1.75 x 80mm, 10.9, PLT
6	3	EACH	BTCL0045	BOLT, HEX, 10 x 1.5 x 45mm, 10.9, PLT
5	1	EACH	BMC90026	BKT, ALIGNMT BAR, ADD-ON, ISL-G, HDX, '17
4	1	EACH	BMC90022	BKT, MAIN, IDLER, WELDMT, ISL, HDX, '16
3	1	EACH	BMC90012	BKT, WELDMT, MAIN BASE, HDX, '16
2	1	EACH	BMC83125	BKT, WELDMT, ADAPTER PL, ISL, HDX, '13
1	1	EACH	BEL32388	BELT, BANDED 6 gr, 2388mm ('04)

ITEM	QTY	U/M	PART NUMBER	DESCRIPTION
BILL OF MATERIALS				
DRAWN: J Rodriguez 10/4/2017				
CHECKED: Val Jakovlev 10/4/2017				
REV: JCN RELEASED TO PRODUCTION 10/4/2017 JRR GA James Stewart 10/4/2017				
DATE: 10/4/2017 BY: MFG Ron Ingram 10/4/2017				
APPROVED: Date Mason 10/4/2017				
UNSPECIFIED TOLERANCES: (UNT UNL) (FRACTIONAL) (DECIMAL) (ANGULAR) (THIRD ANGLE PROJECTION)				
DRAWING UNIT OF MEASURE: MM (INCH)				
SCALE: 1:4				
SHEET 1 OF 1				

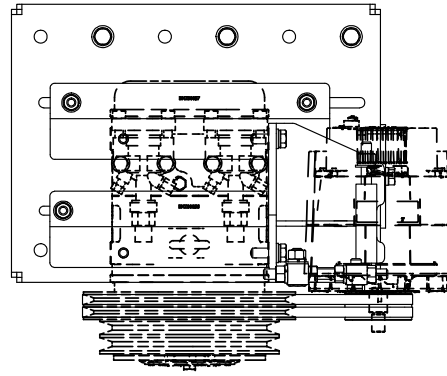
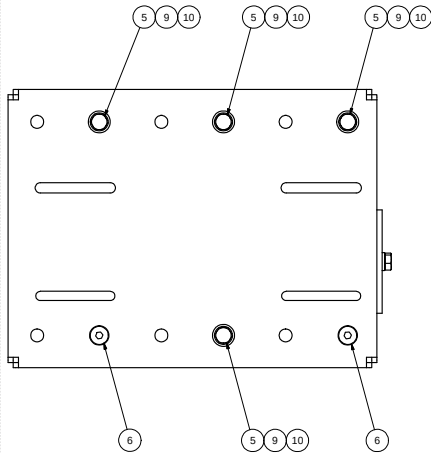
TRANSARCTIC INC.

MT KIT, ISL-G, HDX, TM-55/ 65, ALT, '17

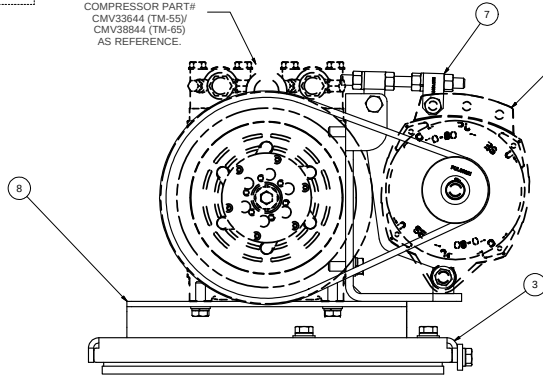
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TOP VIEW

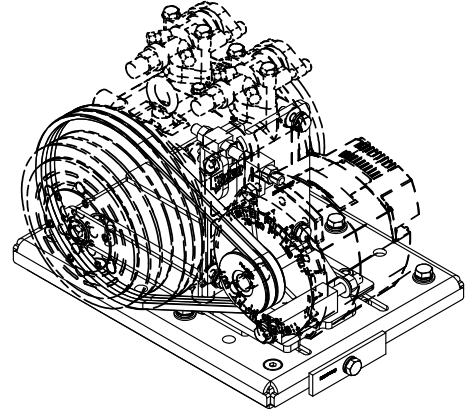
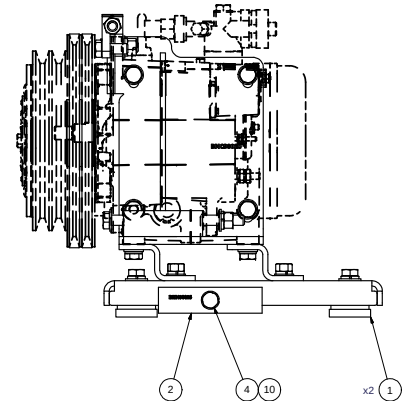
PARTS REMOVED FOR CLARITY.



NOTE:
SHOWING TRANSARCTIC
COMPRESSOR PART#
CMV38644 (TM-55)
CMV38844 (TM-65)
AS REFERENCE.



NOTE:
SHOWING ALTERNATOR
AS REFERENCE.



ISOMETRIC VIEW

NOTES:

- 1) USE SERVICABLE THREADLOCKER ON ALL FASTENERS TO ENGINE COMPONENTS AND TORQUE **ALL** BOLTS TO S.A.E. SPECIFICATIONS.
- 2) SEE "TRANSARCTIC A/C COMPRESSOR MOUNT INSTALLATION DISCLAIMER".
- 3) WEIGHT: 68.75 LBS.

ITEM	QTY	U/M	PART NUMBER	DESCRIPTION
10	5	EACH	WLO08000	WASHER, LOCK, 1/2", 8, PLT
9	4	EACH	WFO08000	WASHER, FLAT, 1/2", 8, PLT
8	1	EACH	KBT65501	KIT, PLATFORM, P/S, TM-55/65, '16
7	1	EACH	KAC65501	KIT, ALTERNATOR, TM-65, CURB SIDE, '13
6	2	EACH	CSF08076	CAPSCREW, FH, 1/2-20UNF x .75", ALLOY, PLT
5	4	EACH	BTQ08101	BOLT, HEX, 1/2-20UNF x 1.00, 8, PLT
4	1	EACH	BTP08653	BOLT, HEX, 1/2-13UNC x 6.50, 5, PLT, FT
3	1	EACH	BMZ00043	BKT, MAIN, BASE PL, '13
2	1	EACH	BMN00025	BKT, BACK, PL, SLIDE, IC, RE300
1	2	EACH	BMN00008	VIBRATION ISOLATOR, BAR, 16.50 x 2 x 1.50

BILL OF MATERIALS

DRAWN	vjakowlew	8/3/2016
CHECKED	Jose Rodriguez	8/3/2016
QA	James Stewart	8/3/2016
MFG	James Stewart	8/3/2016
APPROVED	Dale Mason	8/3/2016

TRANSARCTIC INC.

KIT, COMPRESSOR, P/S, ALT,
TM-65/55, '16

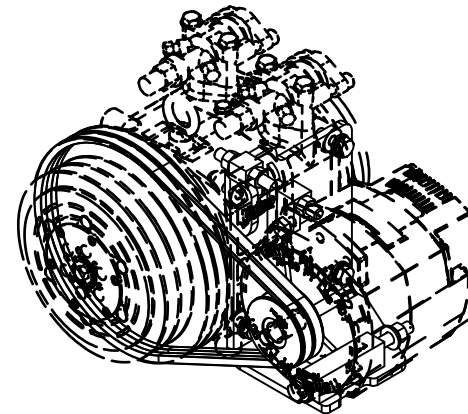
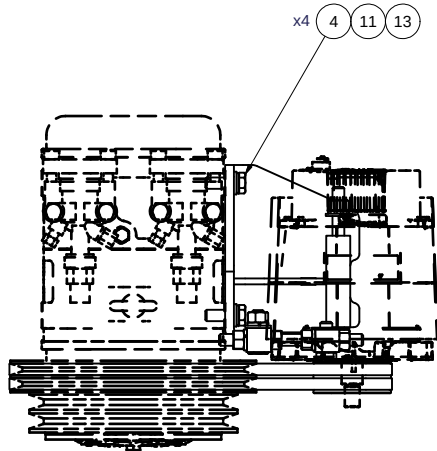
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UNSPECIFIED TOLERANCES:	UNIT: MM	INCH
ONE DECIMAL PLACE (.X)	.05	[.002]
TWO DECIMAL PLACE (.XX)	.02	[.001]
THREE DECIMAL PLACE (.XXX)	.01	[.0005]
FUNCTIONAL (AS SHOWN)	ANGULAR	± .02



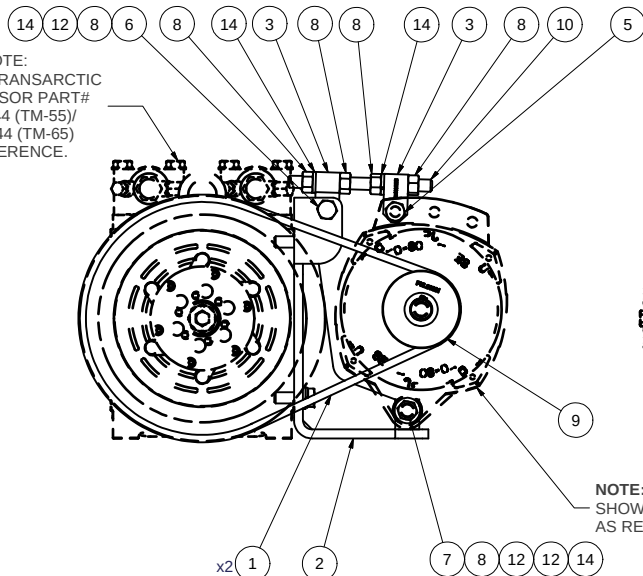
THIRD ANGLE PROJECTION

DRAWING UNIT OF MEASURE: MM [INCH] SCALE: 1:3 SHEET 1 OF 1



ISOMETRIC VIEW

NOTE:
SHOWING TRANSARCTIC
COMPRESSOR PART#
CMV33644 (TM-55)/
CMV38844 (TM-65)
AS REFERENCE.



NOTE:
SHOWING ALTERNATOR
AS REFERENCE.

NOTES:

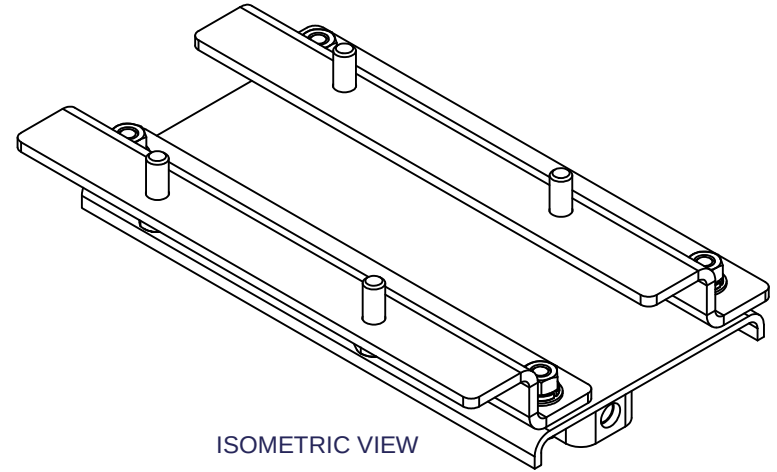
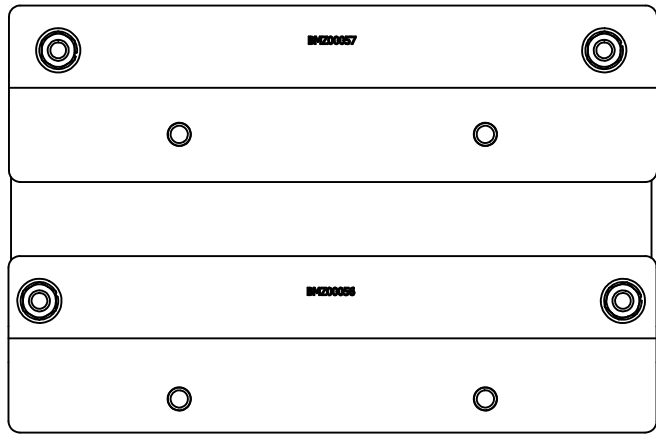
- 1) USE SERVICABLE THREADLOCKER ON ALL FASTENERS TO ENGINE COMPONENTS AND TORQUE **ALL** BOLTS TO S.A.E. SPECIFICATIONS.
- 2) SEE "TRANSARCTIC A/C COMPRESSOR MOUNT INSTALLATION DISCLAIMER".
- 3) WEIGHT: 18.11 LB

14	4	EACH	WLQ08000	WASHER, LOCK, 1/2", 8, PLT
13	4	EACH	WLA12000	WASHER, LOCK, 12mm, 8.8, PLT
12	3	EACH	WFO08000	WASHER, FLAT, 1/2", 8, PLT
11	4	EACH	WFA12000	WASHER, FLAT, 12mm, 8.8, PLT
10	1	EACH	TRD08060	THREADED, ROD, 1/2-13UNC x 6", 5 PLT
9	1	EACH	PUL03321	PULLEY, ALT, IDLER, 3.25"o, 2A
8	6	EACH	NTQ08000	NUT, HEX, 1/2-13UNC, 8, PLT
7	1	EACH	BTQ08653	BOLT, HEX, 1/2-13UNC x 6.50, 8, PLT
6	1	EACH	BTQ08150	BOLT, HEX, 1/2-13UNC x 1.50, 8, PLT
5	1	EACH	BTQ08125	BOLT, HEX, 1/2-13UNC x 1.25, 8, PLT
4	4	EACH	BTC12035	BOLT, HEX, 12 x 1.75 x 35mm, 10.9, PLT
3	2	EACH	BMT10011	BKT, TENR, BLOCK, OFFSET, 3mm
2	1	EACH	BMC90020	BKT, ALT, WELDM'T, CURB SIDE, TM-65/55, '16
1	2	EACH	BEL11118	BELT, A gr, 1040mm (41")
ITEM	QTY	U/M	PART NUMBER	DESCRIPTION

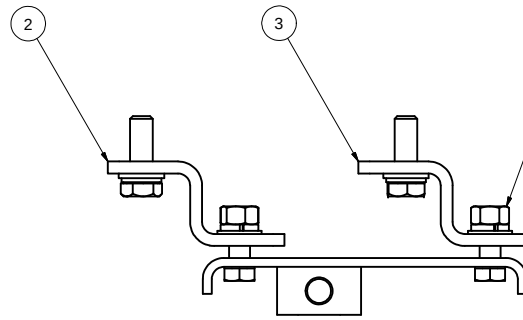
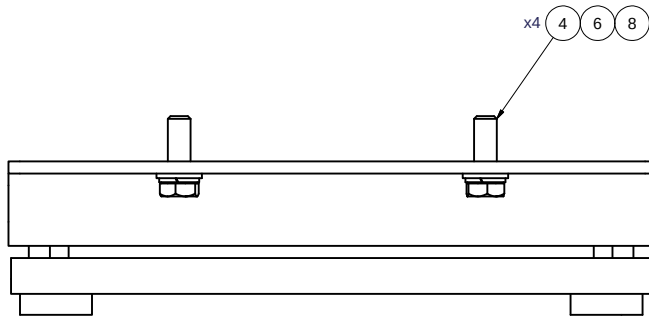
BILL OF MATERIALS

DRAWN vjakowlew	8/3/2016	TRANSARCTIC INC.
CHECKED Jose Rodriguez	8/3/2016	
QA James Stewart	8/3/2016	
MFG James Stewart	8/3/2016	
APPROVED Dale Mason	8/3/2016	TITLE KIT, ALTERNATOR, TM-55/65, CURB SIDE, '13
SIZE C	DWG NO KAC65501	REV 0
SCALE 1:4	SHEET 1	OF 1

0	RELEASED TO PRODUCTION.	8/3/2016	JF	
REV	ECN:	DESCRIPTION:	DATE:	B
THIS DRAWING CONTAINS PROPRIETARY CONFIDENTIAL INFORMATION OWNED BY TRANSARCTIC CANADA INC. THE DOCUMENT AND THE INFORMATION IN IT ARE NOT TO BE USED, DISCLOSED OR REPRODUCED WITHOUT EXPRESS WRITTEN PERMISSION OF THE COMPANY.				
UNSPECIFIED TOLERANCES: (ALT. DIM.)				
ONE DECIMAL PLACE (.X)	MM	.50	(.020)	
TWO DECIMAL PLACE (.XX)	MM	.25	(.010)	
THREE DECIMAL PLACE (.XXX)	MM	.10	(.005)	
				
				THIRD ANGLE PROJECTION



ISOMETRIC VIEW



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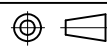
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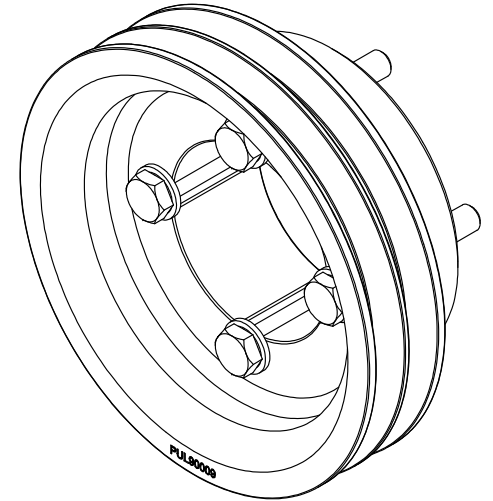
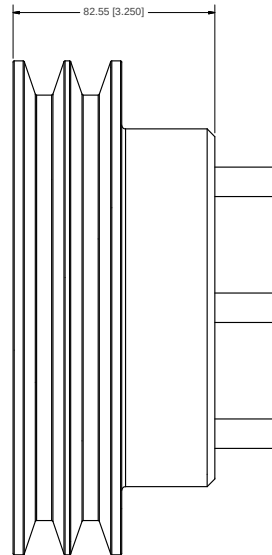
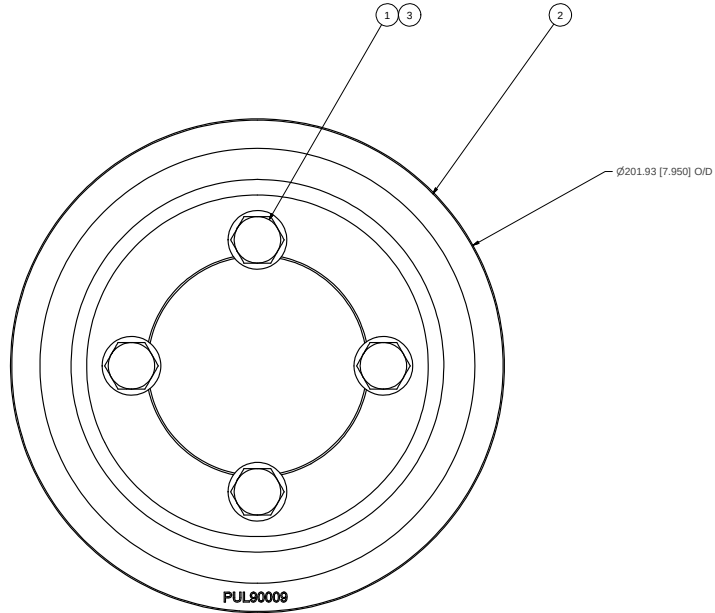
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NOTES:

- 1) USE SERVICABLE THREADLOCKER ON ALL FASTENERS TO ENGINE COMPONENTS AND TORQUE **ALL** BOLTS TO S.A.E. SPECIFICATIONS.
- 2) SEE "TRANSARCTIC A/C COMPRESSOR MOUNT INSTALLATION DISCLAIMER".
- 3) WEIGHT: 16.47 LBS.

0	RELEASED TO PRODUCTION.	8/8/2016	JR	
REV	ECN	DESCRIPTION	DATE	BY
THIS DRAWING CONTAINS PROPRIETARY CONFIDENTIAL INFORMATION OWNED BY TRANSARCTIC CANADA INC.. THE DOCUMENT AND THE INFORMATION IN IT ARE NOT TO BE USED, DISCLOSED OR REPRODUCED WITHOUT EXPRESS WRITTEN PERMISSION OF THE COMPANY.				
UNSPECIFIED TOLERANCES:			[ALT. DIM.]	
ONE DECIMAL PLACE (X)	.50	(.020)		
TWO DECIMAL PLACE (XX)	.25	(.010)		
THREE DECIMAL PLACE (XXX)	.10	(.005)		
FRACTIONAL +/- 1/32"	ANGULAR +/- .50°	THIRD ANGLE PROJECTION		

9	4	EACH	WLQ07000	WASHER, LOCK, 7/16", 8, PLT
8	4	EACH	WLA12000	WASHER, LOCK, 12mm, 8.8, PLT
7	4	EACH	WFN07000	WASHER, FLAT, 7/16", 2, PLT
6	4	EACH	WFA12000	WASHER, FLAT, 12mm, 8.8, PLT
5	4	EACH	NTP07000	NUT, HEX, 7/16-14UNC, 5, PLT
4	4	EACH	BTC12035	BOLT, HEX, 12 x 1.75 x 35mm, 10.9, PLT
3	1	EACH	BMZ00057	BKT, COMP, REAR, Z, TM-65/55, '13
2	1	EACH	BMZ00056	BKT, COMP, FRT, Z, TM-65/55, '13
1	1	EACH	BMN80031	BKT, MAIN, SLIDE, ASSY, 05K, IC, RE300
ITEM	QTY	U/M	PART NUMBER	DESCRIPTION
BILL OF MATERIALS				
DRAWN		8/8/2016		
Jrodriguez				
CHECKED		8/8/2016		
Val Jakowlew				
QA		8/8/2016		TITLE
Y: James Stewart				
MFG		8/8/2016		
James Stewart				
D APPROVED		8/8/2016		KIT, PLATFORM, P/S, TM-55/65, '16
Dale Mason				
		SIZE	DWG NO	
		C	KBT65501	
				REV
				0
ON DRAWING UNIT OF MEASURE:		MM [INCH]		SCALE
				1:2
				SHEET
				1
				OF
				1



- NOTES:
- 1) USE SERVICABLE THREADLOCKER ON ALL FASTENERS TO ENGINE COMPONENTS AND TORQUE **ALL** BOLTS TO S.A.E. SPECIFICATIONS.
 - 2) SEE "TRANSARCTIC A/C COMPRESSOR MOUNT INSTALLATION DISCLAIMER".
 - 3) WEIGHT: 16.41 LB

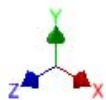
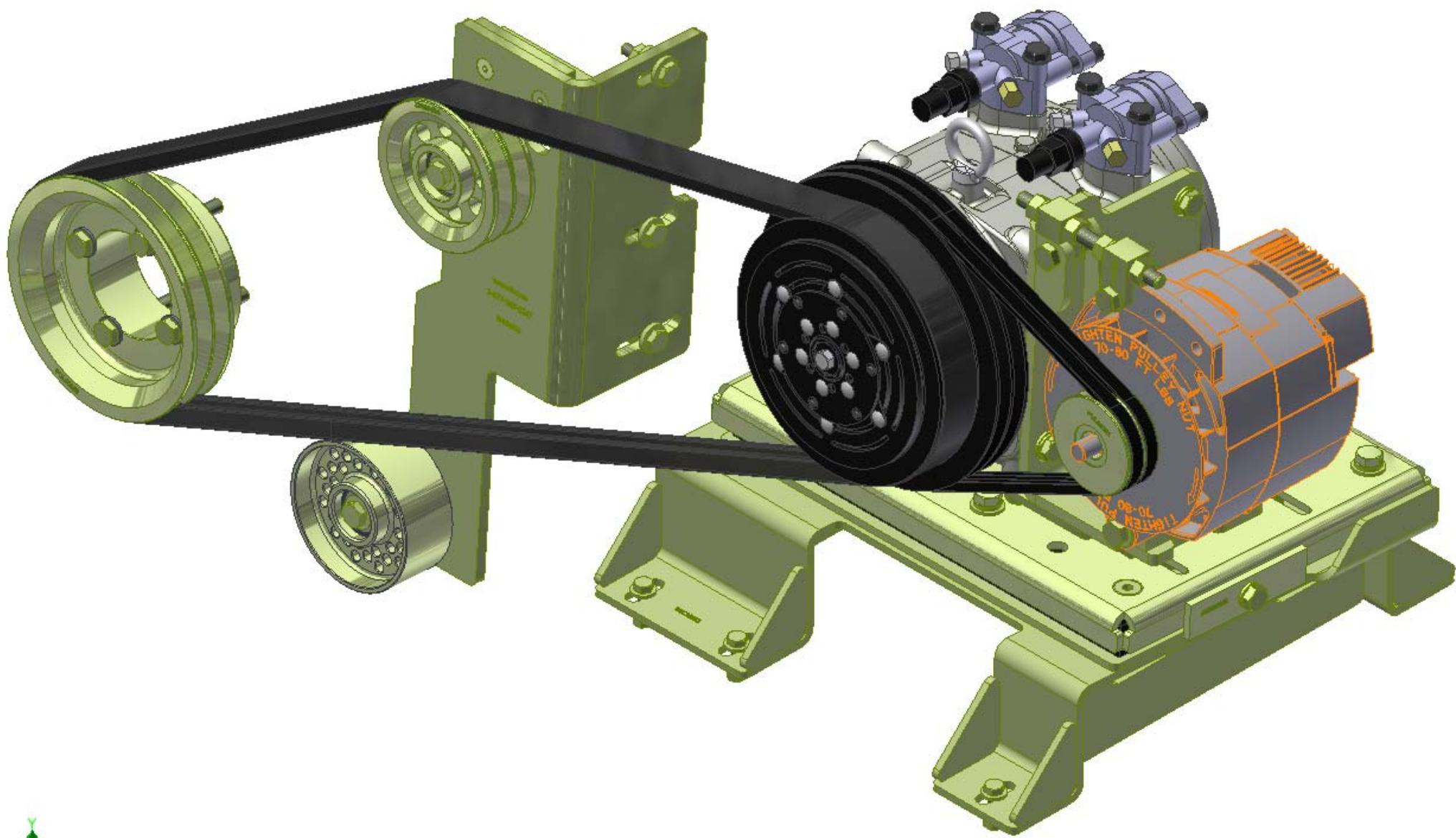
ITEM	QTY	U/M	PART NUMBER	DESCRIPTION
3	4	EACH	WFS12002	WASHER, FLAT, HDN, 12mm, STL, BLK
2	1	EACH	PUL90009	PULLEY, CRANK, ISL-G, 8.9L, 2B/X, 8", '17
1	4	EACH	BTCL2080	BOLT, HEX, 12 x 1.75 x 80mm, 10.9, PLT

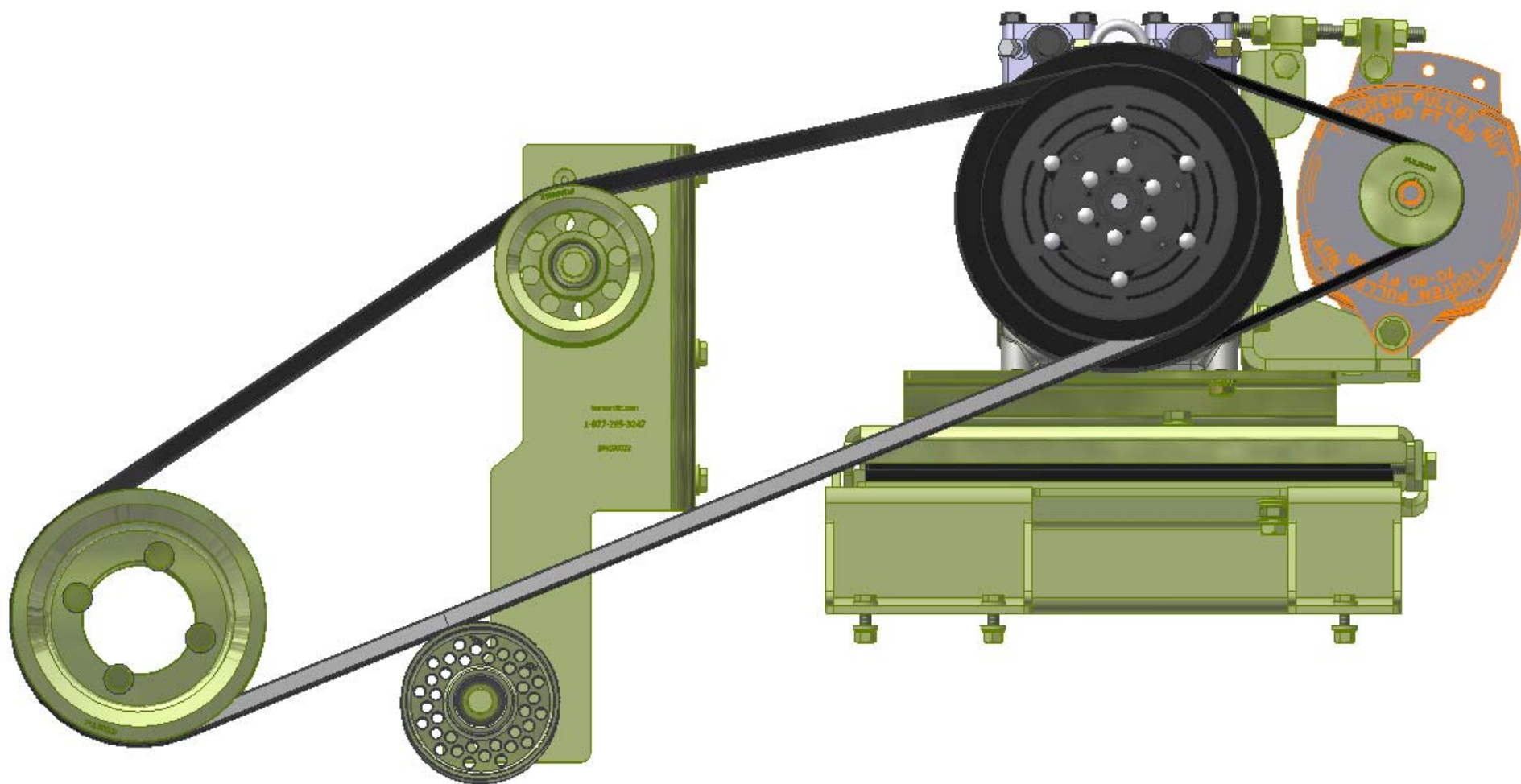
BILL OF MATERIALS

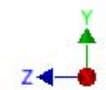
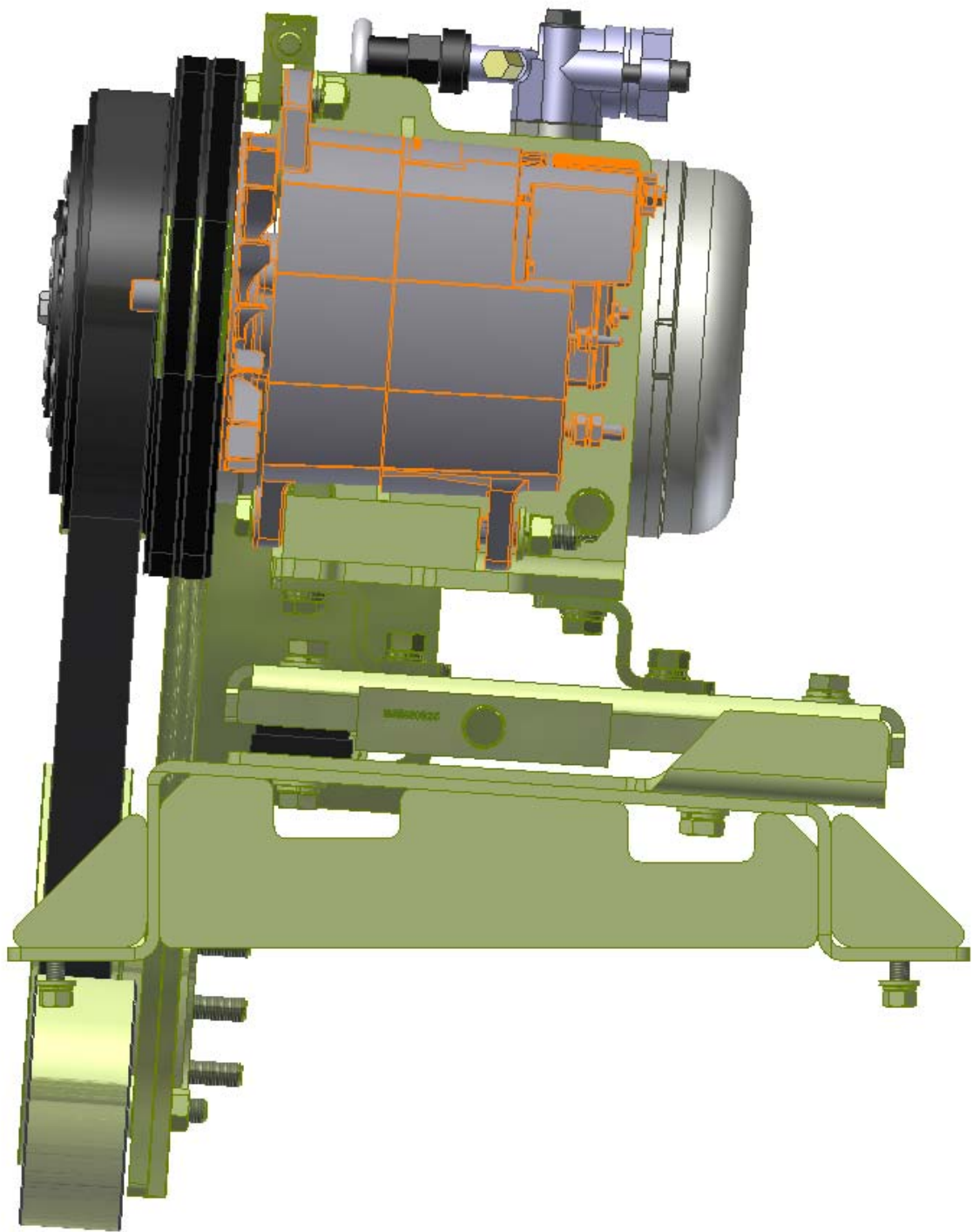
DRAWN jrodriguez		12/16/2016	TRANSARCTIC INC.		
CHECKED Jose Rodriguez		12/16/2016			
REV/ECD MFG		12/16/2016			
APPROVED James Stewart		12/16/2016			
DATE Date Mason		12/16/2016			
TITLE			KIT, PULLEY, ISL-G, 8.9L, 2B/X, '17		
DRAWING UNIT OF MEASURE			SIZE D	DWG NO KPC90009	REV 0
			SCALE 1:1	SHEET 1 OF 1	

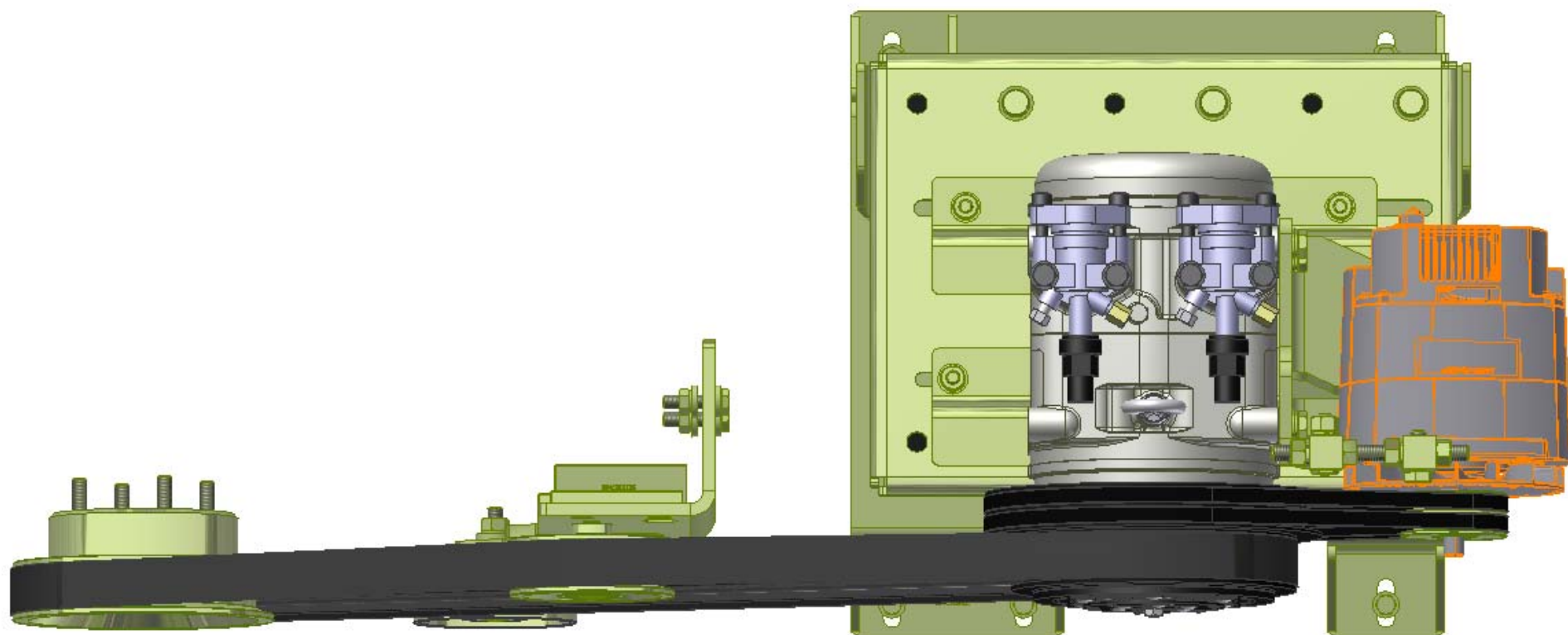
UNSPECIFIED TOLERANCES:	INCH DIMS	METRIC DIMS
DIM DECIMAL PLACE (X)	.00	.00
THIRD DECIMAL PLACE (X)	.00	.00
THIRD DECIMAL PLACE (X)	.00	.00
FRAC TIONAL (X) 1/32"	ANGULAR	ANGULAR

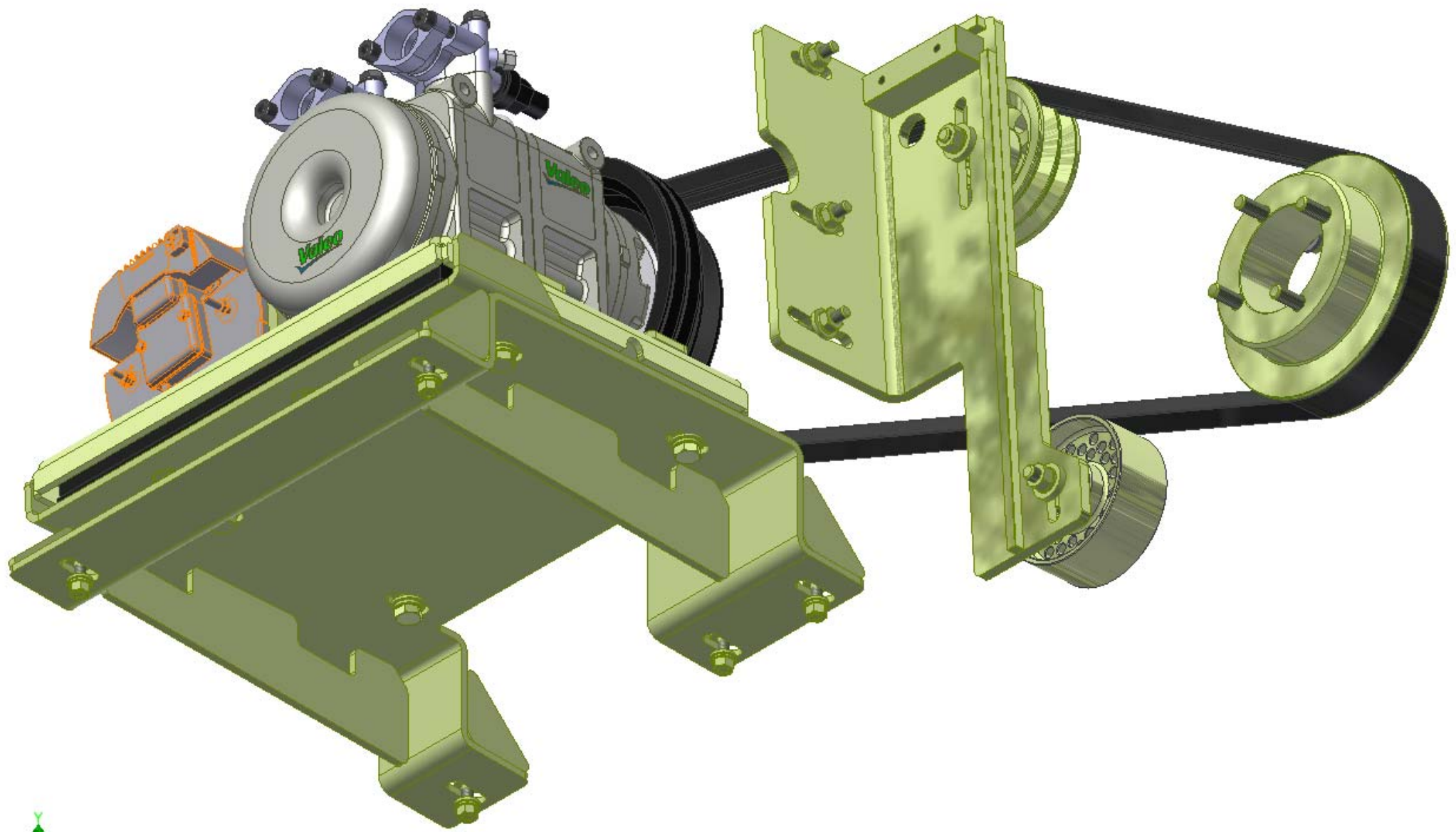












TransArctic A/C Compressor Mount Installation Disclaimer

All compressor mounts should be installed by qualified and trained personnel using proper tools and equipment in safe working conditions following industry standard guidelines for motor vehicle service and repair.

The installer of any compressor mount purchased from TransArctic must undertake all responsibility of issues arising from that compressor bracket being installed on any vehicle. As well as insure that a **proper and sufficient ground** is established between the compressors' clutches and the vehicle's engine. Mount functionality, operation and durability can all be compromised by an incompetent installation.

Due to the many different situations, parameters and application criteria, which are beyond the compressor mount manufacturer's control, TransArctic does not warrant design, durability, or operational functionality of any compressor mount improperly installed by another party.

With no implied guarantees it is the mount installer's strict responsibility to determine safety and functionality, of the compressor mount, at the time of installation.

Please contact TransArctic with any issue arising from installation so we may better improve the product. If you have any reservations about the compressor mount integrity contact TransArctic immediately at 1-877-COLD-AIR.

Mark OEM tensioner location

Install Kit

Check for Interferences

Check to ensure that the proper OEM tensioner orientation is maintained

Run engine with A/C system engaged for at least 10 minutes to run in belt

Check OEM tensioner orientation and adjust as required

Responsabilidad limitada de TransArctic en la instalación del soporte del compresor

Todos los soportes de los compresores deben ser instalados por personas calificadas y entrenadas, usando para ello los equipos y herramientas necesarios para esta labor en buenas condiciones y según las normas y guías para el servicio y/o reparación de motores de vehículos.

El instalador de los soportes comprados en TransArctic asume toda la responsabilidad de cualquier problema que surga en el soporte del compresor al vehículo; de igual manera es responsable que el cable a tierra sea conectado entre el embrague del compresor y el motor del vehículo.

Se advierte que el buen funcionamiento y la durabilidad del soporte pueden ser comprometidos por defectos en su instalación.

Debido a las diversas situaciones que se puedan presentar fuera del control del fabricante, TransArctic no garantiza el diseño, la durabilidad o el correcto funcionamiento de cualquier equipo inapropiadamente instalado por terceros.

Esta sobreentendido que el Instalador del montaje del compresor es estrictamente responsable de la seguridad y funcionamiento del equipo en el momento de la instalación.

Si tuviera algún problema o duda acerca de la instalación del soporte del compresor pongase en contacto inmediatamente con TransArctic al teléfono 1-877-COLD-AIR de modo que podamos mejorar nuestro producto.

Note la ubicación del medidor de tensión OEM

Instale el equipo

Controlar si hay interferencias.

Asegurese que el medidor de tensión mantenga la orientación justa.

Encienda el motor por lo menos 10 minutos con el sistema A/C enganchado para que la correa corra

Controle la orientación justa del medidor de tensión y ajuste a las condiciones requeridas del fabricante