

Bill of Materials Listing

TransArctic Canada Inc.

5/26/2021
Page 1 of 1

Product Number		Date	Description		Uof M	Weight	Yield
Line	Qty	Component Prod#	Rev#	Description	Bin	Unit	
KMC62730		6/22/2020	3	Mt. Kit, ISB13, TM43, IC CE300, '20			131.57
5	1	PAC23150		Pack, Carton, 23" x 15" x 10", 51 ECT		each	
10	1	BEL82134		Belt, 8gr, 2134mm (84") (5080840)		each	
20	1	BMC67063	2	Bkt, Alt, Bar, ISB, F400, BBCV, '10		each	
30	1	BMC67115	0	Bkt, Shroud, TM43/31, 6.7L, IC., Conv.'13		each	
40	1	BMC67120	2	Bkt, Rad sprt. TM43/21, 6.7L. IC. Conv.'13		each	
50	1	BMC67171	5	Bkt, Main, Weldm't, IC. Conv., '20		each	
60	1	BMC67194	0	Bkt, Brace, Weldm't, Diag, IC. Conv, '20		each	
70	1	BMC67200	0	Bkt, Brace, Rear, TM-43, '20		each	
80	3	CLP02625		Clamp, Constant Torque, 1 3/4"- 2 5/8"		each	
90	1	CLP03125		Clamp, Constant Torque, 2 1/4"- 3 1/8"		each	
95	1	FSP61906	0	Spacer, Fan, Pulley, IC, 19.05mm (.75")		each	
98	1	FTS40024	1	Fitting, Service Valve Port, Cap Plug		each	
100	1	PUL67008	0	Pulley, Crank, ADD-ON, Cum, ISB, 6.7, P8	obsol	each	
110	1	PUL80076		Pulley, Idler, Backside, P8, 74d (89101)		each	
120	2	PUL81074		Pulley, Idler, Frontside, P8, 74d (89103)		each	
135	1	SCD17917	0	Spacer, Col, Drl, 17.9mm x25.4o x17.02i		each	
140	3	SLV17010	1	Sleeve, Pulley, 16.9o x 22.23mm x 10.32i		each	
150	1	TEN80003		Tenr, HD Spring, BackSide, CCW (89200B)		each	
160	1	TUS01892	0	Tube, Stl, Rad, 1.75" O.D. _Cut & Welded		each	
170	1	KBC62730	3	Bag Kit, Fasteners, TM43- KMC62730		each	

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Page 1 of 1

Product Number	Date	Description	Uof M	Weight	Yield			
Line	Qty	Component Prod#	Rev#	Description	Bin	Unit		
KBC62730	6/26/2020	3		Bag Kit, Fasteners, TM43- KMC62730			6.20	0
5	1	BTA08141		Bolt, Hex, 8 x 1.25 x 140mm, 8.8, Plt,FT		each		
10	5	BTC08025		Bolt, Hex, 8 x 1.25 x 25mm, 10.9, Plt		each		
20	1	BTC08035		Bolt, Hex, 8 x 1.25 x 35mm, 10.9, Plt,FT		each		
30	2	BTC08055		Bolt, Hex, 8 x 1.25 x 55mm, 10.9, Plt,FT		each		
40	4	BTC08100		Bolt, Hex, 8 x 1.25 x 100mm, 10.9, Plt		each		
50	4	BTC10035		Bolt, Hex, 10 x 1.5 x 35mm, 10.9, Plt,FT		each		
55	3	BTC10050		Bolt, Hex, 10 x 1.5 x 50mm, 10.9, Plt		each		
60	4	BTC10070		Bolt, Hex, 10 x 1.5 x 70mm, 10.9, Plt		each		
70	1	BTC10090		Bolt, Hex, 10 x 1.5 x 90mm, 10.9, Plt		each		
80	6	BTC10120		Bolt, Hex, 10 x 1.5 x 120mm, 10.9, Plt		each		
90	2	BTC10150		Bolt, Hex, 10 x 1.5 x 150mm, 10.9, Plt		each		
100	6	BTC12030		Bolt, Hex, 12 x 1.75 x 30mm, 10.9, Plt		each		
110	1	BTS06176		Bolt, U, 3/8-16, 1.75" I.D, W, Nut/PLT.		Each		
120	1	CSF08031		Capscrew, FH, 8 x 1.25 x 30mm, 10.9,Plt		each		
130	2	CSF10021		Capscrew, FH, 10 x 1.5 x 20mm, 10.9,Plt		each		
140	3	CSF12036		Capscrew, FH, 12 x 1.75 x 35mm, 10.9,Plt		each		
145	6	CSS12090		Capscrew, SH, 12 x 1.25 x 90mm, 12.9,BLK		each		
147	2	NTA08000		Nut, Hex, 8 x 1.25, 8.8, Plt		each		
150	2	NTA10000		Nut, Hex, 10 x 1.5, 8.8, Plt		each		
155	1	NTS10401	0	Nut, Tensioner, 10mm, 40.1mm o/a, Plt		each		
160	12	WFA08000		Washer, Flat, 8mm, 8.8, Plt		each		
170	16	WFA10000		Washer, Flat, 10mm, 8.8, Plt		each		
180	6	WFA12000		Washer, Flat, 12mm, 8.8, Plt		each		
185	6	WFS12002	0	Washer, Flat, Hdn, 12mm, Stl, BLK		each		
190	13	WLA08000		Washer, Lock, 8mm, 8.8, Plt		each		
200	14	WLA10000		Washer, Lock, 10mm, 8.8, Plt		each		
210	6	WLA12000		Washer, Lock, 12mm, 8.8, Plt		each		

NOTE:
REMOVED COMPRESSOR FOR CLARITY

REAR VIEW

SCALE 1 / 2

NOTE:
REMOVE EXISTING OEM RAD HOSE AND
CUT TO LENGTH TO FIT BOTH ENDS OF TUBE (TU501892)
HOSE MUST BE RE-INSTALLED NO LESS THAN 2"
ONTO TUBE, (BOTH ENDS).

ISOMETRIC VIEW

NOTES:
1) USE SERVICEABLE THREADLOCKER ON ALL FASTENERS TO ENGINE COMPONENTS AND
TORQUE ALL BOLTS TO S.A.E. SPECIFICATIONS.
2) SEE "TRANSARC TIC COMPRESSOR MOUNT INSTALLATION DISCLAIMER"
3) REMOVE ALTERNATOR, MOUNT CASTING AND LIFTING LUG & REPLACE THE LEFT LUG
WITH ITEM # BMC07171 AND RE-INSTALL ALTERNATOR AND MOUNT CASTING.
REFER TO INSTALLATION PROCEDURE.

45	6	EACH	WLA12000	WASHER, LOCK, 12mm, 8.8, PLT
44	14	EACH	WLA10000	WASHER, LOCK, 10mm, 8.8, PLT
43	13	EACH	WLA06000	WASHER, LOCK, 6mm, 8.8, PLT
42	6	EACH	WFS10000	WASHER, FLAT, 10mm, 12mm, STL, BLK
41	6	EACH	WFA12000	WASHER, FLAT, 12mm, 8.8, PLT
40	10	EACH	WFA10000	WASHER, FLAT, 10mm, 8.8, PLT
39	12	EACH	WFA06000	WASHER, FLAT, 6mm, 8.8, PLT
38	1	EACH	TU501892	TUBE, STL, RAD, 1.75" O.D.
37	1	EACH	TENR0003	TENK, HD SPRING, BACKSIDE, CCW
36	3	EACH	SLV17010	SLEEVE, PULLEY, 16.6x x 22.2mm x 10.32
35	1	EACH	SCD17917	SPACER, COL, DRL, 17.8mm x 28.6x x 176
34	2	EACH	PULB1074	PULLEY, IDLER, FRONTSIDE, PB, 74d x 39w
33	1	EACH	PULB0078	PULLEY, IDLER, BACKSIDE, PB, 76d, 30W
32	1	EACH	PULB1008	PULLEY, CRANK, ADD-ON, CUM, ISB, 6.7, PB
31	1	EACH	NTS10401	NUT, TENSIONER, 10 mm 40.13 mm dia, PLT
30	2	EACH	NTA10003	NUT, HEX, 10 x 1.5, 8.8, PLT
29	2	EACH	NTA06005	NUT, HEX, 8 x 1.25, 8.8, PLT
28	1	EACH	FTS40024	FITTING, SERVICE VALVE PORT, CAP PLUG
27	1	EACH	FSR01908	SPACER, FAN PULLEY, 12, ISB, 19.15mm (1.75")
26	6	EACH	CSF12090	CAPSCREW, SH, 12 x 1.25 x 90mm, 12.9, PLT
25	3	EACH	CSF12036	CAPSCREW, FH, 12 x 1.75 x 35mm, 10.9, PLT
24	2	EACH	CSF10021	CAPSCREW, FH, 10 x 1.5 x 20mm, 10.9, PLT
23	1	EACH	CSF08031	CAPSCREW, FH, 8 x 1.25 x 30mm, 10.9, PLT
22	1	EACH	CLP03125	CLAMP, CONSTANT TORQUE, 2 1/4" - 3 1/8"
21	3	EACH	CLP02625	CLAMP, CONSTANT TORQUE, 1 3/4" - 2 5/8"
20	1	EACH	BTS08178	Bolt, U, 3/8-16, 1.75, 10, W, NUT RT.
19	6	EACH	BTC12030	BOLT, HEX, 12 x 1.75 x 30mm, 10.9, PLT
18	2	EACH	BTC10150	BOLT, HEX, 10 x 1.5 x 150mm, 10.9, PLT
17	6	EACH	BTC10120	BOLT, HEX, 10 x 1.5 x 120mm, 10.9, PLT
16	1	EACH	BTC10090	BOLT, HEX, 10 x 1.5 x 90mm, 10.9, PLT
15	4	EACH	BTC10070	BOLT, HEX, 10 x 1.5 x 70mm, 10.9, PLT
14	3	EACH	BTC10050	BOLT, HEX, 10 x 1.5 x 50mm, 10.9, PLT
13	4	EACH	BTC10035	BOLT, HEX, 10 x 1.5 x 35mm, 10.9, PLT
12	4	EACH	BTC08100	BOLT, HEX, 8 x 1.25 x 100mm, 10.9, PLT
11	2	EACH	BTC08055	BOLT, HEX, 8 x 1.25 x 55mm, 10.9, PLT
10	1	EACH	BTC08035	BOLT, HEX, 8 x 1.25 x 35mm, 10.9, PLT
9	5	EACH	BTC08025	BOLT, HEX, 8 x 1.25 x 25mm, 10.9, PLT
8	1	EACH	BTA08141	BOLT, HEX, 8 x 1.25 x 140mm, 8.8, PLT, FT
7	1	EACH	BMC07200	BKT, BRACE, REAR, TM-43, 20
6	1	EACH	BMC07194	BKT, BRACE, WELDMT, DIAG, IC, 20
5	1	EACH	BMC07171	BKT, MARK, WELDMT, IC, CONV, 20
4	1	EACH	BMC07120	BKT, RAD SPRT, TM43/21, 6.7L, IC, CONV, 13
3	1	EACH	BMC07115	BKT, SHROUD, TM43/31, 6.7L, IC, CONV, 13
2	1	EACH	BMC07065	BKT, ALT, BAR, ISB, F400, BBCV, 10
1	1	EACH	BEL82134	BELT, 86, 2134mm (84")

REV	ECN	DESCRIPTION	DATE	BY
1	1	REVISIONS	1/22/2020	John
2	1	REVISIONS	1/22/2020	John
3	1	REVISIONS	1/22/2020	John
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TRANSARC TIC INC.

MT. KIT, ISB13, TM-43, IC CE300, '20

DWG NO
KMC62730

REV
3

DATE: 1/22/2020

BY: John

APPROVED: [Signature]

DATE: 1/22/2020

BY: John

APPROVED: [Signature]

TRANSARC TIC INC.

MT. KIT, ISB13, TM-43, IC CE300, '20

DWG NO
KMC62730

REV
3

DATE: 1/22/2020

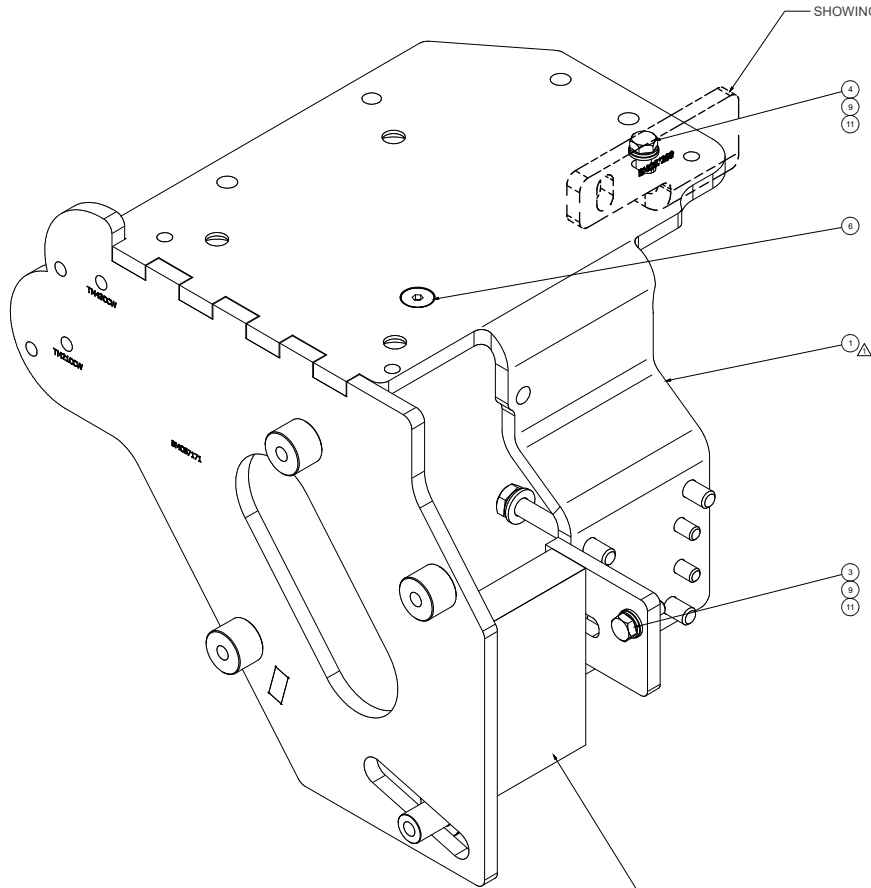
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DATE: 1/22/2020

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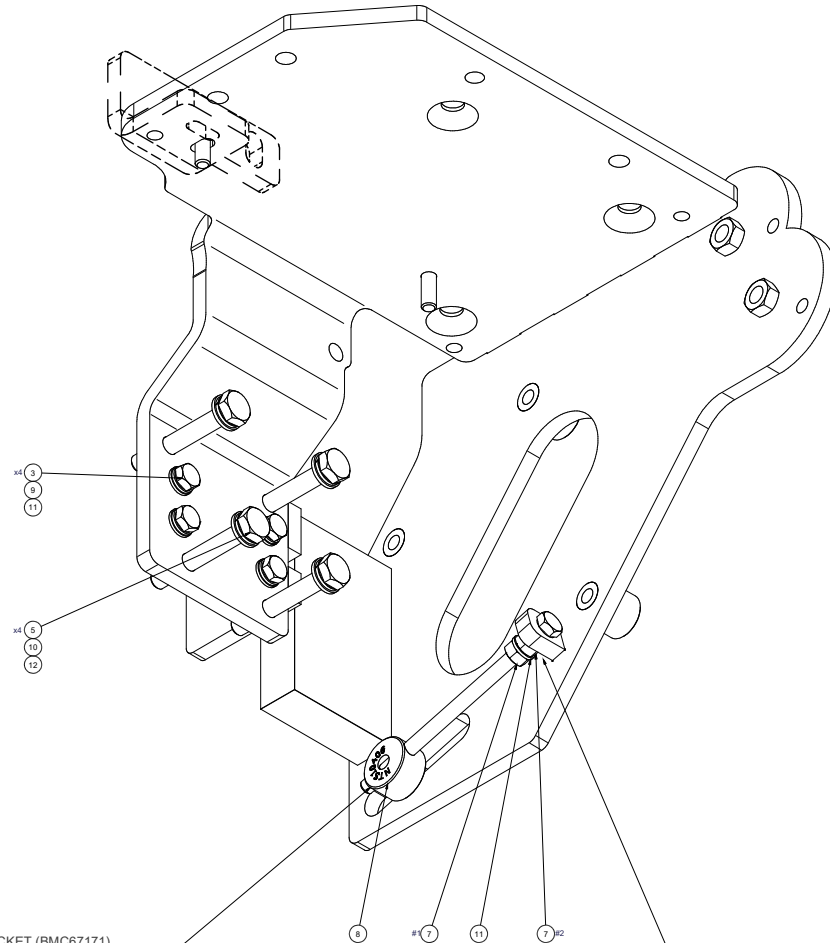


COMPRESSOR MOUNT BRACKET (BMC67171)
INSTALLATION PROCEDURE.

"NOTE: ALTERNATOR MOUNT CASTING AND LIFTING LUG NOT SHOW"

- 1) REMOVE ALTERNATOR CASTING AND LIFTING LUG.
- 2) INSTALL MOUNT BRACKET (BMC67110) WITH THE 8mm x 25mm BOLTS AND HARDWARE AS SHOWN. ITEMS (# 2, 10, 12). LEAVE HAND TIGHT FOR NOW.
- 3) INSTALL 8mm x 30mm BOLT AND HARDWARE INTO THE FRONT OF MOUNT AS SHOWN. ITEMS (# 3, 10, 12). ALSO LEAVING HAND TIGHT FOR NOW.
- 4) PLACE EXISTING ALTERNATOR MOUNT CASTING INTO POSITION USING THE 10mm x 70mm BOLTS AND HARDWARE. ITEMS (# 4, 11, 13).
- 5) HAND TIGHTEN THE 8mm COUNTERSUNK BOLT AND REAR 8MM BOLT IN THE TOP OF THE MOUNT FOR NOW. ITEMS (#6 & #3,10,12)
- 6) ONCE EVERYTHING IS ALIGNED, TIGHTEN THE 8mm X 30mm BOLT LOCATED IN THE FRONT OF THE MOUNT. THIS WILL SECURE THE MOUNT INTO THE CORRECT POSITION.
- 7) ONCE THE MOUNT HAS BEEN SECURED WITH THE FRONT BOLT. REMOVE THE ALTERNATOR CASTING AND TIGHEN THE 4 - 8mm x 25mm BOLTS.
- 8) TORQUE ALL 8mm BOLTS TO S.A.E. SPECIFICATIONS.
- 9) NOW THAT THE MOUNT IS SECURED INTO POSITION YOU CAN RE - INSTALL THE ALTERNATOR CASTING AND TIGHTEN AND TORQUE ALL REMAINING BOLTS.
- 10) NOW YOU CAN PROCEED TO INSTALL ALL REMAINING COMPONENTS.

***PRIOR TO INSTALLING THE MAIN BRACKET (BMC67171)
ONTO ENGINE, JACKSCREW NUT (NTS10401) AND LEADSCREW BTA08141
NEEDS TO BE INSTALLED ON MAIN BRACKET FIRST***



NOTE: DO NOT OVERTIGHTEN NUT #2 TO MAIN BRACKET TAB.
ONLY SNUG FIT REQUIRED, FOR BOLT TO SPIN FREELY WHEN ADJUSTING PULLEY.

NOTES:
1) USE SERVICEABLE THREADLOCKER ON ALL FASTENERS TO ENGINE COMPONENTS AND TORQUE ALL BOLTS TO S.A.E. SPECIFICATIONS.
2) USE TRANSARCTIC A/C COMPRESSOR MOUNT INSTALLATION DISCLAIMER.
3) REMOVE ALTERNATOR MOUNT CASTING AND LIFTING LUG & REPLACE THE LIFT LUG WITH ITEM 6 (BMC6711) AND RE - INSTALL ALTERNATOR AND MOUNT CASTING. REFER TO INSTALLATION PROCEDURE.

ITEM	QTY	U/M	PART NUMBER	DESCRIPTION
12	4	EACH	WLA10000	WASHER, LOCK, 10mm, 8.8, PLT
11	7	EACH	WLA08000	WASHER, LOCK, 8mm, 8.8, PLT
10	4	EACH	WFA10000	WASHER, FLAT, 10mm, 8.8, PLT
9	6	EACH	WFA08000	WASHER, FLAT, 8mm, 8.8, PLT
8	1	EACH	NTS10401	NUT, TENSIONER, 10 mm, 40.13 mm o/d, PLT
7	2	EACH	NTA08000	NUT, HEX, 8 x 1.25, 8.8 PLT
6	1	EACH	CSF08031	CAPSCREW, FH, 8 x 1.25 x 30mm, 10.9, PLT
5	4	EACH	BTC08070	BOLT, HEX, 10 x 1.5 x 20mm, 10.9, PLT
4	1	EACH	BTC08035	BOLT, HEX, 8 x 1.25 x 35mm, 10.9, PLT
3	5	EACH	BTC08025	BOLT, HEX, 8 x 1.25 x 25mm, 10.9, PLT
2	1	EACH	BTA08141	BOLT, HEX, 8 x 1.25 x 140mm, 8.8, PLT, FT
1	1	EACH	BMC67171	BKT, MAIN, WELDMT, IC, CONV, 20

REV	ECN	DESCRIPTION	DATE	BY
1		REVISED MOUNTING SYSTEMS	02/22/2020	John
2		REVISED MOUNTING SYSTEMS	02/22/2020	John
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MT. KIT, ISB13, TM-43, IC CE300, '20

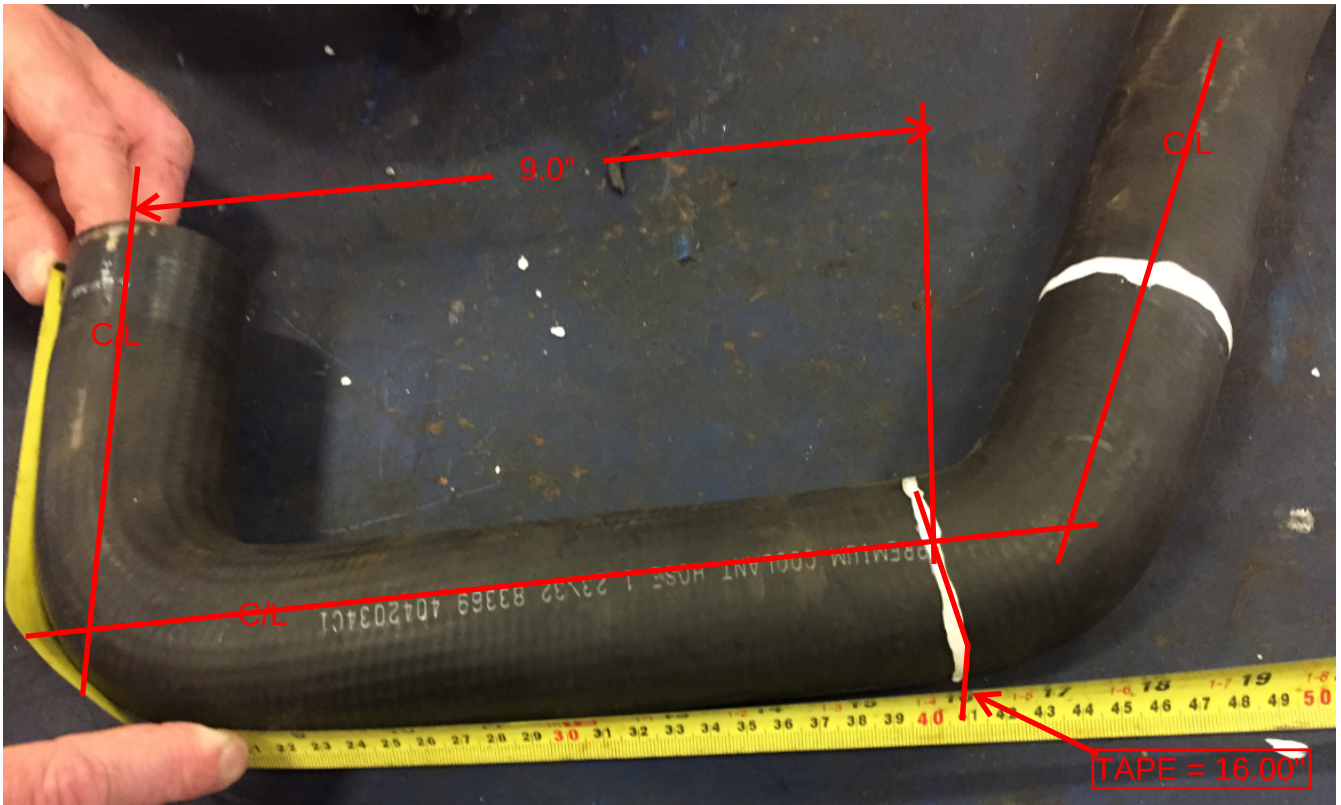
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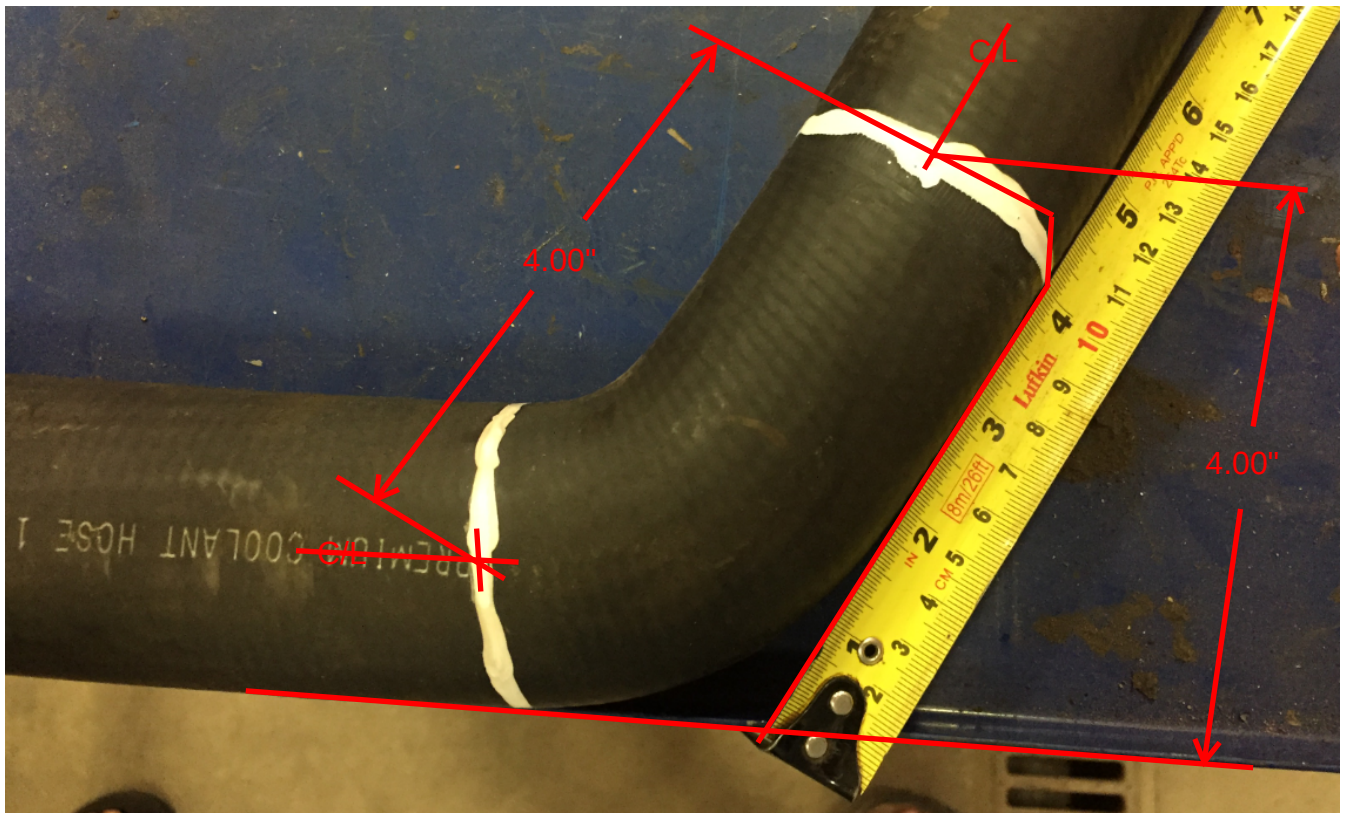
KMC62730

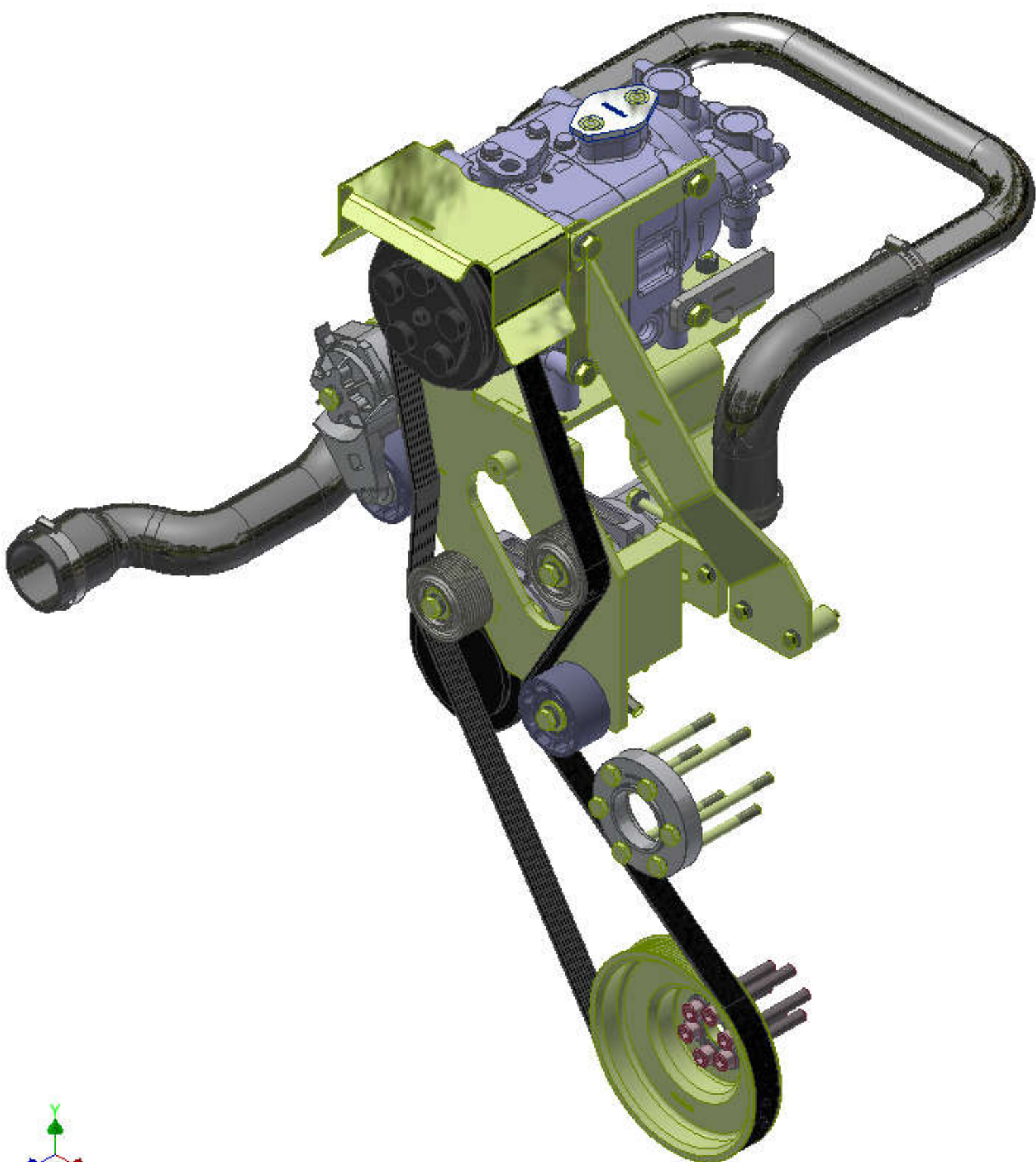
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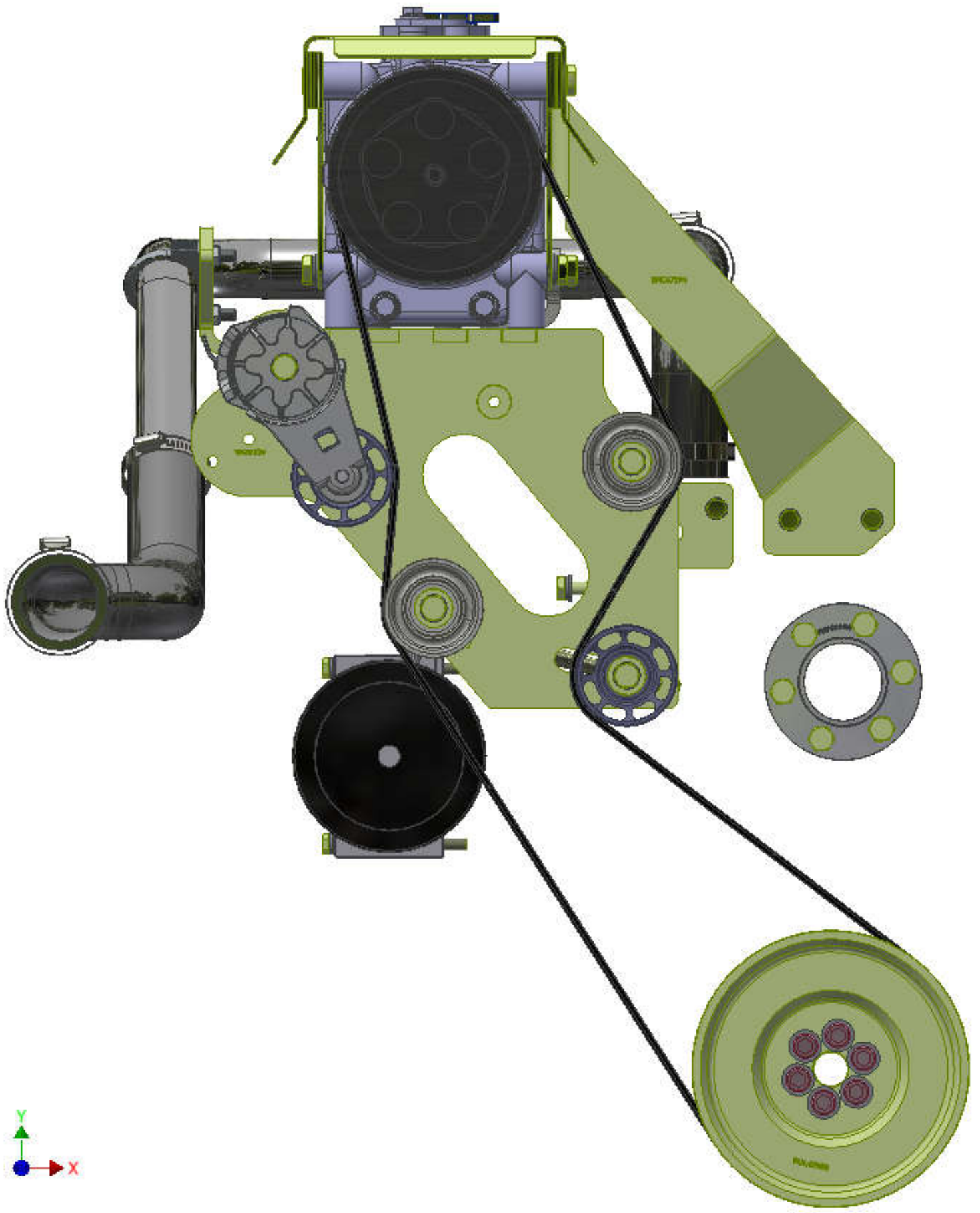
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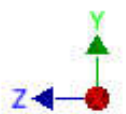
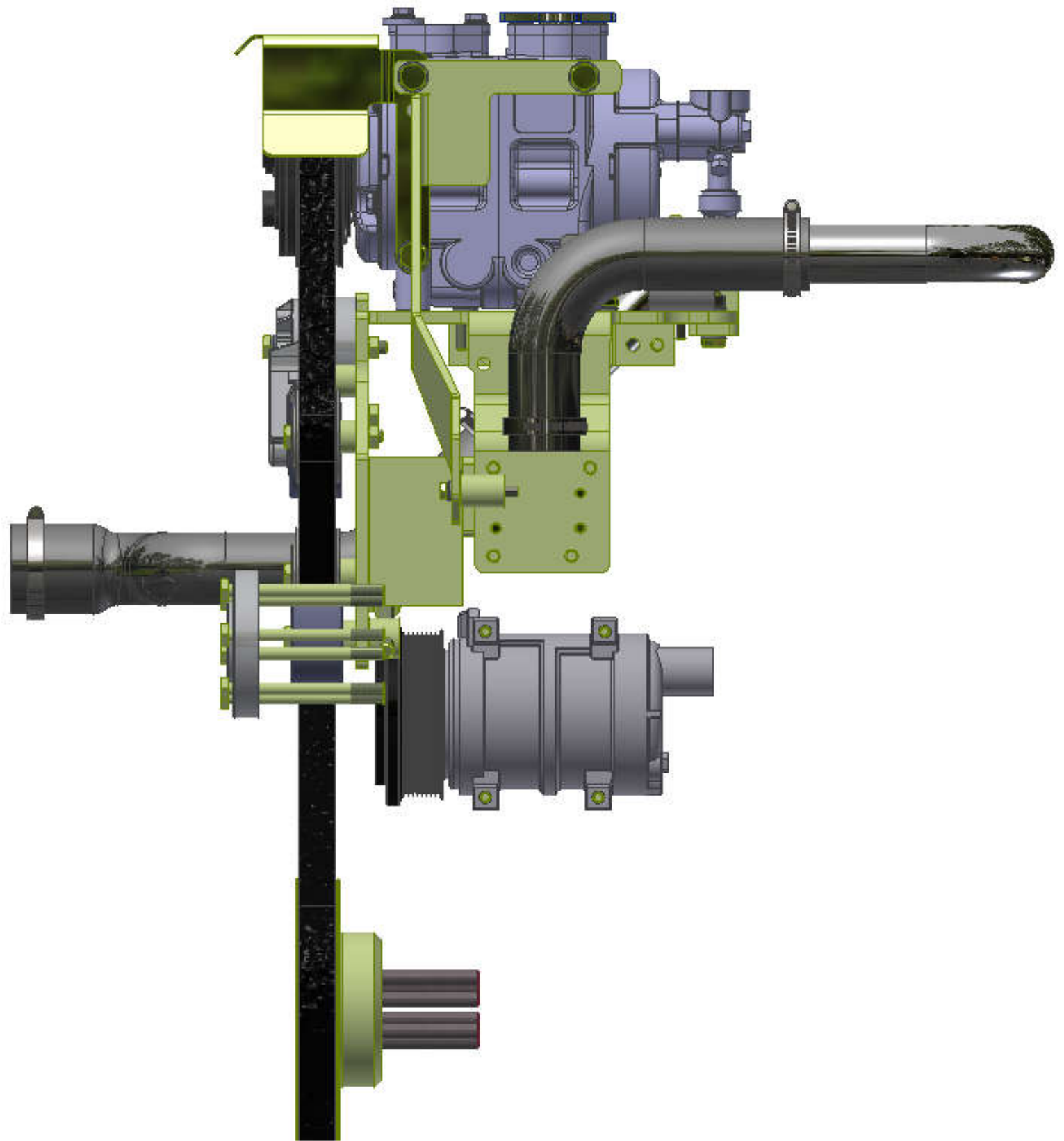
SHEET 2 OF 2

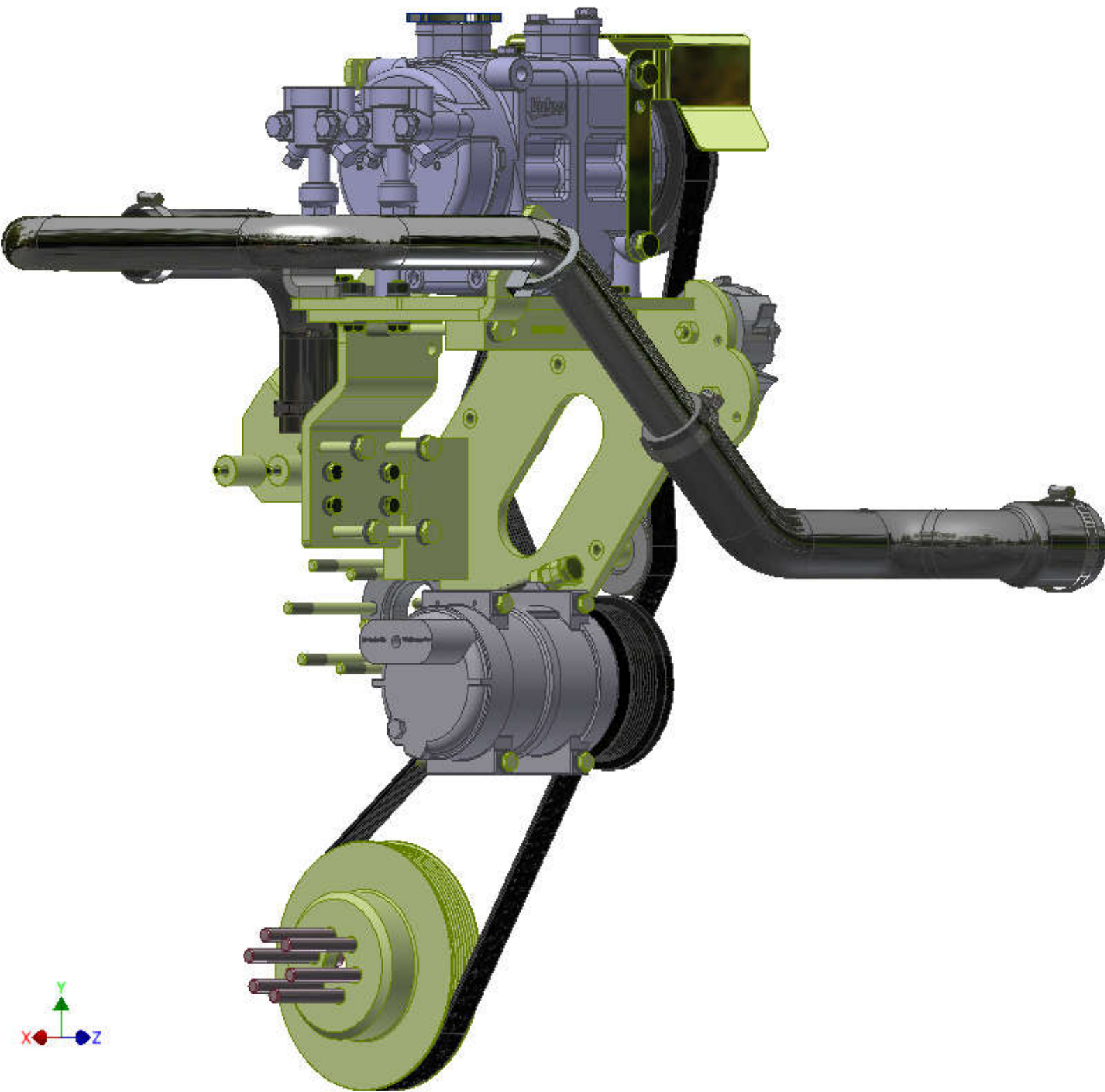












TransArctic A/C Compressor Mount Installation Disclaimer

All compressor mounts should be installed by qualified and trained personnel using proper tools and equipment in safe working conditions following industry standard guidelines for motor vehicle service and repair.

The installer of any compressor mount purchased from TransArctic must undertake all responsibility of issues arising from that compressor bracket being installed on any vehicle. As well as insure that a **proper and sufficient ground** is established between the compressors' clutches and the vehicle's engine. Mount functionality, operation and durability can all be compromised by an incompetent installation.

Due to the many different situations, parameters and application criteria, which are beyond the compressor mount manufacturer's control, TransArctic does not warrant design, durability, or operational functionality of any compressor mount improperly installed by another party.

With no implied guarantees it is the mount installer's strict responsibility to determine safety and functionality, of the compressor mount, at the time of installation.

Please contact TransArctic with any issue arising from installation so we may better improve the product. If you have any reservations about the compressor mount integrity contact TransArctic immediately at 1-877-COLD-AIR.

Mark OEM tensioner location

Install Kit

Check for Interferences

Check to ensure that the proper OEM tensioner orientation is maintained

Run engine with A/C system engaged for at least 10 minutes to run in belt

Check OEM tensioner orientation and adjust as required

Responsabilidad limitada de TransArctic en la instalación del soporte del compresor

Todos los soportes de los compresores deben ser instalados por personas calificadas y entrenadas, usando para ello los equipos y herramientas necesarios para esta labor en buenas condiciones y según las normas y guías para el servicio y/o reparación de motores de vehículos.

El instalador de los soportes comprados en TransArctic asume toda la responsabilidad de cualquier problema que surga en el soporte del compresor al vehículo; de igual manera es responsable que el cable a tierra sea conectado entre el embrague del compresor y el motor del vehículo.

Se advierte que el buen funcionamiento y la durabilidad del soporte pueden ser comprometidos por defectos en su instalación.

Debido a las diversas situaciones que se puedan presentar fuera del control del fabricante, TransArctic no garantiza el diseño, la durabilidad o el correcto funcionamiento de cualquier equipo inapropiadamente instalado por terceros.

Esta sobreentendido que el Instalador del montaje del compresor es estrictamente responsable de la seguridad y funcionamiento del equipo en el momento de la instalación.

Si tuviera algún problema o duda acerca de la instalación del soporte del compresor pongase en contacto inmediatamente con TransArctic al teléfono 1-877-COLD-AIR de modo que podamos mejorar nuestro producto.

Note la ubicación del medidor de tensión OEM

Instale el equipo

Controlar si hay interferencias.

Asegurese que el medidor de tensión mantenga la orientación justa.

Encienda el motor por lo menos 10 minutos con el sistema A/C enganchado para que la correa corra

Controle la orientación justa del medidor de tensión y ajuste a las condiciones requeridas del fabricante