

Bill of Materials Listing

TransArctic Canada Inc.

10/14/2011
Page 1 of 1

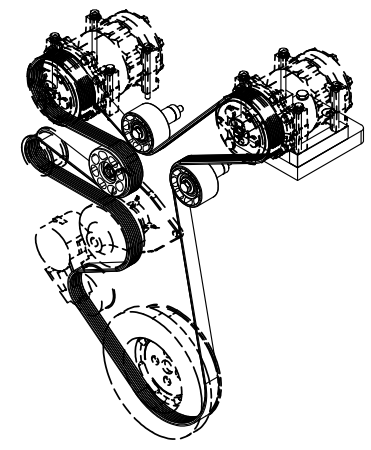
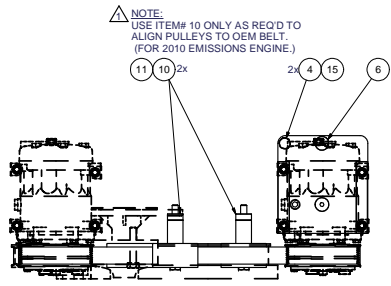
Product Number	Description	Date	Weight	Uof M	Yield
Line Component Prod#	Description	Bin Unit	Qty		
KMC82090	Mt Kit, ISC, HDX,2 TM-16,OEMloop,'07-'10	2/21/2008	7.13		0
10 BEL83023	Belt, 8gr, 3023mm (119.0") (5081190)	each	1		
15 BMC83033	Bkt, Main, Weldmt, ISC, 8.3L, HDX, P8	each	1		
20 PUL80089	Pulley, Idler, Backside,P8,86.4d (89106)	each	1		
25 PUL80076	Pulley, Idler, Backside, P8, 76d (89062)	each	2		
30 SCD46010	Spacer, Col, Drl, 46mm x 25.4o x10.32i	each	2		
35 SCD10210	Spacer, Col, Drl, 10.16mm x25.4o x10.32i	each	2		
40 SLV17010	Sleeve, Pulley, 16.9o x 22.23mm x 10.32i	each	2		
50 KBC82690	Bag Kit, Fasteners, KMC82690/2090	each	1		

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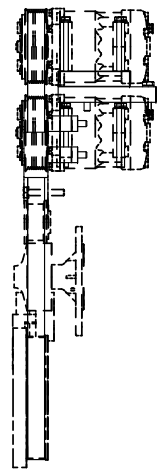
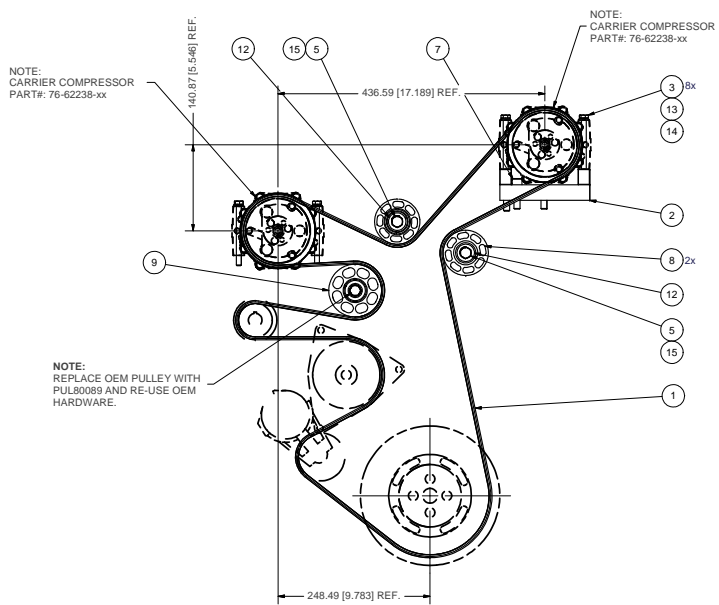
TransArctic Canada Inc.

10/14/2011
Page 1 of 1

Product Number	Description	Date	Weight	Uof M	Yield
Line Component Prod#	Description	Bin Unit	Qty		
KBC82690	Bag Kit, Fasteners, KMC82690/2090	10/2/2008	1.37		0
20	BTC08100		Bolt, Hex, 8 x 1.25 x 100mm, 10.9, Plt	each	8
30	BTC10045		Bolt, Hex, 10 x 1.5 x 45mm, 10.9, Plt,FT	each	1
40	BTC10100		Bolt, Hex, 10 x 1.5 x 100mm, 10.9,Plt,FT	each	2
50	CSF10041		Capscrew, FH, 10 x 1.5 x 40mm, 10.9,Plt	each	2
60	CSS10040		Capscrew, SH, 10 x 1.5 x 40mm, 12.9,Plt	each	1
70	WFA08000		Washer, Flat, 8mm, 8.8, Plt	each	8
80	WLA08000		Washer, Lock, 8mm, 8.8, Plt	each	8
90	WLA10000		Washer, Lock, 10mm, 8.8, Plt	each	3



ISOMETRIC VIEW



- NOTES:
- 1) USE SERVICABLE THREADLOCKER ON ALL FASTENERS TO ENGINE COMPONENTS AND TORQUE **ALL** BOLTS TO S.A.E. SPECIFICATIONS.
 - 2) SEE "TRANSARCTIC A/C COMPRESSOR MOUNT INSTALLATION DISCLAIMER".

ITEM	QTY	U/M	PART NUMBER	DESCRIPTION
15	3	EACH	WLA10000	WASHER, LOCK, 10mm, 8.8, PLT
14	8	EACH	WLA08000	WASHER, LOCK, 8mm, 8.8, PLT
13	8	EACH	WFA08000	WASHER, FLAT, 8mm, 8.8, PLT
12	2	EACH	SLV17010	SLEEVE, PULLEY, 16.9x x 22.23mm x 10.32l
11	2	EACH	SCD46010	SPACER, COL, DRL, 46mm x 25.4x x 10.32l
10	2	EACH	SCD10210	SPACER, COL, DRL, 10.16mm x 25.4x x 10.32l
9	1	EACH	PUL80089	PULLEY, IDLER, BACKSIDE, P8, 86.4D, 39W
8	2	EACH	PUL80076	PULLEY, IDLER, BACKSIDE, P8, 76D, 39W
7	1	EACH	CSS10040	CAPSCREW, SH, 10 x 1.5 x 40mm, 12.9, PLT
6	2	EACH	CSF10041	CAPSCREW, FH, 10 x 1.5 x 40mm, 10.9, PLT
5	2	EACH	BTC10100	BOLT, HEX, 10 x 1.5 x 100mm, 10.9, PLT
4	1	EACH	BTC10045	BOLT, HEX, 10 x 1.5 x 45mm, 10.9, PLT
3	8	EACH	BTC08100	BOLT, HEX, 8 x 1.25 x 100mm, 10.9, PLT
2	1	EACH	BMC83033	B&L Main, Weldmt, ISC, 8.3L, HDX, P8
1	1	EACH	BEL83023	BELT, egr, 3023mm (119.0") (5081190)

TRANSARCTIC INC.

MT KIT, ISC, HDX, 2 TM-16, OEM loop, '07-'10

DATE: 11/13/2008

SCALE: 1:4

DWG NO: KMC82090

SHEET 1 OF 1

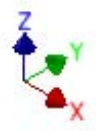
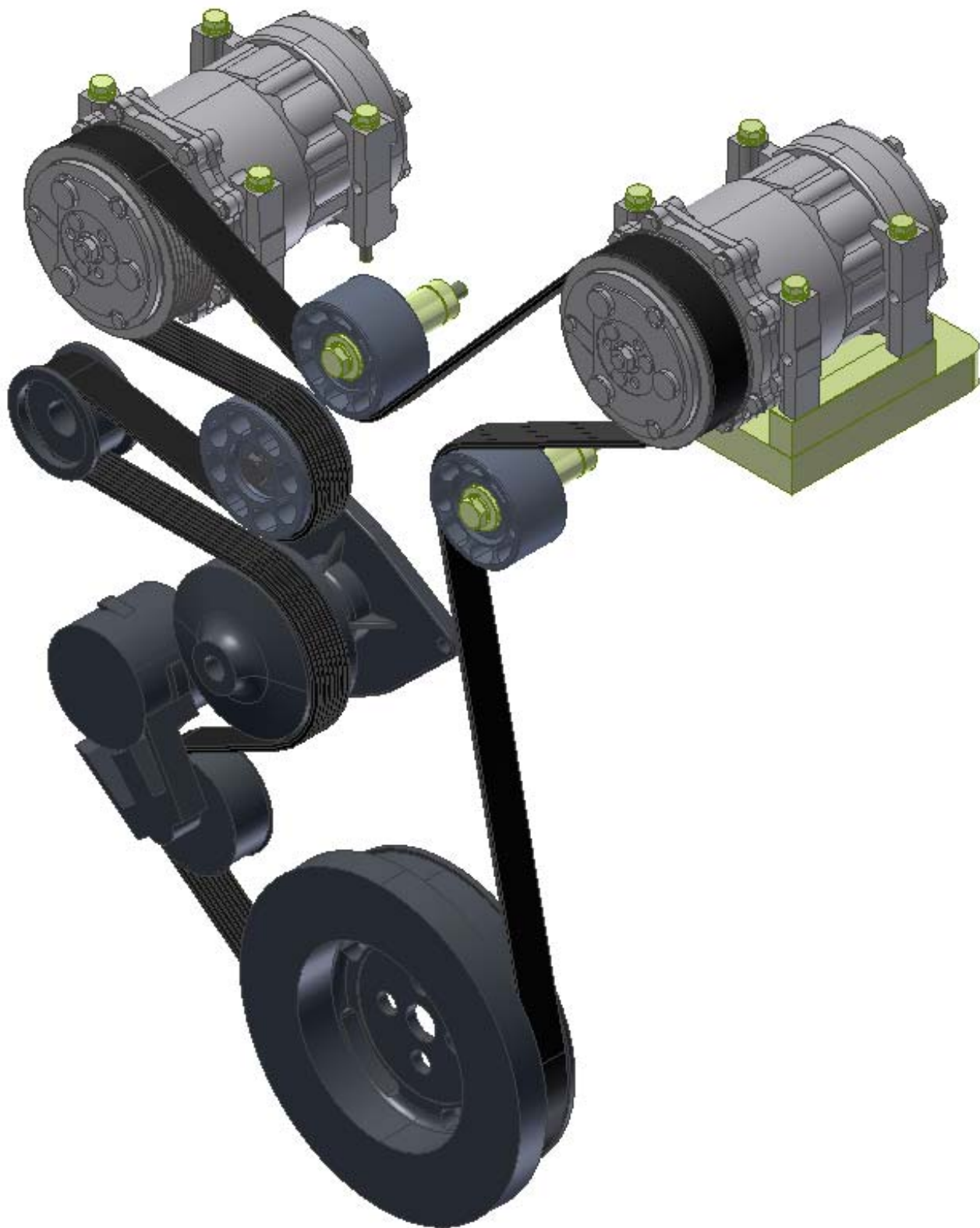
REV	DESCRIPTION	DATE	BY
1	ADDED (2) SCD10210 SPACERS	10/19/2011	VAL J
0	RELEASED TO PRODUCTION	11/13/2008	JRK

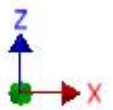
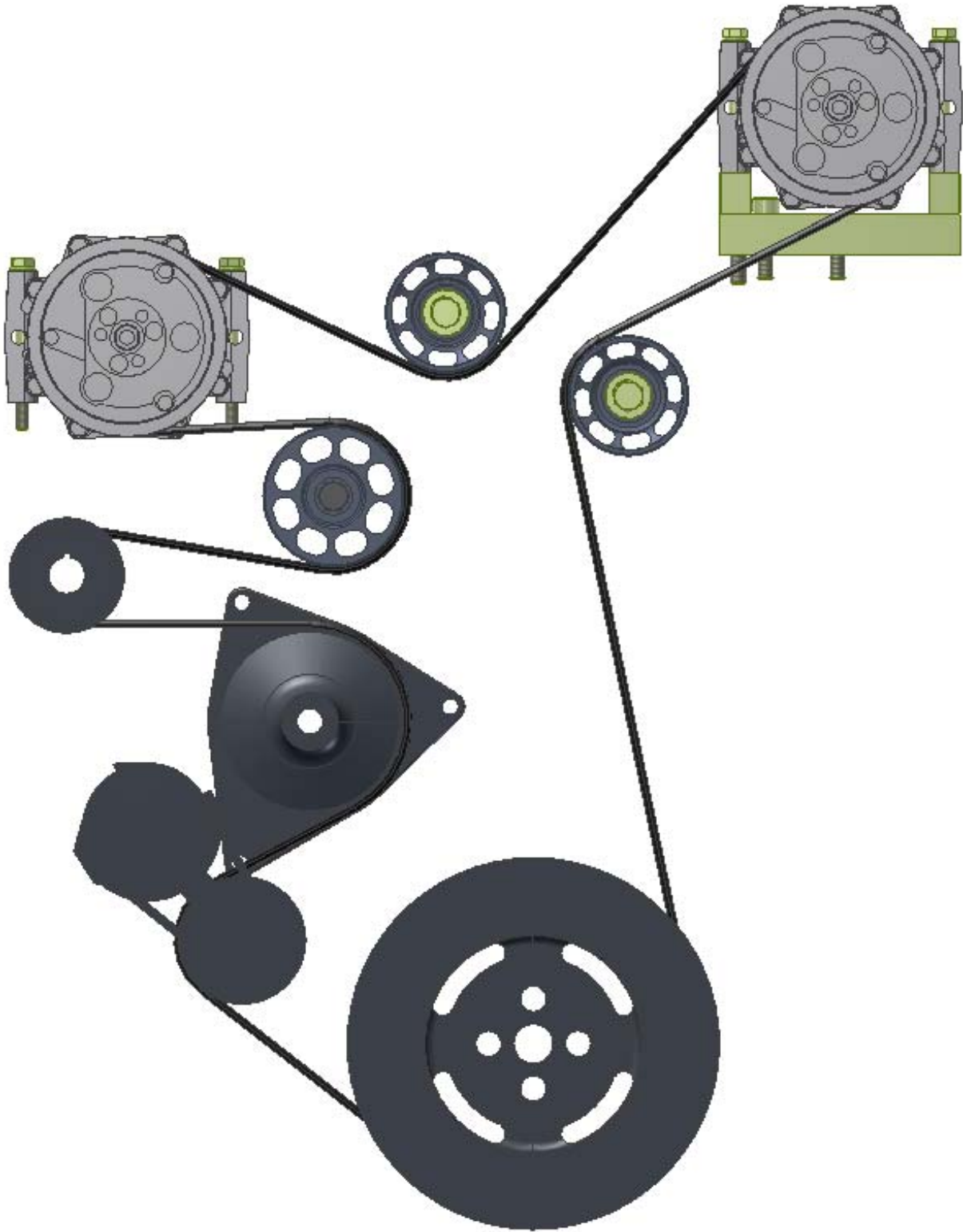
UNSPECIFIED TOLERANCES:

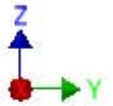
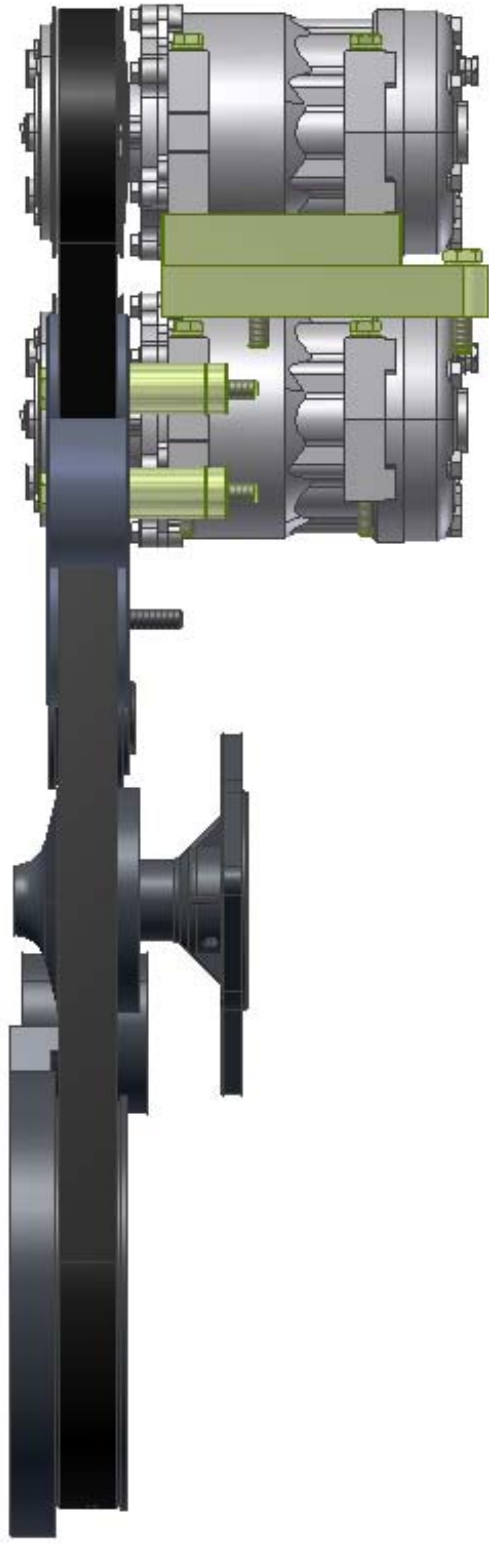
ONE DECIMAL PLACE (X.0)	±0.10
TWO DECIMAL PLACES (X.00)	±0.02
THREE DECIMAL PLACES (X.000)	±0.002
FRACTIONAL (X/16)	±0.001
ANGULAR (°)	±0.1

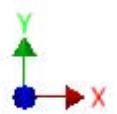
THIRD ANGLE PROJECTION

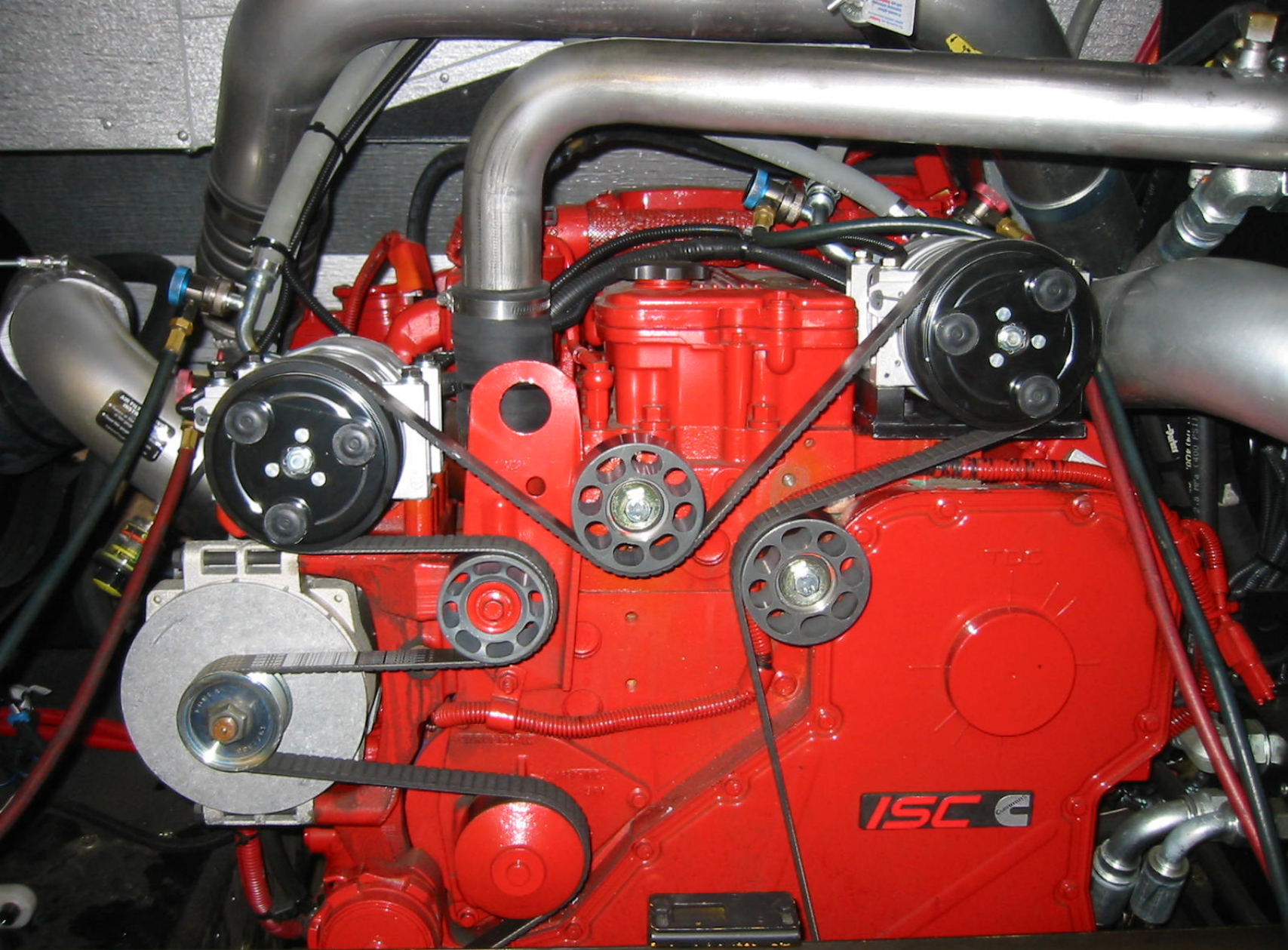
DRAWING UNIT OF MEASURE: MM (INCH)











TransArctic A/C Compressor Mount Installation Disclaimer

All compressor mounts should be installed by qualified and trained personnel using proper tools and equipment in safe working conditions following industry standard guidelines for motor vehicle service and repair.

The installer of any compressor mount purchased from TransArctic must undertake all responsibility of issues arising from that compressor bracket being installed on any vehicle. As well as insure that a **proper and sufficient ground** is established between the compressors' clutches and the vehicle's engine. Mount functionality, operation and durability can all be compromised by an incompetent installation.

Due to the many different situations, parameters and application criteria, which are beyond the compressor mount manufacturer's control, TransArctic does not warrant design, durability, or operational functionality of any compressor mount improperly installed by another party.

With no implied guarantees it is the mount installer's strict responsibility to determine safety and functionality, of the compressor mount, at the time of installation.

Please contact TransArctic with any issue arising from installation so we may better improve the product. If you have any reservations about the compressor mount integrity contact TransArctic immediately at 1-877-COLD-AIR.

Mark OEM tensioner location

Install Kit

Check for Interferences

Check to ensure that the proper OEM tensioner orientation is maintained

Run engine with A/C system engaged for at least 10 minutes to run in belt

Check OEM tensioner orientation and adjust as required

Responsabilidad limitada de TransArctic en la instalación del soporte del compresor

Todos los soportes de los compresores deben ser instalados por personas calificadas y entrenadas, usando para ello los equipos y herramientas necesarios para esta labor en buenas condiciones y según las normas y guías para el servicio y/o reparación de motores de vehículos.

El instalador de los soportes comprados en TransArctic asume toda la responsabilidad de cualquier problema que surga en el soporte del compresor al vehículo; de igual manera es responsable que el cable a tierra sea conectado entre el embrague del compresor y el motor del vehículo.

Se advierte que el buen funcionamiento y la durabilidad del soporte pueden ser comprometidos por defectos en su instalación.

Debido a las diversas situaciones que se puedan presentar fuera del control del fabricante, TransArctic no garantiza el diseño, la durabilidad o el correcto funcionamiento de cualquier equipo inapropiadamente instalado por terceros.

Esta sobreentendido que el Instalador del montaje del compresor es estrictamente responsable de la seguridad y funcionamiento del equipo en el momento de la instalación.

Si tuviera algún problema o duda acerca de la instalación del soporte del compresor pongase en contacto inmediatamente con TransArctic al teléfono 1-877-COLD-AIR de modo que podamos mejorar nuestro producto.

Note la ubicación del medidor de tensión OEM

Instale el equipo

Controlar si hay interferencias.

Asegurese que el medidor de tensión mantenga la orientación justa.

Encienda el motor por lo menos 10 minutos con el sistema A/C enganchado para que la correa corra

Controle la orientación justa del medidor de tensión y ajuste a las condiciones requeridas del fabricante