

Bill of Materials Listing

TransArctic Canada Inc.

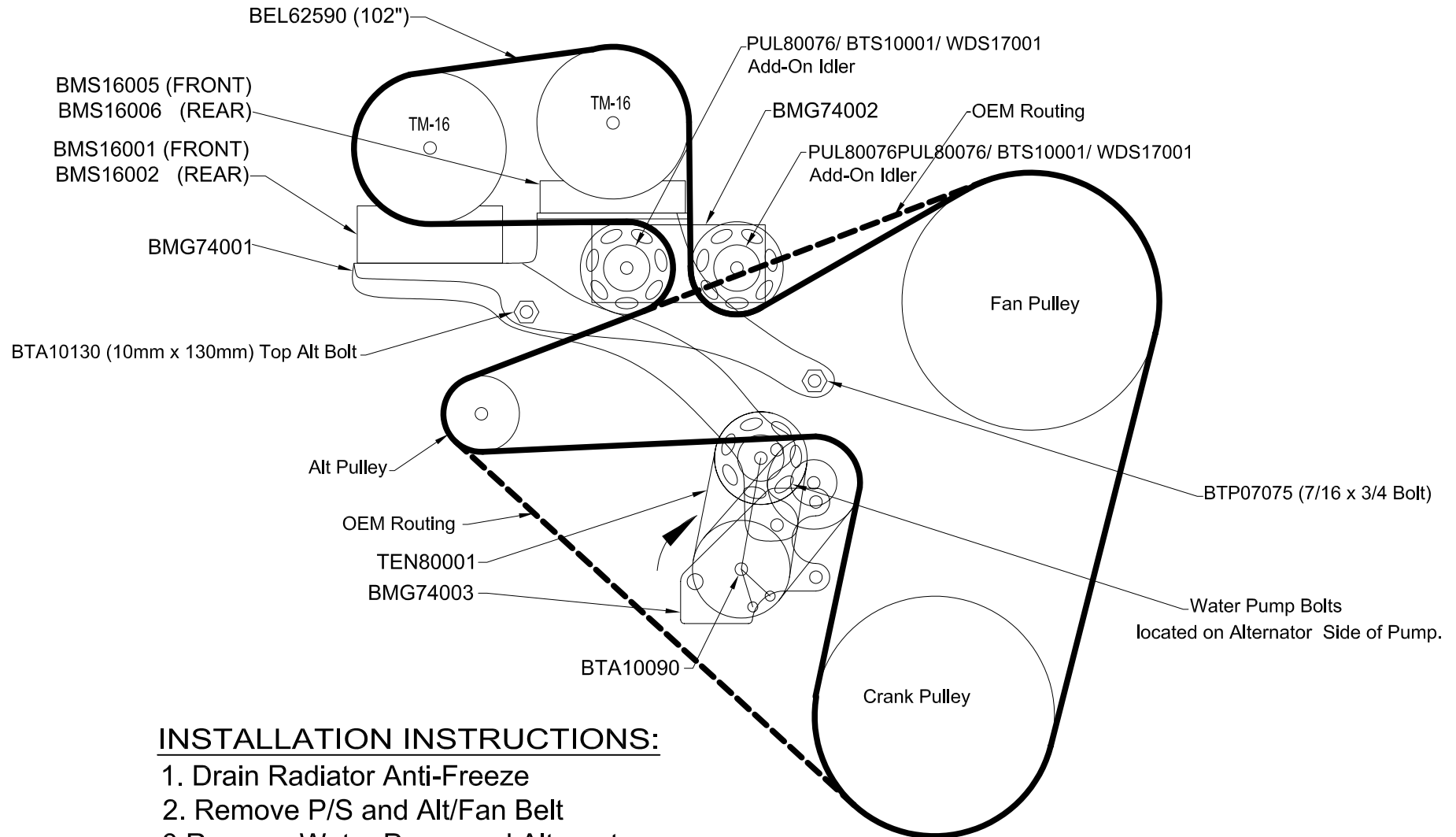
3/17/2006

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Product Number		Description	Bin	Date	Weight	Uof M	Yield
Line	Component Prod#	Description		Unit	Qty		
KMG72070		Mt Kit, GMC 7.4L Gas, 2 TM-16, P6		3/18/2002	10.84		0
10	BEL62590	Belt, 6gr, 2590mm (102") (5061020)		each	1		
20	BMG74001	Bkt, Main, 7.4L/454, A-6/TM-16		each	1		
30	BMG74002	Bkt, Cradle, Idler Pulley, 7.4L/454		each	1		
40	BMG74003	Bkt,Tenr, Dayco, 7.4L/454		each	1		
50	BMS16001	Bkt, Front, TM-16, 8gr (BMP10001)		each	1		
60	BMS16002	Bkt, Rear, TM-16, 8gr (BMP10001)		each	1		
70	BMS16005	Bkt, Low, Front, TM-16		each	1		
80	BMS16006	Bkt, Low, Rear, TM-16		each	1		
90	TEN80001	Tenr, HD Spring, BackSide, CW (89200D)		each	1		
100	PUL80076	Pulley, Idler, Backside, P8, 76d (89062)		each	2		
110	BTS10001	Bolt, Shoulder, 10mm (89064)		each	2		
120	BTA10025	Bolt, Hex, 10 x 1.5 x 25mm, 8.8, Plt		each	6		
130	BTA10030	Bolt, Hex, 10 x 1.5 x 30mm, 8.8, Plt		each	10		
140	BTA10090	Bolt, Hex, 10 x 1.5 x 90mm, 8.8, Plt		each	1		
150	BTA10130	Bolt, Hex, 10 x 1.5 x 130mm, 8.8, Plt		each	1		
160	BTP07075	Bolt, Hex, 7/16-14unc, .75", 5, Plt		each	1		
170	NTA10000	Nut, Hex, 10 x 1.5, 8.8, Plt		each	16		
180	WDS17001	Washer, Dust Cover (89060)		each	2		
190	WFA10000	Washer, Flat, 10mm, 8.8, Plt		each	9		
200	WLA10000	Washer, Lock, 10mm, 8.8, Plt		each	17		

KMG72070

2 TM-16 on a GMC 454/7.4L Gas



INSTALLATION INSTRUCTIONS:

1. Drain Radiator Anti-Freeze
2. Remove P/S and Alt/Fan Belt
3. Remove Water Pump and Alternator bracket bolt shown above.
4. Install Add-On Bracket with new W/P bolts, using Blue Loc-Tite, and new Alt/Fan belt.
5. Torque all bolts to SAE and/or OEM specs.
6. Reinstall and tension P/S and Alt/Fan Belt.
7. Re-Install Anti-Freeze
8. Run Engine for 5 Minutes.
9. Re-Tension Belts.

TransArctic A/C Compressor Mount Installation Disclaimer

All compressor mounts should be installed by qualified and trained personnel using proper tools and equipment in safe working conditions following industry standard guidelines for motor vehicle service and repair.

The installer of any compressor mount purchased from TransArctic must undertake all responsibility of issues arising from that compressor bracket being installed on any vehicle. Mount functionality, operation and durability can all be compromised by an incompetent installation.

Due to the many different situations, parameters and application criteria, which are beyond the compressor mount manufacturer's control, TransArctic does not warrant design, durability, or operational functionality of any compressor mount improperly installed by another party.

With no implied guarantees it is the mount installer's strict responsibility to determine safety and functionality, of the compressor mount, at the time of installation.

Please contact TransArctic with any issue arising from installation so we may better improve the product. If you have any reservations about the compressor mount integrity contact TransArctic immediately at 1-877-COLD-AIR.