

Bill of Materials Listing

TransArctic Canada Inc.

8/31/2018

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Product Number		Description	Rev#	Date	Weight	Uof M	Yield
Line	Component Prod#	Description	Bin	Unit	Qty		
KMC96696		Mt Kit, ISL-D, HDX, TM-55/65, ALT,'18	0	1/12/2017	196.65		0
10	BEL32389	Belt, Banded B gr, 2388mm (94")		each	1		
20	BMC83125	Bkt, Weldm't, Adapter Pl, ISL, HDX, '13		each	1		
30	BMC83129	Bkt, Weldm't, Main Base, ISL, HDX, '13		each	1		
40	BMC90022	Bkt, Main, Idler, Weldm't, ISL, HDX, '16		each	1		
50	KCB65501	Kit, Compressor, P/S, Alt, TM-65/55, '16		each	1		
60	KPC89022	Kit, Pulley, ISL, 8.9L, 2B/X,'13		each	1		
70	PUA05001	Pulley, Assy, Idler, B/S, 5", Stl, Plt		each	1		
80	PUA05012	Pulley, Assy, Idler,B/BX gr,5", STL,Plt		each	1		
85	SCD16012	Spacer, Col, Drl,16 mm x 34.9o x 12.3i		each	1		
95	SCD21912	Spacer, Col, Drl,21.9mm x 25.4o x 12.3i		each	1		
100	SLV17012	Sleeve, Pulley, 16.9o x 22.23mm x 12.32i		each	2		
110	KBC96694	Bag Kit, Fasteners, KMC96694		each	1		

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Product Number		Description	Rev#	Date	Weight	Uof M	Yield
Line	Component Prod#	Description	Bin	Unit	Qty		
KMC96694		Mt Kit, ISL, HDX, TM-55/65, ALT,'13-'16	0	8/10/2016	186.40		0
10	BEL32389	Belt, Banded B gr, 2388mm (94")		each	1		
20	BMC83123	Bkt, Main, Idler, Weldm't, ISL, HDX, '13		each	1		
30	BMC83125	Bkt, Weldm't, Adapter Pl, ISL, HDX, '13		each	1		
40	BMC83129	Bkt, Weldm't, Main Base, ISL, HDX, '13		each	1		
50	KCB65501	Kit, Compressor, P/S, Alt, TM-65/55, '16		each	1		
60	KPC89022	Kit, Pulley, ISL, 8.9L, 2B/X,'13		each	1		
65	PUA05012	Pulley, Assy, Idler,B/BX gr,5", STL,Plt		each	1		
70	PUL80074	Pulley, Idler, B/S, Wide, 76d (89102)		each	1		
80	SCD21912	Spacer, Col, Drl,21.9mm x 25.4o x 12.3i		each	1		
85	SCD25412	Spacer, Col, Drl,25.4mm x 25.4o x 12.3i		each	1		
90	SLV17012	Sleeve, Pulley, 16.9o x 22.23mm x 12.32i		each	2		
100	KBC96694	Bag Kit, Fasteners, KMC96694		each	1		

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Product Number		Description	Rev#	Date	Weight	Uof M	Yield
Line	Component Prod#	Description	Bin	Unit	Qty		
KCB65501		Kit, Compressor, P/S, Alt, TM-65/55, '16	0	8/10/2016	92.09		0
10	BMN80008	Vibration Isolator, Bar,16.50 x 2 x 1.50		each	2		
20	BMN80025	Bkt, Back, PL, Slide, IC, RE300		each	1		
30	BMZ00043	Bkt, Main, Base Pl, '13		each	1		
40	BTP08653	Bolt, Hex, 1/2-13unc, 6.5", 5, Plt, FT		each	1		
50	BTQ08101	Bolt, Hex, 1/2-20unf, 1.00", 8, Plt		each	4		
60	CSF08076	Capscrew, FH, 1/2-20unf x .75",Alloy,Plt		each	2		
70	KAC65501	Kit, Alternator, TM-65, Curb Side, '13		each	1		
80	KBT65501	Kit, Platform, P/S, TM-55/65, '16		each	1		
90	WFQ08000	Washer, Flat, 1/2", 8, Plt		each	4		
100	WLQ08000	Washer, Lock, 1/2", 8, Plt		each	5		

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Product Number		Description	Bin	Date	Weight	Uof M	Yield
Line	Component Prod#	Description		Unit	Qty		
KAC65501		Kit, Alternator, TM-65, Curb Side, '13		8/10/2016	16.06		0
10	BEL11040	Belt, A gr, 1040mm (41")		each	2		
20	BMC90020	Bkt, Alt, Weldm't, Curb Side, TM65/55, '16		each	1		
30	BMT10011	Bkt, Tenr, Block, Offset, 3mm		each	2		
40	PUL03321	Pulley, ALT, Idler, 3.25"d, 2A		each	1		
50	TRD08060	Threaded, Rod, 1/2-13unc x 6", 5, Plt		each	1		
60	KBA65501	Bag Kit, Fasteners, KAC65501		each	1		

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TransArctic Canada Inc.

8/11/2016
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Product Number		Description	Bin	Date	Weight	Uof M	Yield
Line	Component Prod#	Description		Unit	Qty		
KBA65501		Bag Kit, Fasteners, KAC65501		8/10/2016	1.55		0
10	BTC12035	Bolt, Hex, 12 x 1.75 x 35mm, 10.9,Plt,FT		each	4		
20	BTQ08150	Bolt, Hex, 1/2-13unc, 1.5", 8, Plt		each	1		
30	BTQ08200	Bolt, Hex, 1/2-13unc, 2.0", 8, Plt		each	1		
40	BTQ08653	Bolt, Hex, 1/2-13unc, 6.5", 8, Plt		each	1		
50	NTQ08000	Nut, Hex, 1/2-13unc, 8, Plt		each	7		
60	WFA12000	Washer, Flat, 12mm, 8.8, Plt		each	4		
70	WFQ08000	Washer, Flat, 1/2", 8, Plt		each	4		
80	WLA12000	Washer, Lock, 12mm, 8.8, Plt		each	4		
90	WLQ08000	Washer, Lock, 1/2", 8, Plt		each	5		

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Product Number		Description	Rev#	Date	Weight	Uof M	Yield
Line	Component Prod#	Description	Bin	Unit	Qty		
KBT65501		Kit, Platform, P/S, TM-55/65, '16	PT	8/10/2016	16.08		0
10	BMN80031	Bkt, Main, Slide, Assy, 05K, IC, RE300		each	1		
20	BMZ00056	Bkt, Comp, FRT, Z, TM-65/55, '13		each	1		
30	BMZ00057	Bkt, Comp, Rear, Z, TM-65/55, '13		each	1		
40	KBZ65501	Bag Kit, Fasteners, KBT65501		each	1		

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Product Number		Description	Rev#	Date	Weight	Uof M	Yield
Line	Component Prod#	Description	Bin	Unit	Qty		
KBZ65501		Bag Kit, Fasteners, KBT65501		8/10/2016	0.69		0
10	BTC12035	Bolt, Hex, 12 x 1.75 x 35mm, 10.9,Plt,FT		each	4		
20	NTP07000	Nut, Hex, 7/16-14unc, 5, Plt		each	4		
30	WFA12000	Washer, Flat, 12mm, 8.8, Plt		each	4		
40	WFN07000	Washer, Flat, 7/16", 2, Plt		each	4		
50	WLA12000	Washer, Lock, 12mm, 8.8, Plt		each	4		
60	WLQ07000	Washer, Lock, 7/16", 8, Plt		each	4		

Bill of Materials Listing

TransArctic Canada Inc.

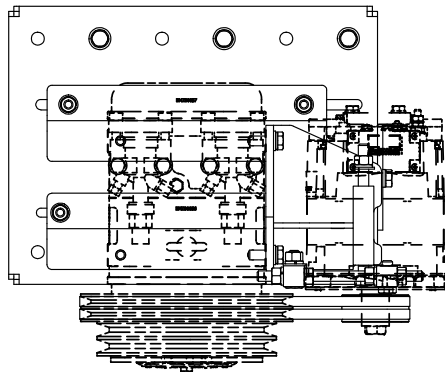
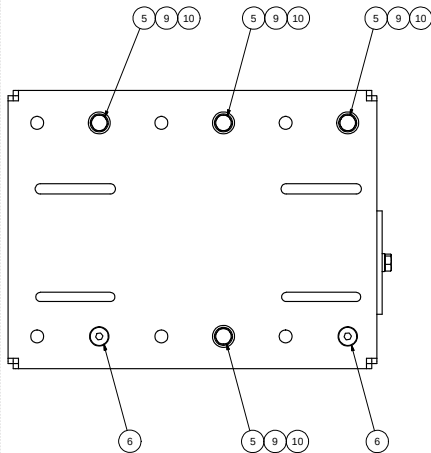
8/31/2018

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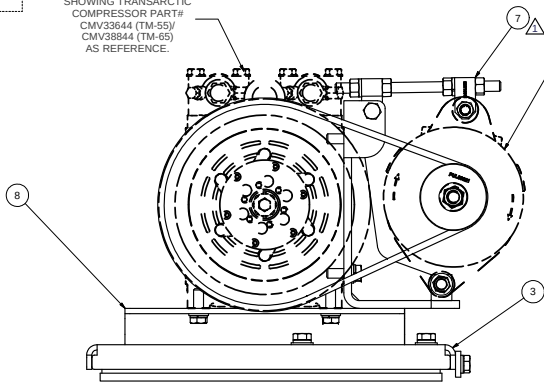
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Line	Component Prod#	Description	Bin	Unit	Qty		
KPC89022		Kit, Pulley, ISL, 8.9L, 2B/X,'13	0	10/15/2013	11.51		0
10	PUL89022	Pulley, Crank, ISL, 8.9L, 2B/X, 8", '13		each	1		
20	BTC10050	Bolt, Hex, 10 x 1.5 x 50mm, 10.9, Plt		each	5		
30	WFA10000	Washer, Flat, 10mm, 8.8, Plt		each	5		

TOP VIEW

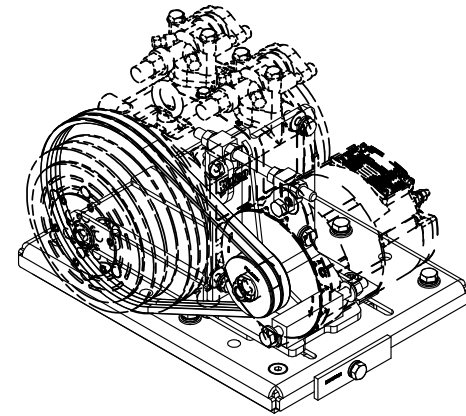
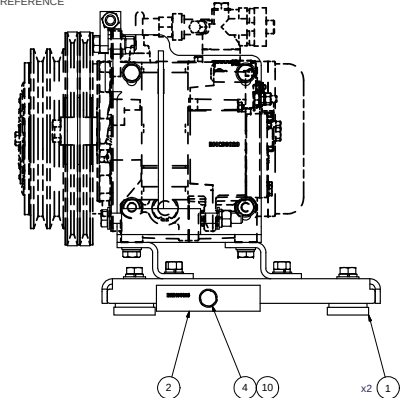
PARTS REMOVED FOR CLARITY.



NOTE:
SHOWING TRANSARCTIC
COMPRESSOR PART#
CMV38644 (TM-55)
CMV38844 (TM-65)
AS REFERENCE.



NOTE:
SHOWING ALTERNATOR
AS REFERENCE



ISOMETRIC VIEW

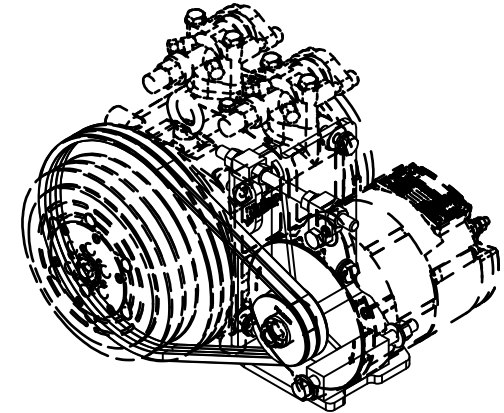
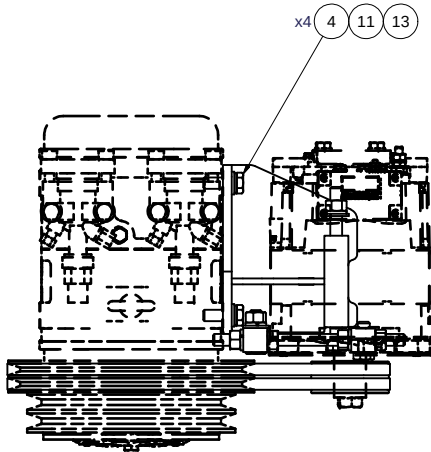
NOTES:

- 1) USE SERVICABLE THREADLOCKER ON ALL FASTENERS TO ENGINE COMPONENTS AND TORQUE **ALL** BOLTS TO S.A.E. SPECIFICATIONS.
- 2) SEE "TRANSARCTIC A/C COMPRESSOR MOUNT INSTALLATION DISCLAIMER".
- 3) WEIGHT: 68.75 LBS.

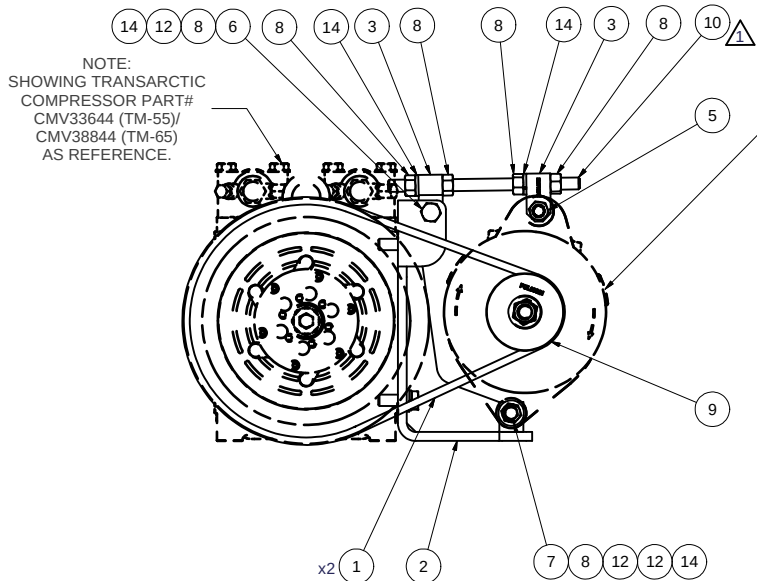
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10	5	EACH	WFO08000	WASHER, LOCK, 1/2", 8, PLT
9	4	EACH	WFO08000	WASHER, FLAT, 1/2", 8, PLT
8	1	EACH	KBT65501	KIT, PLATFORM, P/S, TM-55/65, '16
7	1	EACH	KAC65501	KIT, ALTERNATOR, TM-65, CURB SIDE, '13
6	2	EACH	CSF08076	CAPSCREW, FH, 1/2-20UNF x .75", ALLOY, PLT
5	4	EACH	BTQ08101	BOLT, HEX, 1/2-20UNF x 1.00, 5, PLT
4	1	EACH	BTP08653	BOLT, HEX, 1/2-13UNC x 6.50, 5, PLT, FT
3	1	EACH	BMZ00043	BKT, MAIN, BASE PL, '13
2	1	EACH	BMN00025	BKT, BACK, PL, SLIDE, IC, RE300
1	2	EACH	BMN00008	VIBRATION ISOLATOR, BAR, 16.50 x 2 x 1.50

BILL OF MATERIALS

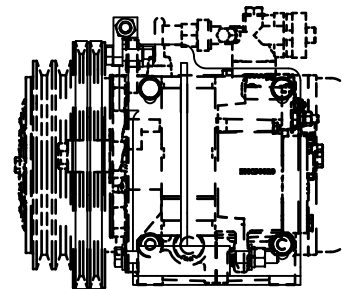
DRAWN vjakowlew	8/3/2016	TRANSARCTIC INC.
CHECKED Jose Rodriguez	8/3/2016	
RELEASED TO PRODUCTION QA	8/3/2016	
REVISED James Stewart	8/3/2016	
APPROVED James Stewart	8/3/2016	
DATE Date Mason	8/3/2016	TITLE KIT, COMPRESSOR, P/S, ALT, TM-65/55, '16
UNSPECIFIED TOLERANCES: DIM DECIMAL PLACE (X) .00 (X2) .01 (X3) .02 (X4) .03 (X5) .04 (X6) .05 (X7) .06 (X8) .07 (X9) .08 (X10) .09 (X11) .10 (X12) .11 (X13) .12 (X14) .13 (X15) .14 (X16) .15 (X17) .16 (X18) .17 (X19) .18 (X20) .19 (X21) .20 (X22) .21 (X23) .22 (X24) .23 (X25) .24 (X26) .25 (X27) .26 (X28) .27 (X29) .28 (X30) .29 (X31) .30 (X32) .31 (X33) .32 (X34) .33 (X35) .34 (X36) .35 (X37) .36 (X38) .37 (X39) .38 (X40) .39 (X41) .40 (X42) .41 (X43) .42 (X44) .43 (X45) .44 (X46) .45 (X47) .46 (X48) .47 (X49) .48 (X50) .49 (X51) .50 (X52) .51 (X53) .52 (X54) .53 (X55) .54 (X56) .55 (X57) .56 (X58) .57 (X59) .58 (X60) .59 (X61) .60 (X62) .61 (X63) .62 (X64) .63 (X65) .64 (X66) .65 (X67) .66 (X68) .67 (X69) .68 (X70) .69 (X71) .70 (X72) .71 (X73) .72 (X74) .73 (X75) .74 (X76) .75 (X77) .76 (X78) .77 (X79) .78 (X80) .79 (X81) .80 (X82) .81 (X83) .82 (X84) .83 (X85) .84 (X86) .85 (X87) .86 (X88) .87 (X89) .88 (X90) .89 (X91) .90 (X92) .91 (X93) .92 (X94) .93 (X95) .94 (X96) .95 (X97) .96 (X98) .97 (X99) .98 (X100) .99 (X101) 1.00 (X102) 1.01 (X103) 1.02 (X104) 1.03 (X105) 1.04 (X106) 1.05 (X107) 1.06 (X108) 1.07 (X109) 1.08 (X110) 1.09 (X111) 1.10 (X112) 1.11 (X113) 1.12 (X114) 1.13 (X115) 1.14 (X116) 1.15 (X117) 1.16 (X118) 1.17 (X119) 1.18 (X120) 1.19 (X121) 1.20 (X122) 1.21 (X123) 1.22 (X124) 1.23 (X125) 1.24 (X126) 1.25 (X127) 1.26 (X128) 1.27 (X129) 1.28 (X130) 1.29 (X131) 1.30 (X132) 1.31 (X133) 1.32 (X134) 1.33 (X135) 1.34 (X136) 1.35 (X137) 1.36 (X138) 1.37 (X139) 1.38 (X140) 1.39 (X141) 1.40 (X142) 1.41 (X143) 1.42 (X144) 1.43 (X145) 1.44 (X146) 1.45 (X147) 1.46 (X148) 1.47 (X149) 1.48 (X150) 1.49 (X151) 1.50 (X152) 1.51 (X153) 1.52 (X154) 1.53 (X155) 1.54 (X156) 1.55 (X157) 1.56 (X158) 1.57 (X159) 1.58 (X160) 1.59 (X161) 1.60 (X162) 1.61 (X163) 1.62 (X164) 1.63 (X165) 1.64 (X166) 1.65 (X167) 1.66 (X168) 1.67 (X169) 1.68 (X170) 1.69 (X171) 1.70 (X172) 1.71 (X173) 1.72 (X174) 1.73 (X175) 1.74 (X176) 1.75 (X177) 1.76 (X178) 1.77 (X179) 1.78 (X180) 1.79 (X181) 1.80 (X182) 1.81 (X183) 1.82 (X184) 1.83 (X185) 1.84 (X186) 1.85 (X187) 1.86 (X188) 1.87 (X189) 1.88 (X190) 1.89 (X191) 1.90 (X192) 1.91 (X193) 1.92 (X194) 1.93 (X195) 1.94 (X196) 1.95 (X197) 1.96 (X198) 1.97 (X199) 1.98 (X200) 1.99 (X201) 2.00 (X202) 2.01 (X203) 2.02 (X204) 2.03 (X205) 2.04 (X206) 2.05 (X207) 2.06 (X208) 2.07 (X209) 2.08 (X210) 2.09 (X211) 2.10 (X212) 2.11 (X213) 2.12 (X214) 2.13 (X215) 2.14 (X216) 2.15 (X217) 2.16 (X218) 2.17 (X219) 2.18 (X220) 2.19 (X221) 2.20 (X222) 2.21 (X223) 2.22 (X224) 2.23 (X225) 2.24 (X226) 2.25 (X227) 2.26 (X228) 2.27 (X229) 2.28 (X230) 2.29 (X231) 2.30 (X232) 2.31 (X233) 2.32 (X234) 2.33 (X235) 2.34 (X236) 2.35 (X237) 2.36 (X238) 2.37 (X239) 2.38 (X240) 2.39 (X241) 2.40 (X242) 2.41 (X243) 2.42 (X244) 2.43 (X245) 2.44 (X246) 2.45 (X247) 2.46 (X248) 2.47 (X249) 2.48 (X250) 2.49 (X251) 2.50 (X252) 2.51 (X253) 2.52 (X254) 2.53 (X255) 2.54 (X256) 2.55 (X257) 2.56 (X258) 2.57 (X259) 2.58 (X260) 2.59 (X261) 2.60 (X262) 2.61 (X263) 2.62 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(X762) 7.61 (X763) 7.62 (X764) 7.63 (X765) 7.64 (X766) 7.65 (X767) 7.66 (X768) 7.67 (X769) 7.68 (X770) 7.69 (X771) 7.70 (X772) 7.71 (X773) 7.72 (X774) 7.73 (X775) 7.74 (X776) 7.75 (X777) 7.76 (X778) 7.77 (X779) 7.78 (X780) 7.79 (X781) 7.80 (X782) 7.81 (X783) 7.82 (X784) 7.83 (X785) 7.84 (X786) 7.85 (X787) 7.86 (X788) 7.87 (X789) 7.88 (X790) 7.89 (X791) 7.90 (X792) 7.91 (X793) 7.92 (X794) 7.93 (X795) 7.94 (X796) 7.95 (X797) 7.96 (X798) 7.97 (X799) 7.98 (X800) 7.99 (X801) 8.00 (X802) 8.01 (X803) 8.02 (X804) 8.03 (X805) 8.04 (X806) 8.05 (X807) 8.06 (X808) 8.07 (X809) 8.08 (X810) 8.09 (X811) 8.10 (X812) 8.11 (X813) 8.12 (X814) 8.13 (X815) 8.14 (X816) 8.15 (X817) 8.16 (X818) 8.17 (X819) 8.18 (X820) 8.19 (X821) 8.20 (X822) 8.21 (X823) 8.22 (X824) 8.23 (X825) 8.24 (X826) 8.25 (X827) 8.26 (X828) 8.27 (X829) 8.28 (X830) 8.29 (X831) 8.30 (X832) 8.31 (X833) 8.32 (X834) 8.33 (X835) 8.34 (X836) 8.35 (X837) 8.36 (X838) 8.37 (X839) 8.38 (X840) 8.39 (X841) 8.40 (X842) 8.41 (X843) 8.42 (X844) 8.43 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ISOMETRIC VIEW



NOTE:
SHOWING ALTERNATOR
AS REFERENCE



NOTES:

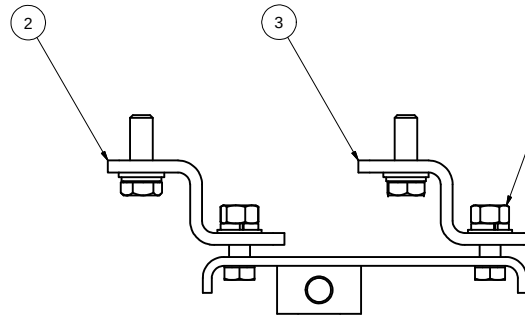
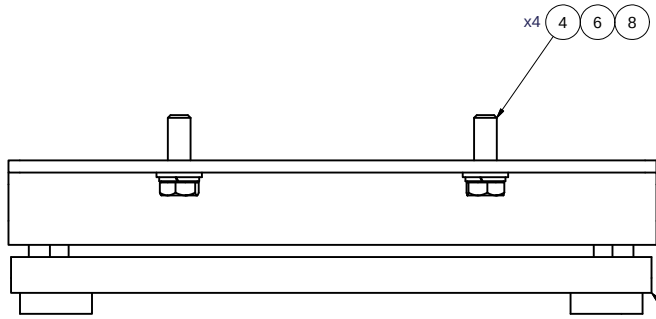
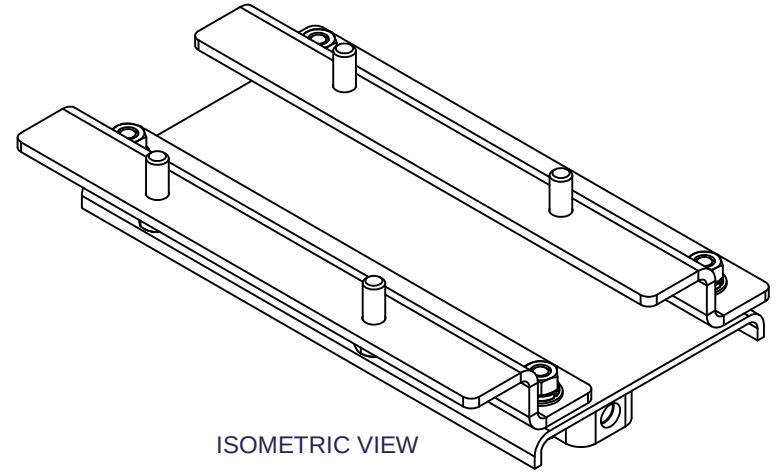
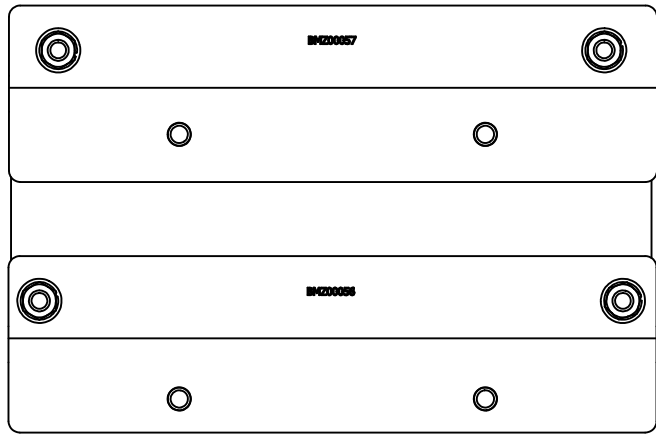
- 1) USE SERVICABLE THREADLOCKER ON ALL FASTENERS TO ENGINE COMPONENTS AND TORQUE **ALL** BOLTS TO S.A.E. SPECIFICATIONS.
- 2) SEE "TRANSARCTIC A/C COMPRESSOR MOUNT INSTALLATION DISCLAIMER".
- 3) WEIGHT: 18.11 LB

14	4	EACH	WLQ08000	WASHER, LOCK, 1/2", 8, PLT
13	4	EACH	WLA12000	WASHER, LOCK, 12mm, 8.8, PLT
12	3	EACH	WFO08000	WASHER, FLAT, 1/2", 8, PLT
11	4	EACH	WFA12000	WASHER, FLAT, 12mm, 8.8, PLT
10	1	EACH	TRD08080	THREADED, ROD, 1/2-13UNC x 8", 5 PLT
9	1	EACH	PUL03321	PULLEY, ALT, IDLER, 3.25"o, 2A
8	6	EACH	NTQ08000	NUT, HEX, 1/2-13UNC, 8, PLT
7	1	EACH	BTQ08653	BOLT, HEX, 1/2-13UNC x 6.50, 8, PLT
6	1	EACH	BTQ08150	BOLT, HEX, 1/2-13UNC x 1.50, 8, PLT
5	1	EACH	BTQ08125	BOLT, HEX, 1/2-13UNC x 1.25, 8, PLT
4	4	EACH	BTC12035	BOLT, HEX, 12 x 1.75 x 35mm, 10.9, PLT
3	2	EACH	BMT10011	BKT, TENR, BLOCK, OFFSET, 3mm
2	1	EACH	BMC90020	BKT, ALT, WELDM'T, CURB SIDE, TM-65/55, '16
1	2	EACH	BEL11118	BELT, A gr, 1040mm (41")
ITEM	QTY	U/M	PART NUMBER	DESCRIPTION

BILL OF MATERIALS

DRAWN vjakowlew		8/3/2016	TRANSARCTIC INC.		
CHECKED Jose Rodriguez		8/3/2016			
QA James Stewart		8/3/2016			
MFG James Stewart		8/3/2016			
APPROVED Dale Mason		8/3/2016	TITLE KIT, ALTERNATOR, TM-55/65, CURB SIDE, '13		
			SIZE C	DWG NO KAC65501	REV 1
DRAWING UNIT OF MEASURE:		MM [INCH]	SCALE 1:4		SHEET 1 OF 1

1	WAS TRD08060, NOW TRD08080	10/2/2018	JF	
0	RELEASED TO PRODUCTION	8/3/2016	JF	
REV	ECN	DESCRIPTION	DATE	BY
THIS DRAWING CONTAINS PROPRIETARY CONFIDENTIAL INFORMATION OWNED BY TRANSARCTIC CANADA INC.. THE DOCUMENT AND THE INFORMATION IN IT ARE NOT TO BE USED, DISCLOSED OR REPRODUCED WITHOUT EXPRESS WRITTEN PERMISSION OF THE COMPANY.				
UNSPECIFIED TOLERANCES: [ALT. DIM.]				
ONE DECIMAL PLACE (.X)	.50	[.020]		
TWO DECIMAL PLACE (.XX)	.25	[.010]		
THREE DECIMAL PLACE (.XXX)	.10	[.005]		
FRACTIONAL +/- 1/32"	ANGULAR +/- .50°			
				THIRD ANGLE PROJECTION



x4 5 7 9

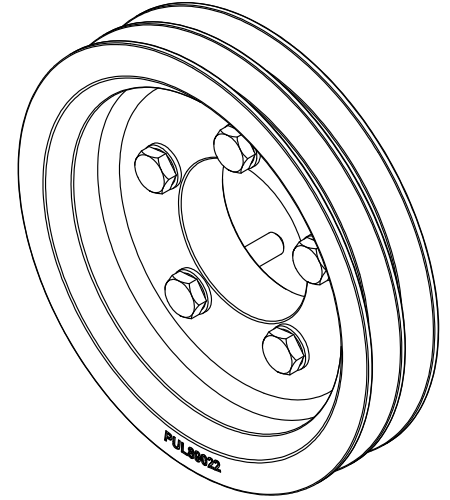
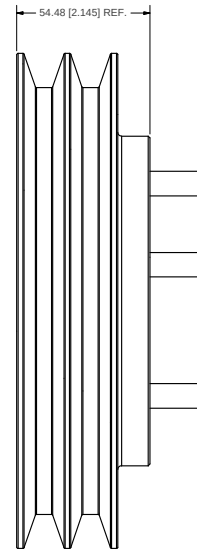
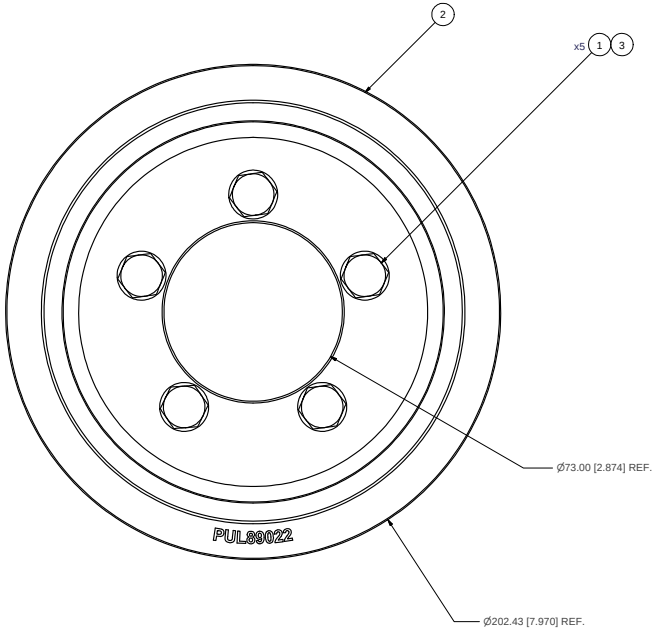
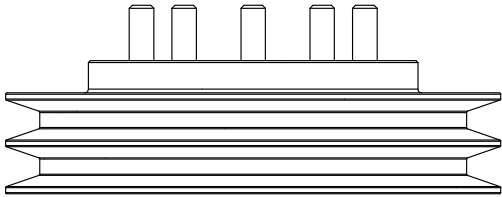
NOTES:

- 1) USE SERVICABLE THREADLOCKER ON ALL FASTENERS TO ENGINE COMPONENTS AND TORQUE **ALL** BOLTS TO S.A.E. SPECIFICATIONS.
- 2) SEE "TRANSARCTIC A/C COMPRESSOR MOUNT INSTALLATION DISCLAIMER".
- 3) WEIGHT: 16.47 LBS.

0	-	RELEASED TO PRODUCTION	8/8/2016	JRR
REV	ECN	DESCRIPTION	DATE	BY
THIS DRAWING CONTAINS PROPRIETARY CONFIDENTIAL INFORMATION OWNED BY TRANSARCTIC CANADA INC.. THE DOCUMENT AND THE INFORMATION IN IT ARE NOT TO BE USED, DISCLOSED OR REPRODUCED WITHOUT EXPRESS WRITTEN PERMISSION OF THE COMPANY.				
UNSPECIFIED TOLERANCES: (ALT. DIM.)				
ONE DECIMAL PLACE (X)	.50	(.020)		
TWO DECIMAL PLACE (XX)	.25	(.010)		
THREE DECIMAL PLACE (XXX)	.10	(.005)		
FRACTIONAL +/- 1/32"	ANGULAR +/- .50°			
THIRD ANGLE PROJECTION				

9	4	EACH	WLQ07000	WASHER, LOCK, 7/16", 8, PLT	
8	4	EACH	WLA12000	WASHER, LOCK, 12mm, 8.8, PLT	
7	4	EACH	WFN07000	WASHER, FLAT, 7/16", 2, PLT	
6	4	EACH	WFA12000	WASHER, FLAT, 12mm, 8.8, PLT	
5	4	EACH	NTP07000	NUT, HEX, 7/16-14UNC, 5, PLT	
4	4	EACH	BTC12035	BOLT, HEX, 12 x 1.75 x 35mm, 10.9, PLT	
3	1	EACH	BMZ00057	BKT, COMP, REAR, Z, TM-65/55, '13	
2	1	EACH	BMZ00056	BKT, COMP, FRT, Z, TM-65/55, '13	
1	1	EACH	BMN80031	BKT, MAIN, SLIDE, ASSY, 05K, IC, RE300	
ITEM	QTY	U/M	PART NUMBER	DESCRIPTION	
BILL OF MATERIALS					
DRAWN		8/8/2016		TRANSARCTIC INC.	
CHECKED		8/8/2016			
Val Jakowlew		8/8/2016			
QA		8/8/2016			
James Stewart		8/8/2016		KIT, PLATFORM, P/S, TM-55/65, '16	
MFG		8/8/2016			
James Stewart		8/8/2016			
APPROVED		8/8/2016			
Dale Mason		8/8/2016			
		SIZE		DWG NO	REV
		C		KBT65501	0
DRAWING UNIT OF MEASURE:		MM [INCH]	SCALE		
			1:2	SHEET	1 OF 1

TRANSARCTIC INC.



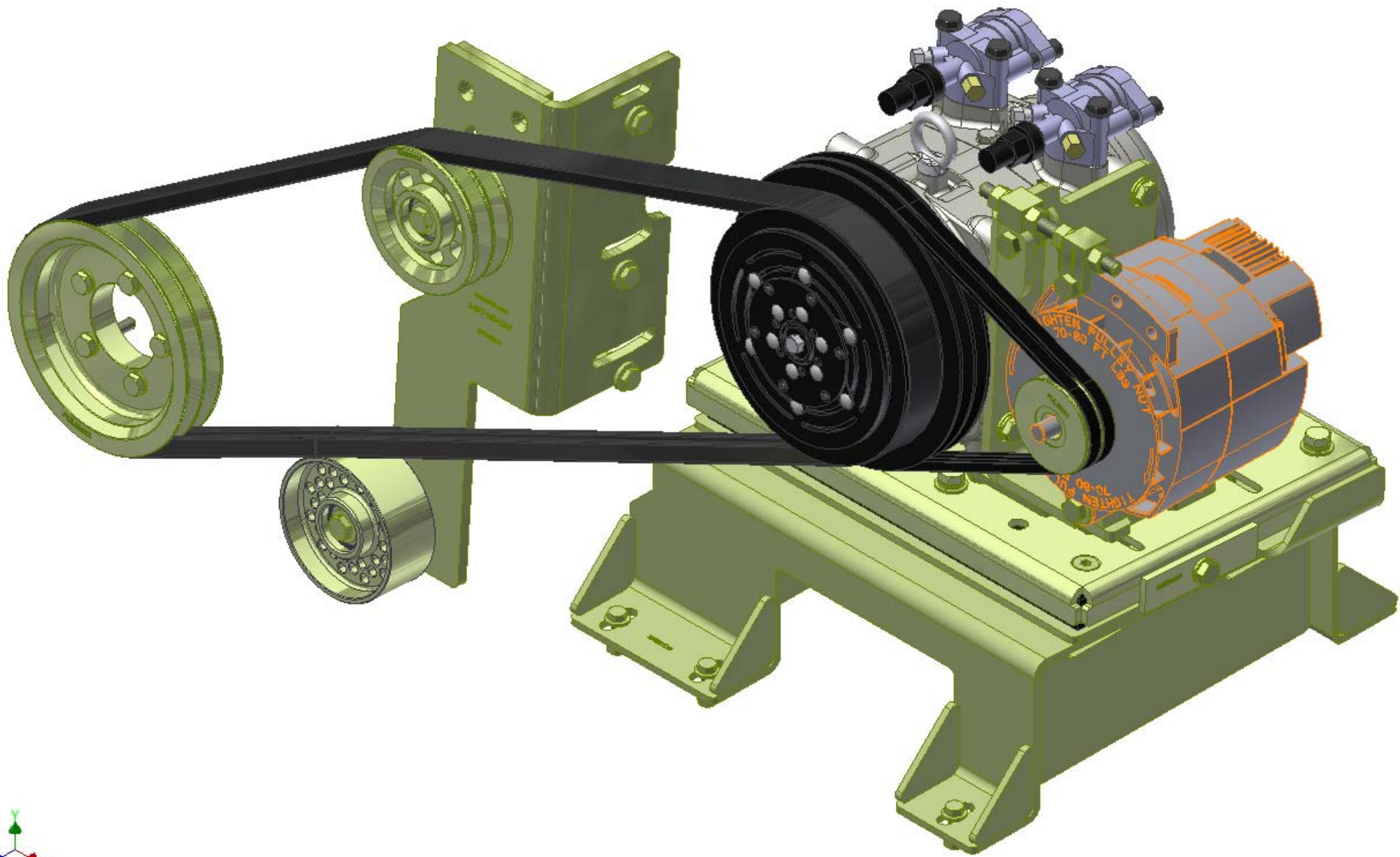
ISOMETRIC VIEW

NOTES:
1) USE SERVICABLE THREADLOCKER ON ALL FASTENERS TO ENGINE COMPONENTS AND TORQUE ALL BOLTS TO S.A.E. SPECIFICATIONS.
2) SEE "TRANSARCTIC A/C COMPRESSOR MOUNT INSTALLATION DISCLAIMER".
3) WT:= 11.56 LBS

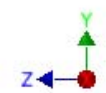
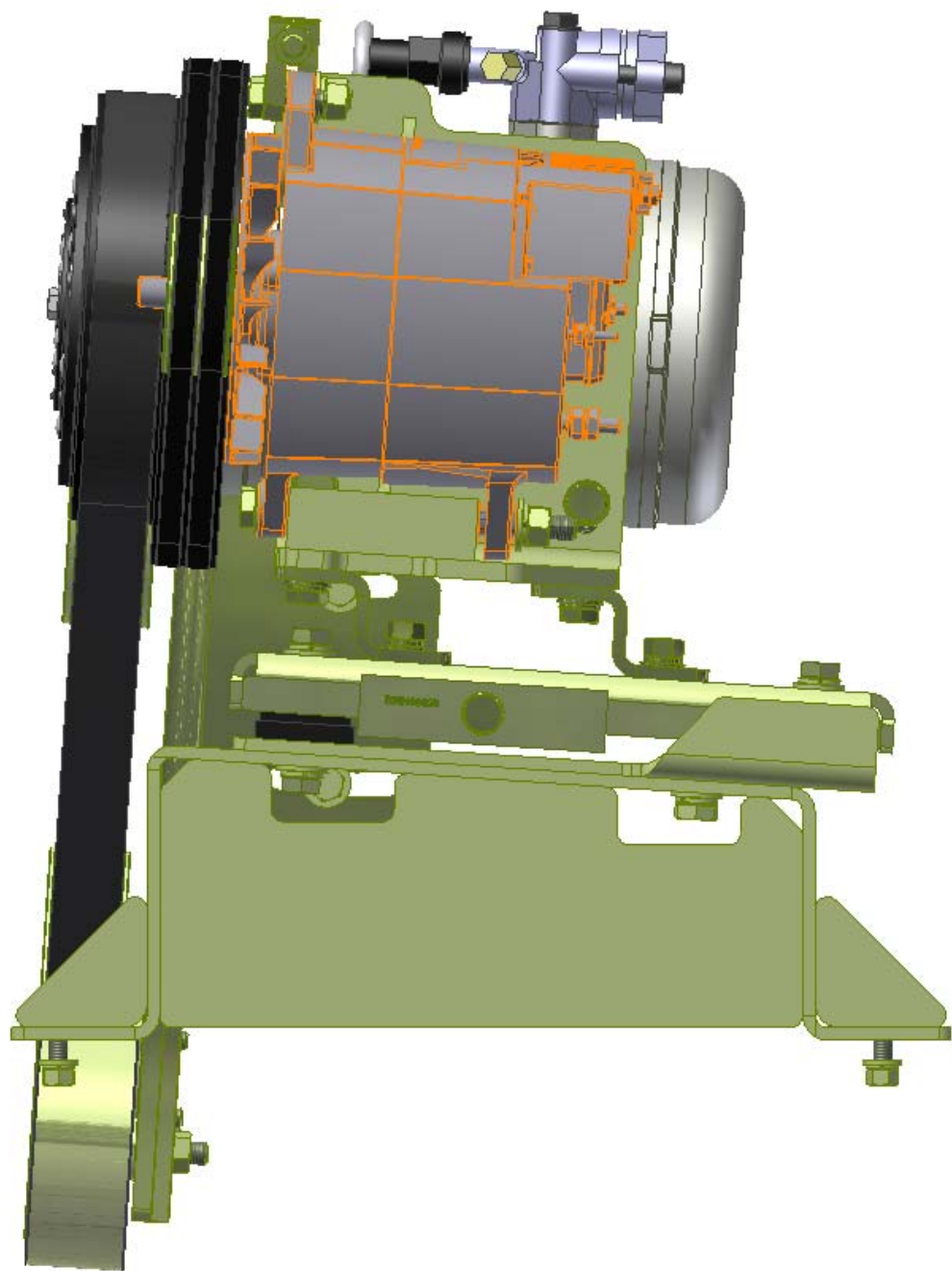
ITEM	QTY	U/M	PART NUMBER	DESCRIPTION
3	5	EACH	WFA10000	WASHER, FLAT, 10mm, 8.8, PLT
2	1	EACH	PUL89022	PULLEY, CRANK, ISL, 8.9L, 2B/X, 8", '13
1	5	EACH	BTCT10050	BOLT, HEX, 10 x 1.5 x 50mm, 10.9, PLT

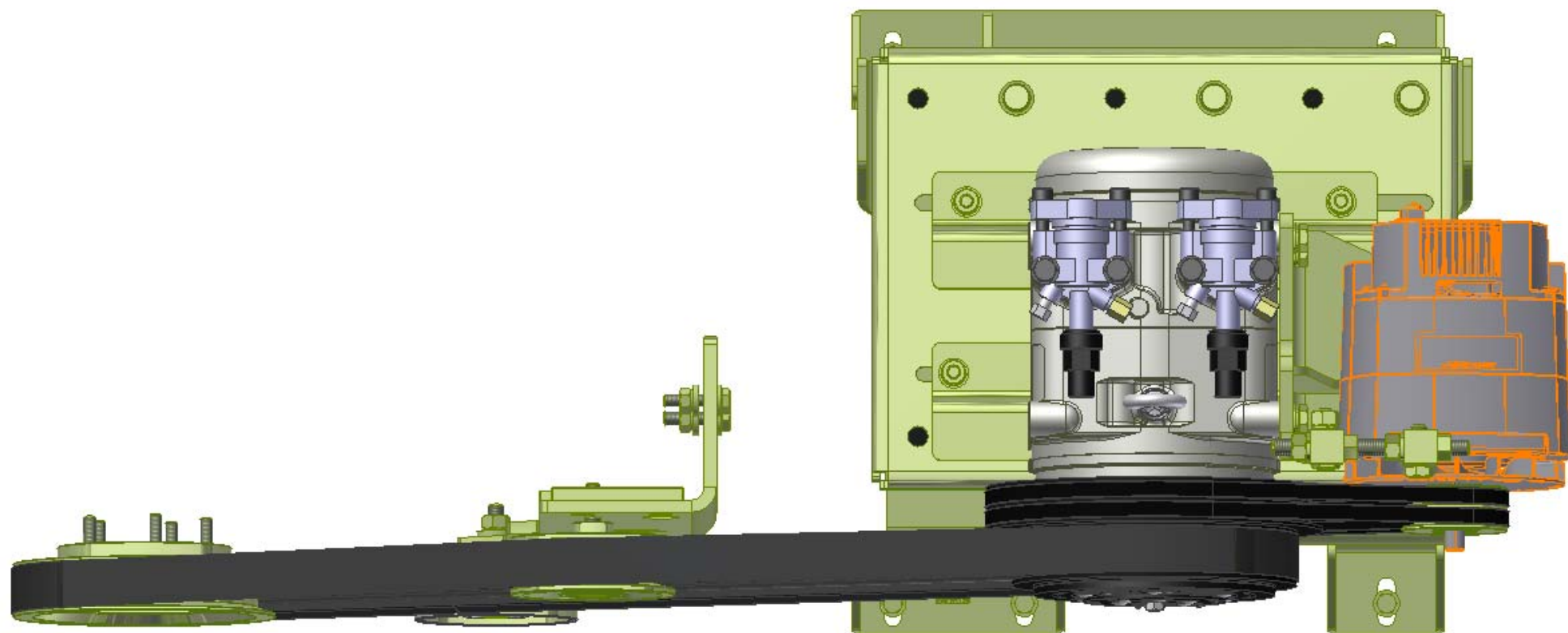
BILL OF MATERIALS

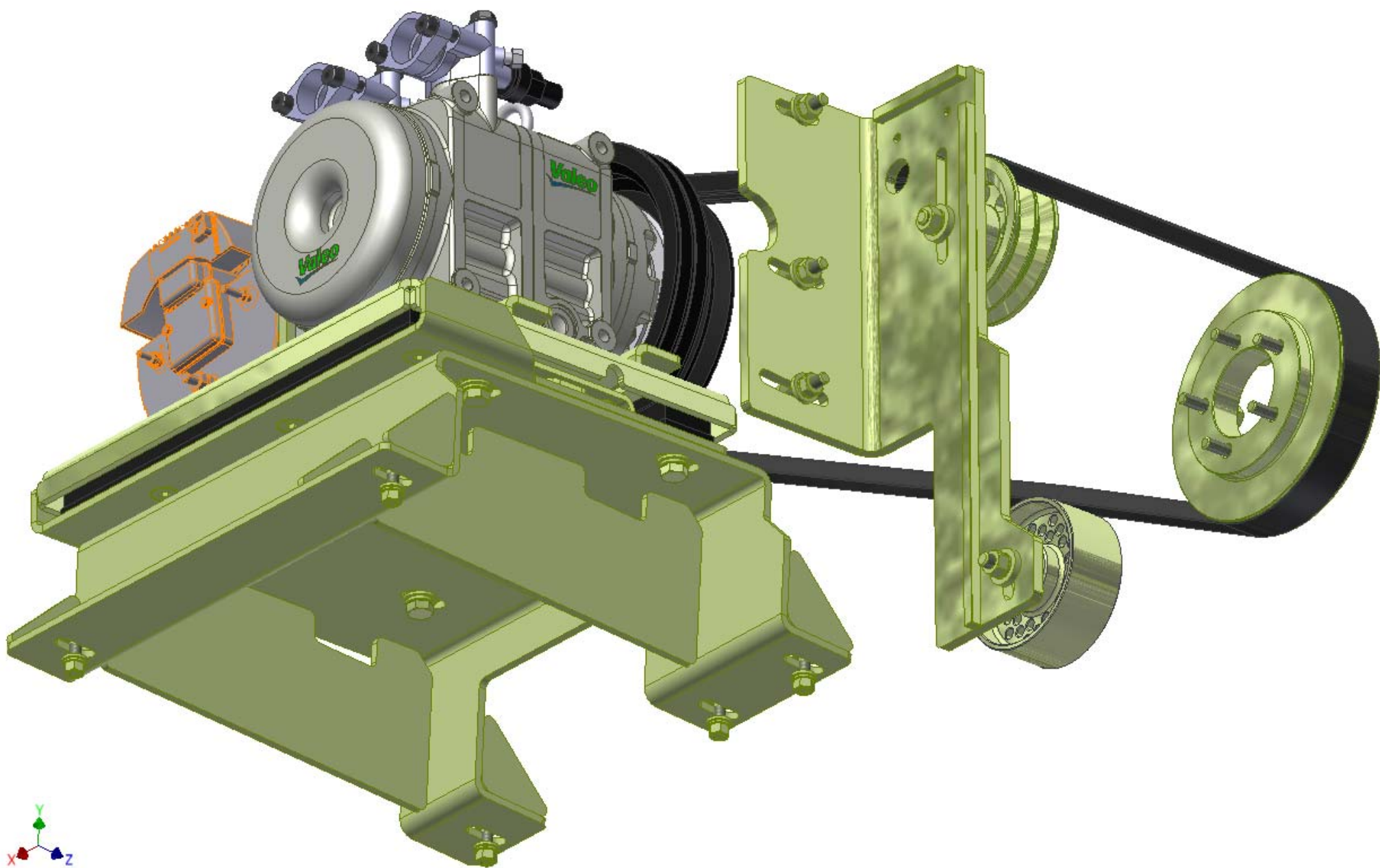
DRAWN	10/15/2013	TRANSARCTIC INC.					
CHECKED	10/15/2013						
DATE	10/15/2013						
BY	10/15/2013						
REV	ECN	DESCRIPTION	DATE	BY	TITLE		
		RELEASED TO PRODUCTION	10/15/2013	JBR	QA		
			10/15/2013	James Stewart	QA		
			10/15/2013	MFG			
			10/15/2013	Ron Ingram			
			10/15/2013	APPROVED			
			10/15/2013	Dale Mason			
UNSPECIFIED TOLERANCES:					SIZE	DWG NO	REV
ONE DECIMAL PLACE (X.1)					D	KPC89022	0
TWO DECIMAL PLACE (X.01)							
THREE DECIMAL PLACE (X.001)							
FRACTIONAL (1/32")							
ANGULAR (1/2°)							
THIRD ANGLE PROJECTION							
DRAWING UNIT OF MEASURE:					SCALE		SHEET
					1:1		1 OF 1











TransArctic A/C Compressor Mount Installation Disclaimer

All compressor mounts should be installed by qualified and trained personnel using proper tools and equipment in safe working conditions following industry standard guidelines for motor vehicle service and repair.

The installer of any compressor mount purchased from TransArctic must undertake all responsibility of issues arising from that compressor bracket being installed on any vehicle. As well as insure that a **proper and sufficient ground** is established between the compressors' clutches and the vehicle's engine. Mount functionality, operation and durability can all be compromised by an incompetent installation.

Due to the many different situations, parameters and application criteria, which are beyond the compressor mount manufacturer's control, TransArctic does not warrant design, durability, or operational functionality of any compressor mount improperly installed by another party.

With no implied guarantees it is the mount installer's strict responsibility to determine safety and functionality, of the compressor mount, at the time of installation.

Please contact TransArctic with any issue arising from installation so we may better improve the product. If you have any reservations about the compressor mount integrity contact TransArctic immediately at 1-877-COLD-AIR.

Mark OEM tensioner location

Install Kit

Check for Interferences

Check to ensure that the proper OEM tensioner orientation is maintained

Run engine with A/C system engaged for at least 10 minutes to run in belt

Check OEM tensioner orientation and adjust as required

Responsabilidad limitada de TransArctic en la instalación del soporte del compresor

Todos los soportes de los compresores deben ser instalados por personas calificadas y entrenadas, usando para ello los equipos y herramientas necesarios para esta labor en buenas condiciones y según las normas y guías para el servicio y/o reparación de motores de vehículos.

El instalador de los soportes comprados en TransArctic asume toda la responsabilidad de cualquier problema que surga en el soporte del compresor al vehículo; de igual manera es responsable que el cable a tierra sea conectado entre el embrague del compresor y el motor del vehículo.

Se advierte que el buen funcionamiento y la durabilidad del soporte pueden ser comprometidos por defectos en su instalación.

Debido a las diversas situaciones que se puedan presentar fuera del control del fabricante, TransArctic no garantiza el diseño, la durabilidad o el correcto funcionamiento de cualquier equipo inapropiadamente instalado por terceros.

Esta sobreentendido que el Instalador del montaje del compresor es estrictamente responsable de la seguridad y funcionamiento del equipo en el momento de la instalación.

Si tuviera algún problema o duda acerca de la instalación del soporte del compresor pongase en contacto inmediatamente con TransArctic al teléfono 1-877-COLD-AIR de modo que podamos mejorar nuestro producto.

Note la ubicación del medidor de tensión OEM

Instale el equipo

Controlar si hay interferencias.

Asegurese que el medidor de tensión mantenga la orientación justa.

Encienda el motor por lo menos 10 minutos con el sistema A/C enganchado para que la correa corra

Controle la orientación justa del medidor de tensión y ajuste a las condiciones requeridas del fabricante