

Bill of Materials Listing

TransArctic Canada Inc.

9/15/2017
Page 1 of 1

Product Number		Description	Bin	Date	Weight	Uof M	Yield
Line	Component Prod#	Description		Unit	Qty		
KMC66663		Mt Kit, ISB, T3RE, TM-65/55, 24V, '13+		6/26/2013	190.59		0
20	BEL22159	Belt, B gr, 2159mm (85")		each	2		
30	BMC67096	Bkt, Diag Brace, DS, Frame Raill, T3RE		each	1		
40	BMC83054	Bkt, Main, Idler, Weldm't, RE300		each	1		
70	BMC83107	Bkt, Main, FRT Support, T3RE, '13		each	1		
80	BMC83109	Bkt, Main, Lateral Brace, T3RE, '13		each	1		
85	BMC83122	Bkt, Exhaust, Adapter, T3RE, '13		each	1		
90	BMC90009	Bkt, Main, RR Support, CNG,T3RE, '13		each	1		
100	KCB65502	Kit, Compressor, D/S, 24v, TM-65/55, '16		each	1		
160	KIZ00001	Kit, Inst, Relocate PDU, Transit Mts		each	1		
170	KPC67001	Kit, Pulley, ISB, T3/D3RE, '12		each	1		
190	PUA05012	Pulley, Assy, Idler,B/BX gr,5", STL,Plt		each	1		
210	PUL80074	Pulley, Idler, B/S, Wide, 76d (89102)		each	1		
230	SCD37012	Spacer, Col, Drl, 37 mm x 25.4o x 12.3i		each	1		
240	SCD41012	Spacer, Col, Drl, 41 mm x 25.4o x 12.3i		each	1		
250	SLV17012	Sleeve, Pulley, 16.9o x 22.23mm x 12.32i		each	2		
270	KBC66663	Bag Kit, Fasteners, KMC66663/6563		each	1		

Bill of Materials Listing

TransArctic Canada Inc.

11/1/2016
Page 1 of 1

Product Number		Description	Bin	Date	Weight	Uof M	Yield
Line	Component Prod#	Description		Unit	Qty		
KBC96663		Bag Kit, Fasteners, KMC96663		7/9/2013	2.49		0
40	BTC12040	Bolt, Hex, 12 x 1.75 x 40mm, 10.9,Plt,FT		each	5		
50	BTC12050	Bolt, Hex, 12 x 1.75 x 50mm, 10.9,Plt		each	2		
60	BTC12100	Bolt, Hex, 12 x 1.75 x 100mm, 10.9, Plt		each	2		
70	BTQ08126	Bolt, Hex, 1/2-20unf, 1.25", 8, Plt		each	6		
90	NTA12000	Nut, Hex, 12 x 1.75, 8.8, Plt		each	9		
180	WFA12000	Washer, Flat, 12mm, 8.8, Plt		each	16		
190	WFQ08000	Washer, Flat, 1/2", 8, Plt		each	6		
220	WLA12000	Washer, Lock, 12mm, 8.8, Plt		each	9		
230	WLQ08000	Washer, Lock, 1/2", 8, Plt		each	6		

Bill of Materials Listing

TransArctic Canada Inc.

11/1/2016
Page 1 of 1

Product Number		Description	Bin	Date	Weight	Uof M	Yield
Line	Component Prod#	Description		Unit	Qty		
KCB65502		Kit, Compressor, D/S, 24v, TM-65/55, '16		10/13/2016	78.70		0
10	BMN80008	Vibration Isolator, Bar,16.50 x 2 x 1.50		each	2		
20	BMN80025	Bkt, Back, PL, Slide, IC, RE300		each	1		
30	BMZ00043	Bkt, Main, Base Pl, '13		each	1		
40	KAC65502	Kit, Alternator, TM-65, Driver Side, '13		each	1		
50	KBT65501	Kit, Platform, P/S, TM-55/65, '16		each	1		
60	KBC65502	Bag Kit, Fasteners, KCB65502		each	1		

Bill of Materials Listing

TransArctic Canada Inc.

11/1/2016
Page 1 of 1

Product Number		Description	Bin	Date	Weight	Uof M	Yield
Line	Component Prod#	Description		Unit	Qty		
KBC65502		Bag Kit, Fasteners, KCB65502		10/31/2016	1.14		0
10	BTP08653	Bolt, Hex, 1/2-13unc, 6.5", 5, Plt, FT		each	1		
20	BTQ08101	Bolt, Hex, 1/2-20unf, 1.00", 8, Plt		each	3		
30	BTQ08126	Bolt, Hex, 1/2-20unf, 1.25", 8, Plt		each	2		
40	CSF08076	Capscrew, FH, 1/2-20unf x .75", Alloy, Plt		each	1		
50	WFQ08000	Washer, Flat, 1/2", 8, Plt		each	5		
60	WLQ08000	Washer, Lock, 1/2", 8, Plt		each	6		

Bill of Materials Listing

TransArctic Canada Inc.

10/27/2016

Page 1 of 1

Product Number		Description	Bin	Date	Weight	Uof M	Yield
Line	Component Prod#	Description		Unit	Qty		
KAC65502		Kit, Alternator, TM-65, Driver Side, '13		8/11/2016	17.22		0
10	BEL11040	Belt, A gr, 1040mm (41") (17410)		each	2		
20	BMC96663	Bkt, Main, Alt, Weldmt,ISL,TM-65/55,'13		each	1		
40	BMT10011	Bkt, Tenr, Block, Offset, 3mm		each	2		
50	PUL03321	Pulley, ALT, Idler, 3.25"d, 2A		each	1		
60	TRD08060	Threaded, Rod, 1/2-13unc x 6", 5, Plt		each	1		
70	KBA96663	Bag Kit, Fasteners, KAC96663			1		

Bill of Materials Listing

TransArctic Canada Inc.

10/27/2016

Page 1 of 1

Product Number		Description	Bin	Date	Weight	Uof M	Yield
Line	Component Prod#	Description		Unit	Qty		
KBA96663		Bag Kit, Fasteners, KAC96663		2/26/2013	1.55		0
60	BTC12035	Bolt, Hex, 12 x 1.75 x 35mm, 10.9,Plt,FT		each	4		
70	BTQ08150	Bolt, Hex, 1/2-13unc, 1.5", 8, Plt		each	1		
75	BTQ08200	Bolt, Hex, 1/2-13unc, 2.0", 8, Plt		each	1		
80	BTQ08653	Bolt, Hex, 1/2-13unc, 6.5", 8, Plt		each	1		
110	NTQ08000	Nut, Hex, 1/2-13unc, 8, Plt		each	7		
120	WFA12000	Washer, Flat, 12mm, 8.8, Plt		each	4		
140	WFQ08000	Washer, Flat, 1/2", 8, Plt		each	4		
150	WLA12000	Washer, Lock, 12mm, 8.8, Plt		each	4		
180	WLQ08000	Washer, Lock, 1/2", 8, Plt		each	5		

Bill of Materials Listing

TransArctic Canada Inc.

10/27/2016

Page 1 of 1

Product Number		Description	Bin	Date	Weight	Uof M	Yield
Line	Component Prod#	Description		Unit	Qty		
KBT65501		Kit, Platform, P/S, TM-55/65, '16		8/10/2016	16.62		0
10	BMN80031	Bkt, Main, Slide, Assy, 05K, IC, RE300		each	1		
20	BMZ00056	Bkt, Comp, FRT, Z, TM-65/55, '13		each	1		
30	BMZ00057	Bkt, Comp, Rear, Z, TM-65/55, '13		each	1		
40	KBZ65501	Bag Kit, Fasteners, KBT65501		each	1		

Bill of Materials Listing

TransArctic Canada Inc.

10/27/2016

Page 1 of 1

Product Number		Description	Bin	Date	Weight	Uof M	Yield
Line	Component Prod#	Description		Unit	Qty		
KBZ65501		Bag Kit, Fasteners, KBT65501		8/10/2016	0.69		0
10	BTC12035	Bolt, Hex, 12 x 1.75 x 35mm, 10.9,Plt,FT		each	4		
20	NTP07000	Nut, Hex, 7/16-14unc, 5, Plt		each	4		
30	WFA12000	Washer, Flat, 12mm, 8.8, Plt		each	4		
40	WFN07000	Washer, Flat, 7/16", 2, Plt		each	4		
50	WLA12000	Washer, Lock, 12mm, 8.8, Plt		each	4		
60	WLQ07000	Washer, Lock, 7/16", 8, Plt		each	4		

Bill of Materials Listing

TransArctic Canada Inc.

11/1/2016
Page 1 of 1

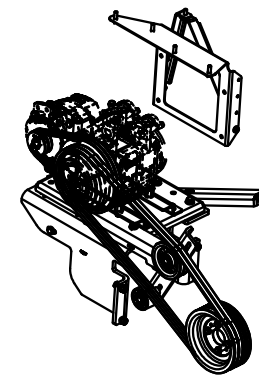
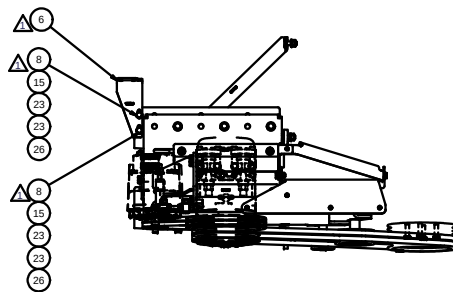
Product Number		Description		Date	Weight	Uof M	Yield
Line	Component	Prod#	Description	Bin	Unit	Qty	
KIZ00001		Kit, Inst, Relocate PDU, Transit Mts		6/11/2014	10.38		0
10	BMC67093		Bkt, Fuse Panel, Vert., ISB, T3RE		each	1	
20	BMC67094		Bkt, Diag, Brace DS, Fuse Panel, T3RE		each	1	
30	BMC67095		Bkt, Diag, Brace PS, Fuse Panel, T3RE		each	1	
40	KBZ00001		Bag Kit, Fasteners, KIZ00001		each	1	

Bill of Materials Listing

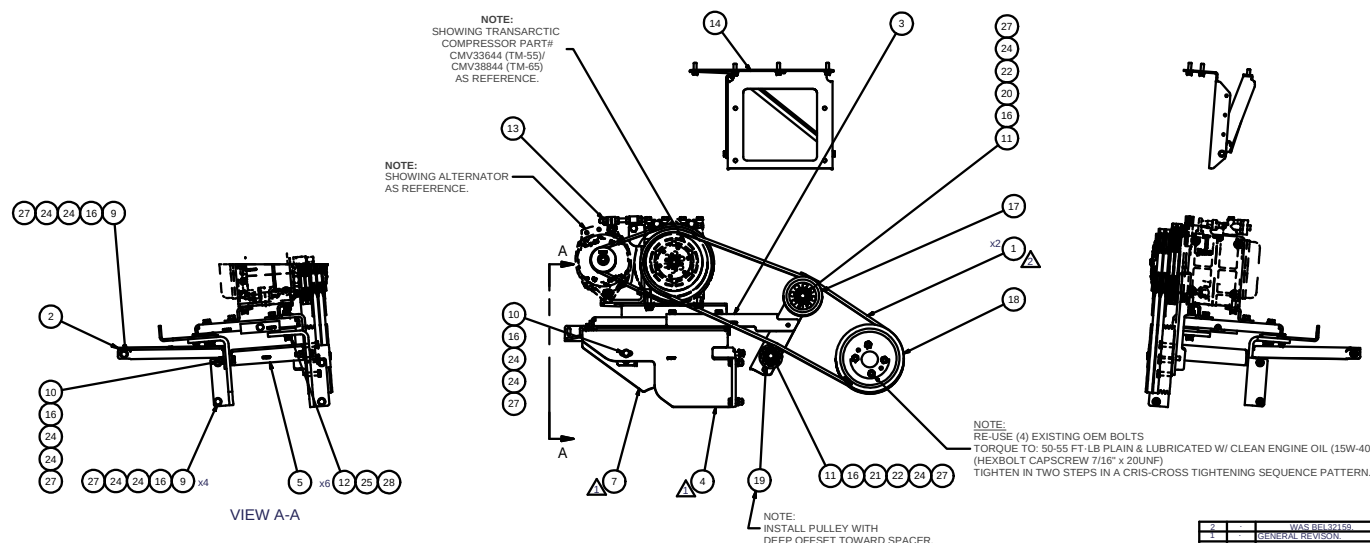
TransArctic Canada Inc.

11/1/2016
Page 1 of 1

Product Number		Description	Bin	Date	Weight	Uof M	Yield
Line	Component Prod#	Description		Unit	Qty		
KBZ00001		Bag Kit, Fasteners, KIZ00001		11/7/2014	0.55		0
10	BTQ06100	Bolt, Hex, 3/8-16unc, 1", 8, Plt		each	2		
20	BTQ06125	Bolt, Hex, 3/8-16unc, 1.25", 8, Plt		each	5		
30	NTQ06000	Nut, Hex, 3/8-16unc, 8, Plt		each	2		
40	WFN06000	Washer, Flat, 3/8", 2, Plt		each	9		
50	WLQ06000	Washer, Lock, 3/8", 8, Plt		each	7		



ISOMETRIC VIEW

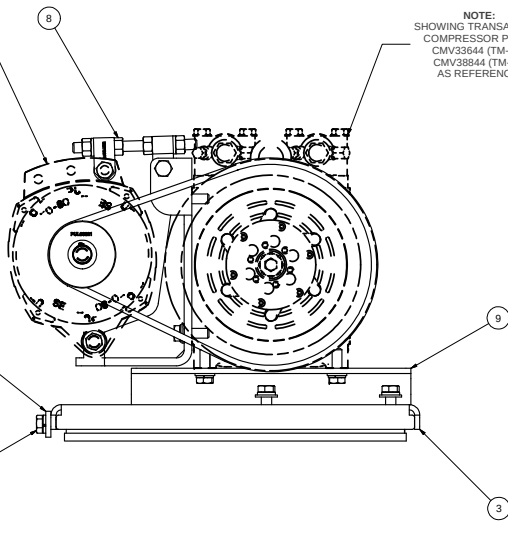


NOTES:
1) USE SERVICABLE THREADLOCKER ON ALL FASTENERS TO ENGINE COMPONENTS AND TORQUE ALL BOLTS TO S.A.E. SPECIFICATIONS.
2) SEE "TRANSACTIC A/C COMPRESSOR MOUNT INSTALLATION DISCLAIMER".

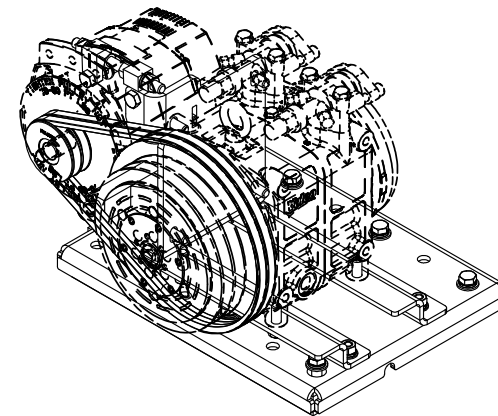
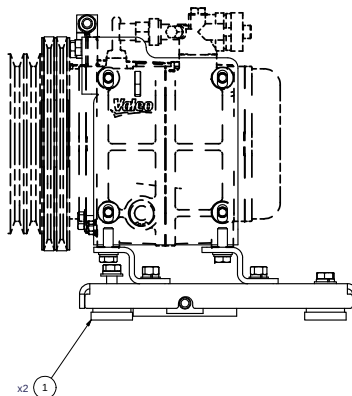
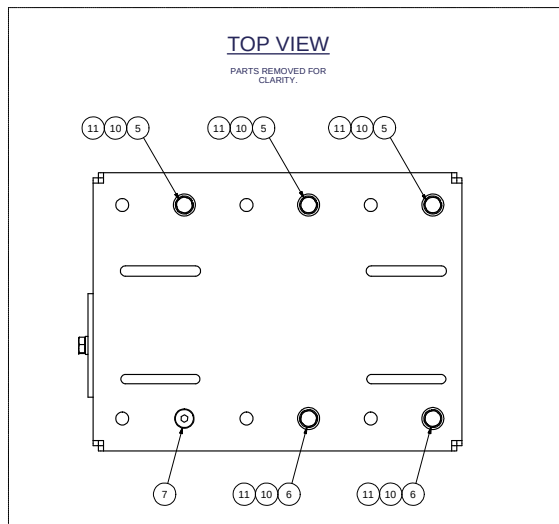
28	6	EACH	WLO08000	WASHER, LOCK, 1/2", 8, PLT
27	9	EACH	WLA12000	WASHER, LOCK, 12mm, 8.8, PLT
26	2	EACH	WLA10000	WASHER, LOCK, 10mm, 8.8, PLT
25	6	EACH	WFO08000	WASHER, FLAT, 1/2", 8, PLT
24	16	EACH	WFA12000	WASHER, FLAT, 12mm, 8.8, PLT
23	4	EACH	WFA10000	WASHER, FLAT, 10mm, 8.8, PLT
22	2	EACH	SLV17012	SLEEVE, PULLEY, 16.90 x 22.23 mm x12.19l
21	1	EACH	SCD49512	SPACER, COL, DRL, 49.48mm x 25.40 x 12.3
20	1	EACH	SCD46012	SPACER, COL, DRL, 46mm x 31.80 x 12.0
19	1	EACH	PUL80074	PULLEY, IDLER, BACKSIDE, P8, 74D, 46.27W
18	1	EACH	PUL67323	PULLEY, CRANK, ADD-ON, COMBO, ISB, 2B/3V
17	1	EACH	PUA05012	PULLEY, ASSY, IDLER, B/BX gr, 5" STL, PLT
16	9	EACH	NTA12000	NUT, HEX, 12 x 1.75, 8.8, PLT
15	2	EACH	NTA10000	NUT, HEX, 10 x 1.5, 8.8, PLT
14	1	EACH	KIZ00001	KIT, INST, RELOCATE PDU, TRANSIT MTS
13	1	EACH	KCB65502	KIT, COMPRESSOR, D/S, 24V, TM-65/55, '16
12	6	EACH	BTQ08126	BOLT, HEX, 1/2-20UNF x 1.25, 8, PLT
11	2	EACH	BTC12100	BOLT, HEX, 12 x 1.75 x 100mm, 10.9, PLT
10	2	EACH	BTC12050	BOLT, HEX, 12 x 1.75 x 50mm, 10.9, PLT
9	5	EACH	BTC12040	BOLT, HEX, 12 x 1.75 x 40mm, 10.9, PLT
8	2	EACH	BTC10035	BOLT, HEX, 10 x 1.5 x 35mm, 10.9, PLT
7	1	EACH	BMC90009	BKT, MAIN, RR SUPPORT, CNG, T3RE, '13
6	1	EACH	BMC83122	BKT, EXHAUST, ADAPTER, T3RE, '13
5	1	EACH	BMC83109	BKT, MAIN, LATERAL BRACE, T3RE, '13
4	1	EACH	BMC83107	BKT, MAIN, FRT SUPPORT, T3RE, '13
3	1	EACH	BMC83054	BKT, MAIN, IDLER, WELDMT, RE300
2	1	EACH	BMC87086	BKT, DIAS BRACE, DS, FRAME RAIL, T3RE
1	2	EACH	BEL22159	BELT, B GR, 2159mm (85")

ITEM	QTY	U/M	PART NUMBER	DESCRIPTION
BILL OF MATERIALS				
DRAWN: vjakovlev 4/18/2016				
CHECKED: Jose Rodriguez 4/18/2016				
TITLE: MT KIT, ISB, T3RE, TM-65/55, 24V, '13+				
DESIGNED: James Stewart 4/18/2016				
APPROVED: Dale Mason 4/18/2016				
DRAFTING UNIT OF MEASURE: MM (INCH)				
SCALE: 1:8				
SHEET 1 OF 1				

1	WAS BELT KIT	4/15/2016	DRN
2	GENERAL REVISION	4/18/2016	DRN
3	STARTED TO PRODUCTION	4/18/2016	DRN
4	REVIEW	DATE	BY
THIS DRAWING CONTAINS PROPRIETARY CONFIDENTIAL INFORMATION OWNED BY TRANSACTIC CANADA INC. THE DOCUMENT AND THE INFORMATION IT IS NOT TO BE USED, DISCLOSED OR REPRODUCED WITHOUT EXPRESS WRITTEN PERMISSION OF THE COMPANY.			
UNSPECIFIED TOLERANCES: (UNT) (MM) (INCH)			
ONE DECIMAL PLACE (X1)	0.1	(INCH)	0.005
TWO DECIMAL PLACE (X10)	0.01	(INCH)	0.0005
THREE DECIMAL PLACE (X100)	0.001	(INCH)	0.00005
FRACTIONAL (1/16)	1/16	(INCH)	0.003125



NOTE:
SHOWING TRANSARCTIC
COMPRESSOR PART#
CMV33644 (TM-55)/
CMV38844 (TM-65)
AS REFERENCE.



ISOMETRIC VIEW

NOTES:

- 1) USE SERVICABLE THREADLOCKER ON ALL FASTENERS TO ENGINE COMPONENTS AND TORQUE ALL BOLTS TO S.A.E. SPECIFICATIONS.
- 2) SEE "TRANSARCIC A/C COMPRESSOR MOUNT INSTALLATION DISCLAIMER".
- 3) WEIGHT: 68.75LBS.

11	6	EACH	WQ080000	WASHER, LOCK, 1/2", 8, PLT
10	5	EACH	WQ080000	WASHER, FLAT, 1/2", 8, PLT
9	1	EACH	KBT65501	KIT, PLATFORM, P/S, TM-55/65, 16
8	1	EACH	KAC65502	KIT, ALTERNATOR, TM-65, DRIVER SIDE, 13
7	1	EACH	CSF08007	CAPSCREW, H, 1/2-ZOUNF X .75", ALLOY, PLT
6	1	EACH	BTQ08008	BOLT, HEX, 1/2-ZOUNF X 1.25, 8, PLT
5	3	EACH	BTQ08101	BOLT, HEX, 1/2-ZOUNF X 1.00, 8, PLT
4	1	EACH	BTQ08653	BOLT, HEX, 1/2-13UNC X 6.50, 5, PLT, FT
3	1	EACH	BMZ00043	KIT, MAIN, BASE PL, 13
2	1	EACH	BMN80025	KIT, BACK, PL, SLIDE, IC, RE300
1	2	EACH	BMN80008	VIBRATION ISOLATOR, BAR, 16.50 x 2 x 1.50
		ITEM	QTY	DESCRIPTION

DATE	BY	CHKD	DATE	BY	CHKD	DATE	BY	CHKD
DRAWN								
10/13/2016								
CHECKED								
Valt Jakovlev								
CA								
10/13/2016								
James Stewart								
MFG								
10/13/2016								
James Stewart								
APPROVED								
Dale Mason								
10/13/2016								
SIZE								
DWG NO								
TM-65/55, '16								
SCALE								
KCB65502								
SHEET 1 OF 1								

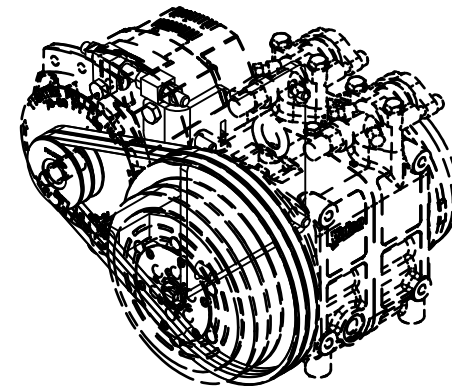
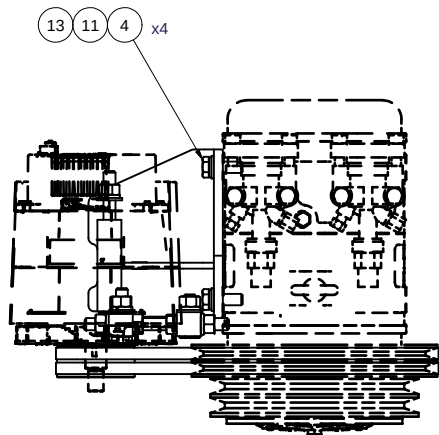
0	RELEASED TO PRODUCTION:	10/13/2016	3
REV.	ECN:	DESCRIPTION:	DATE:

THIS DRAWING CONTAINS PROPRIETARY CONFIDENTIAL INFORMATION OWNED BY TRANSATOMIC CANADA INC. THE DOCUMENT AND THE INFORMATION IN IT ARE NOT TO BE USED, DISCLOSED OR REPRODUCED WITHOUT EXPRESS WRITTEN PERMISSION OF THE COMPANY.

UNSPECIFIED TOLERANCES:		(ALL DIMS)
ONE DECIMAL PLACE (XXX)	±0.1	[mm]
TWO DECIMAL PLACE (XXX)	±0.05	[mm]
THREE DECIMAL PLACE (XXX)	±0.025	[mm]
FRACTIONAL ± 1/32"	ANGULAR ± .50°	

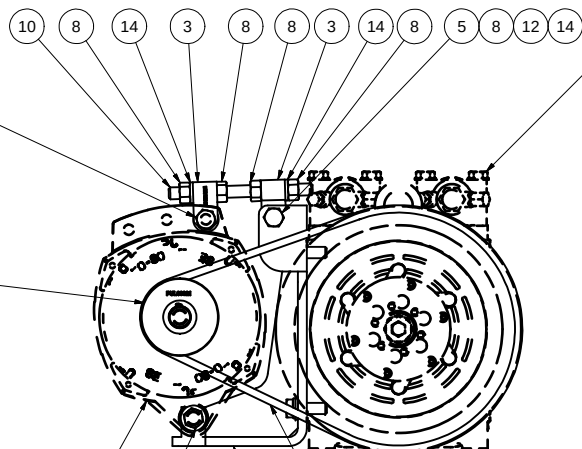


THIRD-ANGLE PROJECT

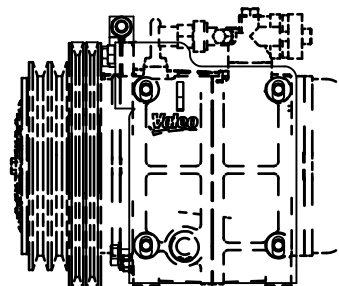


ISOMETRIC VIEW

NOTE:
SHOWING TRANSARCTIC
COMPRESSOR PART#
CMV33644 (TM-55)/
CMV38844 (TM-65)
AS REFERENCE.



NOTE:
SHOWING ALTERNATOR
AS REFERENCE.



NOTES:

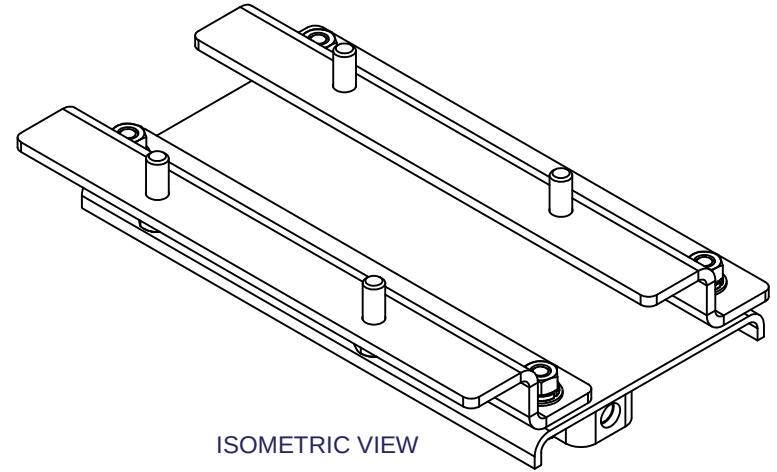
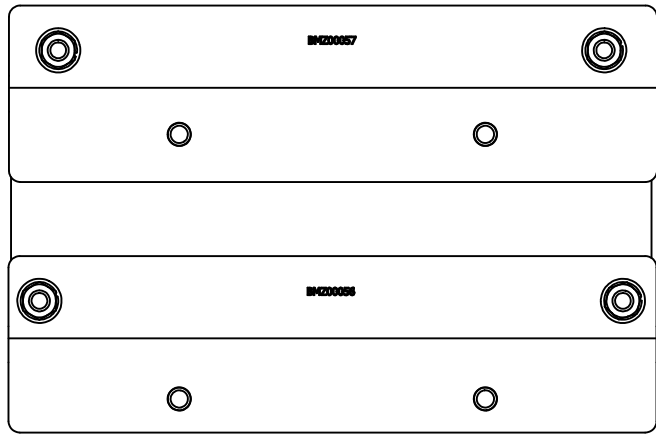
- 1) USE SERVICABLE THREADLOCKER ON ALL FASTENERS TO ENGINE COMPONENTS AND TORQUE ALL BOLTS TO S.A.E. SPECIFICATIONS.
- 2) SEE "TRANSARCTIC A/C COMPRESSOR MOUNT INSTALLATION DISCLAIMER".
- 3) WEIGHT: 18.11 LB

14	5	EACH	WLQ08000	WASHER, LOCK, 1/2", 8, PLT
13	4	EACH	WLA12000	WASHER, LOCK, 12mm, 8.8, PLT
12	4	EACH	WFO08000	WASHER, FLAT, 1/2", 8, PLT
11	4	EACH	WFA12000	WASHER, FLAT, 12mm, 8.8, PLT
10	1	EACH	TRD08060	THREADED, ROD, 1/2-13UNC x 6", 5 PLT
9	1	EACH	PUL03321	PULLEY, ALT, IDLER, 3.25"o, 2A
8	7	EACH	NTQ08000	NUT, HEX, 1/2-13UNC, 8, PLT
7	1	EACH	BTQ08653	BOLT, HEX, 1/2-13UNC x 6.50, 8, PLT
6	1	EACH	BTQ08200	BOLT, HEX, 1/2-13UNC x 2.00, 8, PLT
5	1	EACH	BTQ08150	BOLT, HEX, 1/2-13UNC x 1.50, 8, PLT
4	4	EACH	BTC12035	BOLT, HEX, 12 x 1.75 x 35mm, 10.9, PLT
3	2	EACH	BMT10011	BKT, TENR, BLOCK, OFFSET, 3mm
2	1	EACH	BMC96663	BKT, MAIN, ALT, WELDMT, ISL, TM-65/55, '13
1	2	EACH	BEL11040	BELT, A gr, 1040mm (41") (17410)
ITEM	QTY	U/M	PART NUMBER	DESCRIPTION

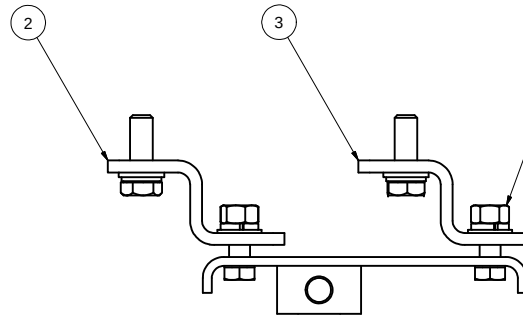
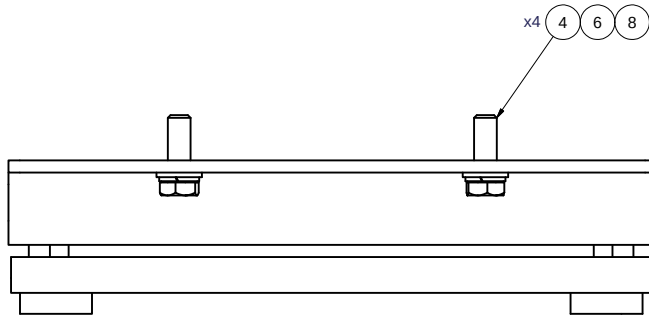
BILL OF MATERIALS

DRAWN vjakowlew	10/4/2016	TRANSARCTIC INC.	
CHECKED Jose Rodriguez	10/4/2016		
QA James Stewart	10/4/2016	TITLE KIT, ALTERNATOR, TM-65, DRIVER SIDE, '13	
MFG James Stewart	10/4/2016		
APPROVED Dale Mason	10/4/2016	SIZE C	DWG NO KAC65502
DRAWING UNIT OF MEASURE: MM [INCH]		SCALE 1:4	REV 0

0	-	RELEASED TO PRODUCTION	10/4/2016	JRR
REV	ECN	DESCRIPTION	DATE	BY
THIS DRAWING CONTAINS PROPRIETARY CONFIDENTIAL INFORMATION OWNED BY TRANSARCTIC CANADA INC.. THE DOCUMENT AND THE INFORMATION IN IT ARE NOT TO BE USED, DISCLOSED OR REPRODUCED WITHOUT EXPRESS WRITTEN PERMISSION OF THE COMPANY.				
UNSPECIFIED TOLERANCES: (ALT. DIM.)				
ONE DECIMAL PLACE (.X)	MM	50	(.025)	
TWO DECIMAL PLACE (.XX)	MM	25	(.010)	
THREE DECIMAL PLACE (.XXX)	MM	10	(.005)	
FRACTIONAL +/- 1/32"	ANGULAR	+/-	50'	
		THIRD ANGLE PROJECTION		



ISOMETRIC VIEW



x4 5 7 9

2

3

x4 4 6 8

1

9	4	EACH	WLQ07000	WASHER, LOCK, 7/16", 8, PLT
8	4	EACH	WLA12000	WASHER, LOCK, 12mm, 8.8, PLT
7	4	EACH	WFN07000	WASHER, FLAT, 7/16", 2, PLT
6	4	EACH	WFA12000	WASHER, FLAT, 12mm, 8.8, PLT
5	4	EACH	NTP07000	NUT, HEX, 7/16-14UNC, 5, PLT
4	4	EACH	BTC12035	BOLT, HEX, 12 x 1.75 x 35mm, 10.9, PLT
3	1	EACH	BMZ00057	BKT, COMP, REAR, Z, TM-65/55, '13
2	1	EACH	BMZ00056	BKT, COMP, FRT, Z, TM-65/55, '13
1	1	EACH	BMN80031	BKT, MAIN, SLIDE, ASSY, 05K, IC, RE300
ITEM	QTY	U/M	PART NUMBER	DESCRIPTION

BILL OF MATERIALS

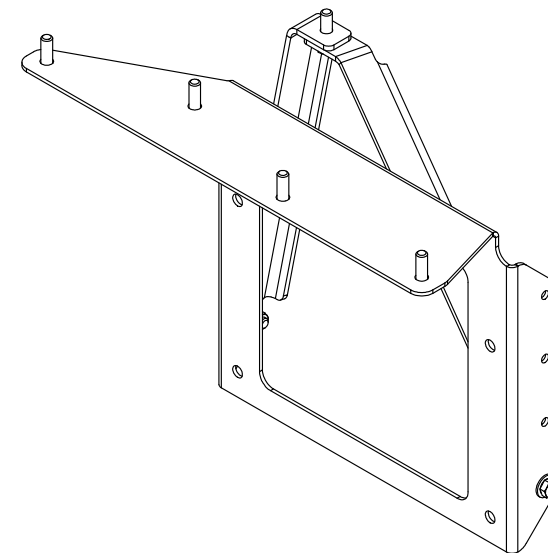
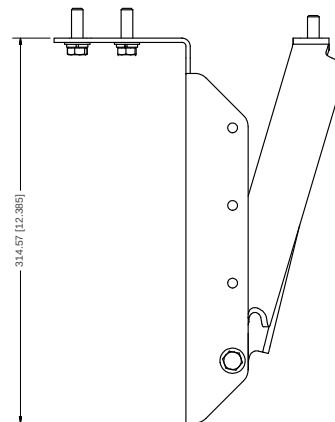
DRAWN	jrodriguez	8/8/2016
CHECKED	Val Jakowlew	8/8/2016
QA	James Stewart	8/8/2016
MFG	James Stewart	8/8/2016
APPROVED	Dale Mason	8/8/2016

TITLE		KIT, PLATFORM, P/S, TM-55/65, '16	
SIZE	C	DWG NO	REV
		KBT65501	0
SCALE	1:2	SHEET	1 OF 1

0		RELEASED TO PRODUCTION.	8/8/2016	JR
REV	ECN	DESCRIPTION	DATE	BY
THIS DRAWING CONTAINS PROPRIETARY CONFIDENTIAL INFORMATION OWNED BY TRANSARCTIC CANADA INC.. THE DOCUMENT AND THE INFORMATION IN IT ARE NOT TO BE USED, DISCLOSED OR REPRODUCED WITHOUT EXPRESS WRITTEN PERMISSION OF THE COMPANY.				
UNSPECIFIED TOLERANCES:		(ALT. DIM.)		
ONE DECIMAL PLACE (X)	.50	(.020)		THIRD ANGLE PROJECTION
TWO DECIMAL PLACE (XX)	.25	(.010)		
THREE DECIMAL PLACE (XXX)	.10	(.005)		

NOTES:

- 1) USE SERVICABLE THREADLOCKER ON ALL FASTENERS TO ENGINE COMPONENTS AND TORQUE **ALL** BOLTS TO S.A.E. SPECIFICATIONS.
- 2) SEE "TRANSARCTIC A/C COMPRESSOR MOUNT INSTALLATION DISCLAIMER".
- 3) WEIGHT: 16.47 LBS.



NOTES:

- 1) USE SERVICABLE THREADLOCKER ON ALL FASTENERS TO ENGINE COMPONENTS AND TORQUE **ALL** BOLTS TO S.A.E. SPECIFICATIONS.
- 2) SEE "TRANSARCTIC A/C COMPRESSOR MOUNT INSTALLATION DISCLAIMER".

8	7	EACH	WLQ06000	WASHER, LOCK, 3/8", 8, PLT
7	9	EACH	WFN06000	WASHER, FLAT, 3/8", 2, PLT
6	2	EACH	NTQ06000	NUT, HEX, 3/8-16UNC, 8, PLT
5	5	EACH	BTQ06125	BOLT, HEX, 3/8-16UNC x 1.25, 8, PLT
4	2	EACH	BTQ06100	BOLT, HEX, 3/8-16UNC, 1", 8, PLT
3	1	EACH	BM067095	BKT, DIAG, BRACE PS, FUSE PANEL, T3RE
2	1	EACH	BM067094	BKT, DIAG, BRACE DS, FUSE PANEL, T3RE
1	1	EACH	BM067093	BKT, FUSE PANEL, VERT, ISB, T3RE
ITEM	QTY	U/M	PART NUMBER	DESCRIPTION

DATE	QTY	UNIT	DESCRIPTION	REMARKS
BILL OF MATERIALS				
				
DRAWN				
CHECKED	11/7/2014			
BY			TITLE	
Val Jakovlev				
DATE				
James Stewart	11/7/2014			
MFG			KIT, INST, RELOCATE PDU, TRANSIT	
Ron Ingram	11/7/2014		MTS	
APPROVED				
Dale Mason				
DATE			SIZE	DWG NO
			D	
			KIZ00001	REV
				1
DRAWING UNIT OF MEASURE:		MM (INCH)	SCALE	SHEET
			1:2	1 OF 1

1	WAS METRIC FASTENERS.	3/12/2016	3
0	RELEASED TO PRODUCTION	11/7/2014	3
REV.	ECN:	DESCRIPTION:	DATE:

THIS DRAWING CONTAINS PROPRIETARY CONFIDENTIAL INFORMATION OWNED BY TRANSCAT CANADA INC. THE DOCUMENT AND THE INFORMATION IN IT ARE NOT TO BE USED, DISCLOSED OR REPRODUCED WITHOUT EXPRESS WRITTEN PERMISSION OF THE COMPANY.

UNSPECIFIED TOLERANCES:		(ALL DIM.)
ONE DECIMAL PLACE (XXX)	FRACTIONAL	(INCH)
TWO DECIMAL PLACE (XXX)	FRACTIONAL	(INCH)
THREE DECIMAL PLACE (XXX)	FRACTIONAL	(INCH)
FRACTIONAL $\pm .002$	ANGULAR	$\pm .50$



THIRD ANGLE PROJECT

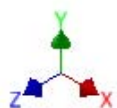
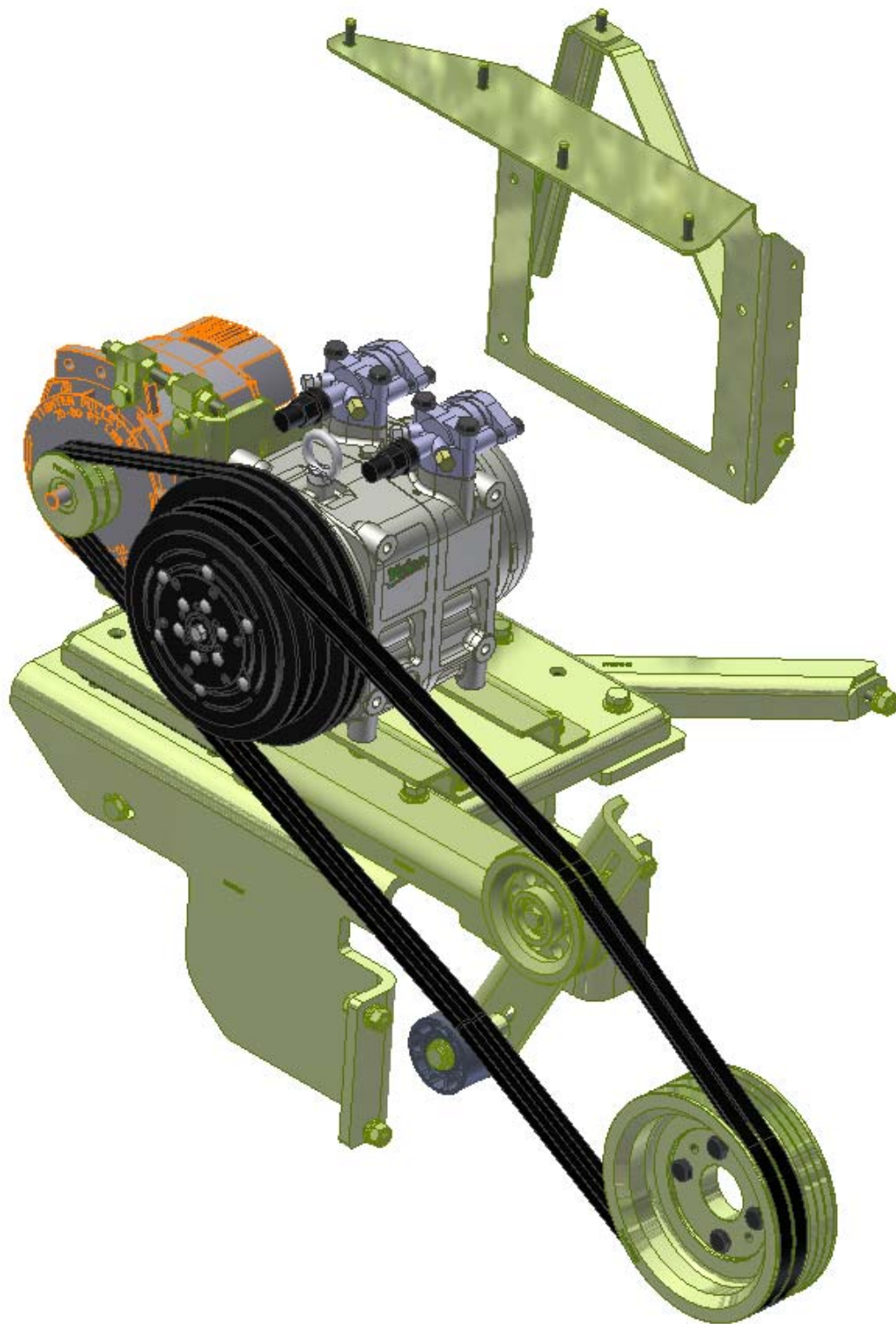


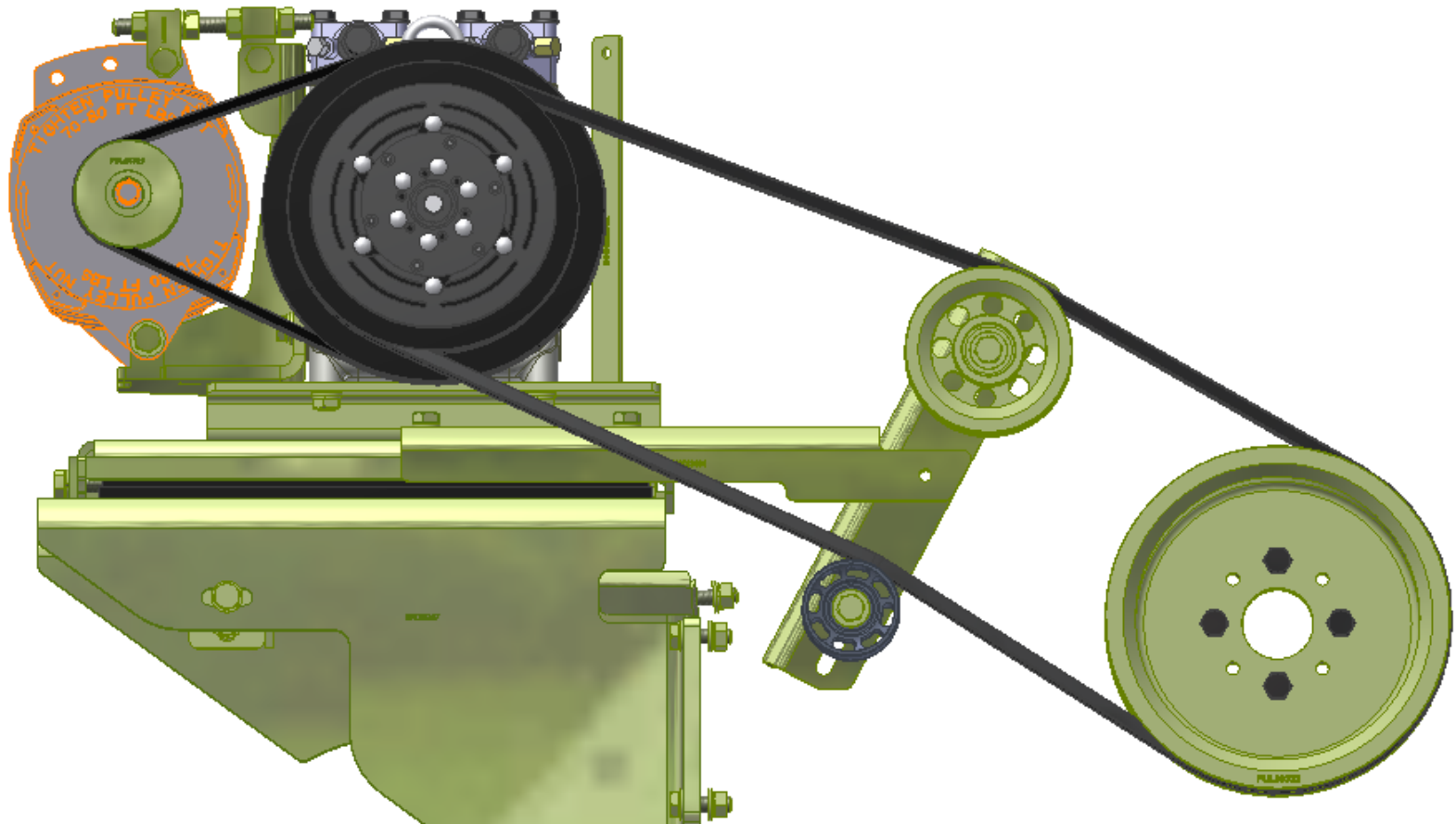
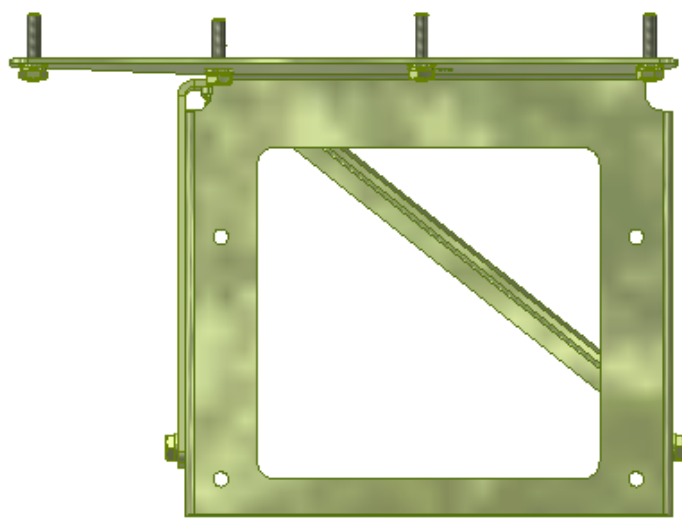
ION	DRAWING UNIT OF MEASURE:	MM (INCH)
-----	--------------------------	-----------

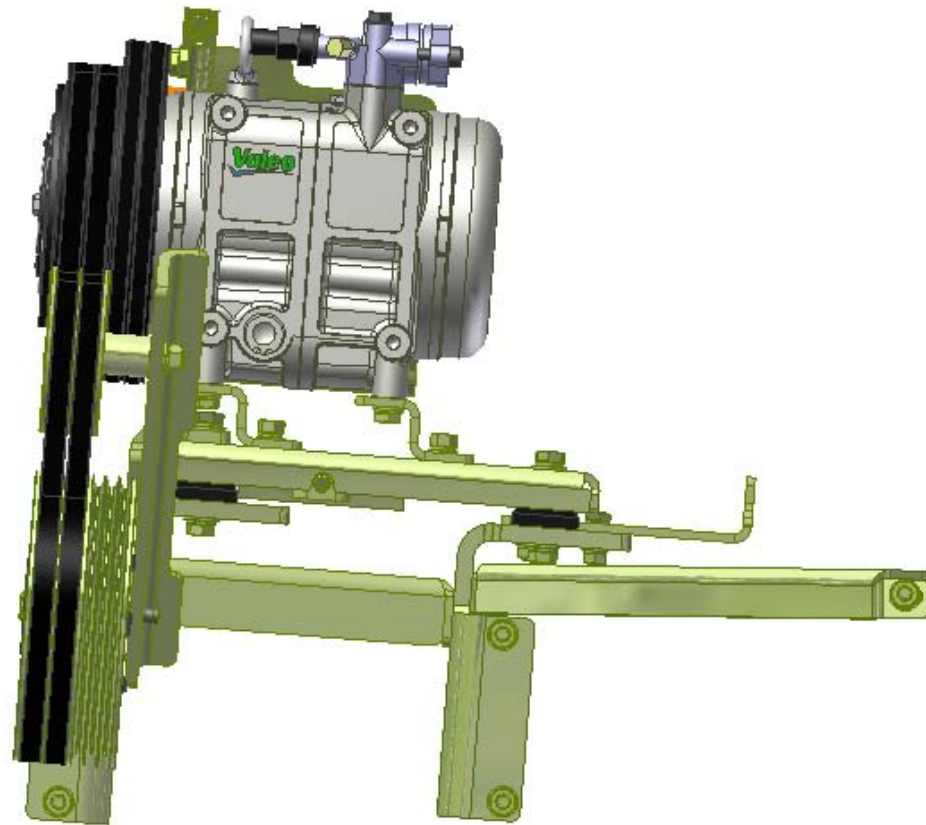
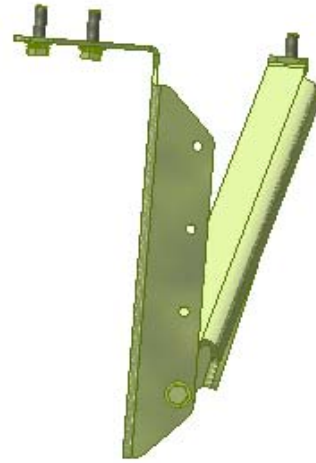
11/7/2014	SIZE	DWG NO
	D	KIZ00001
MM INCH	SCALE	

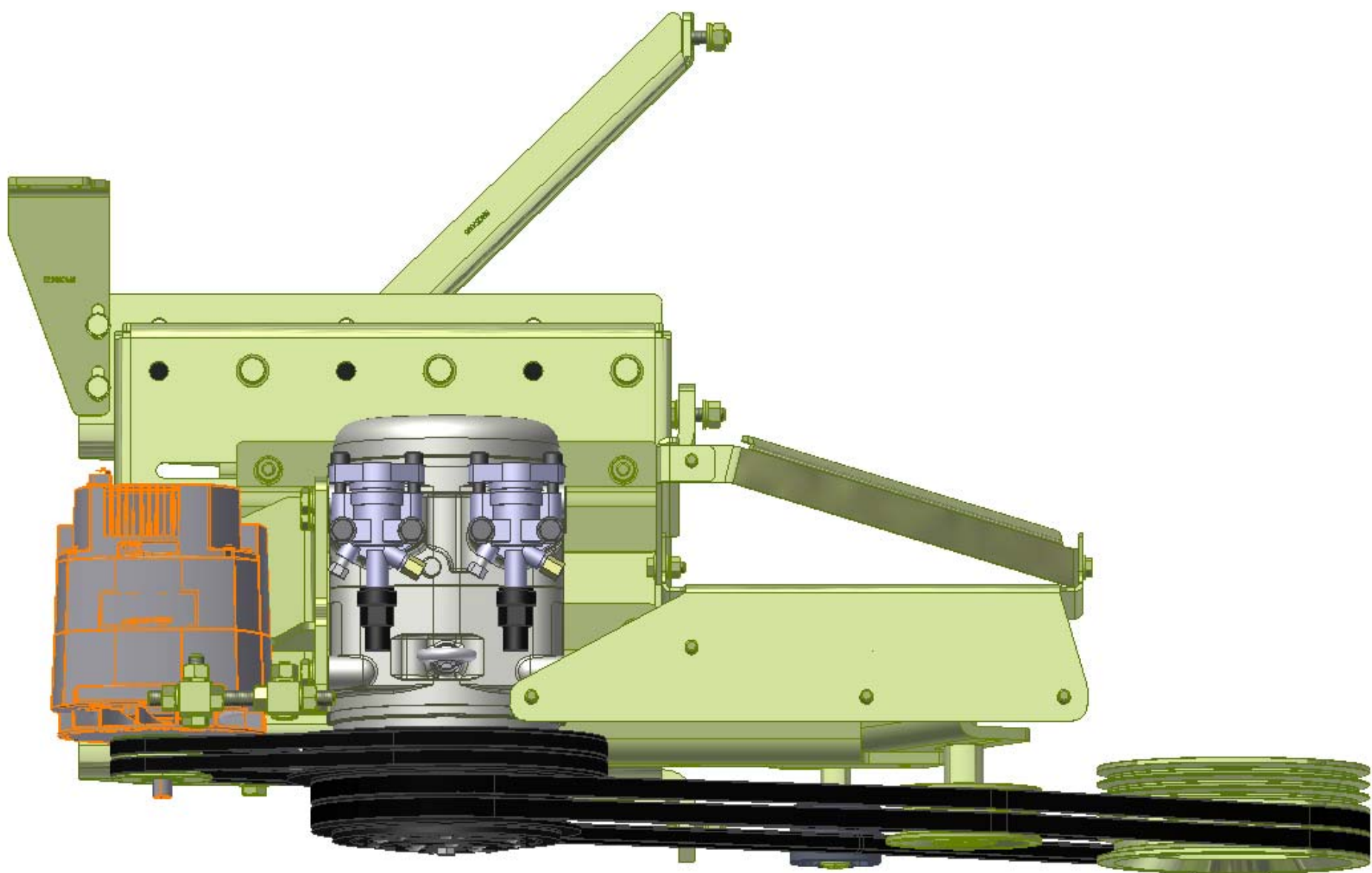
REV	1
SHEET 1 OF 1	

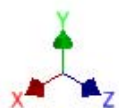
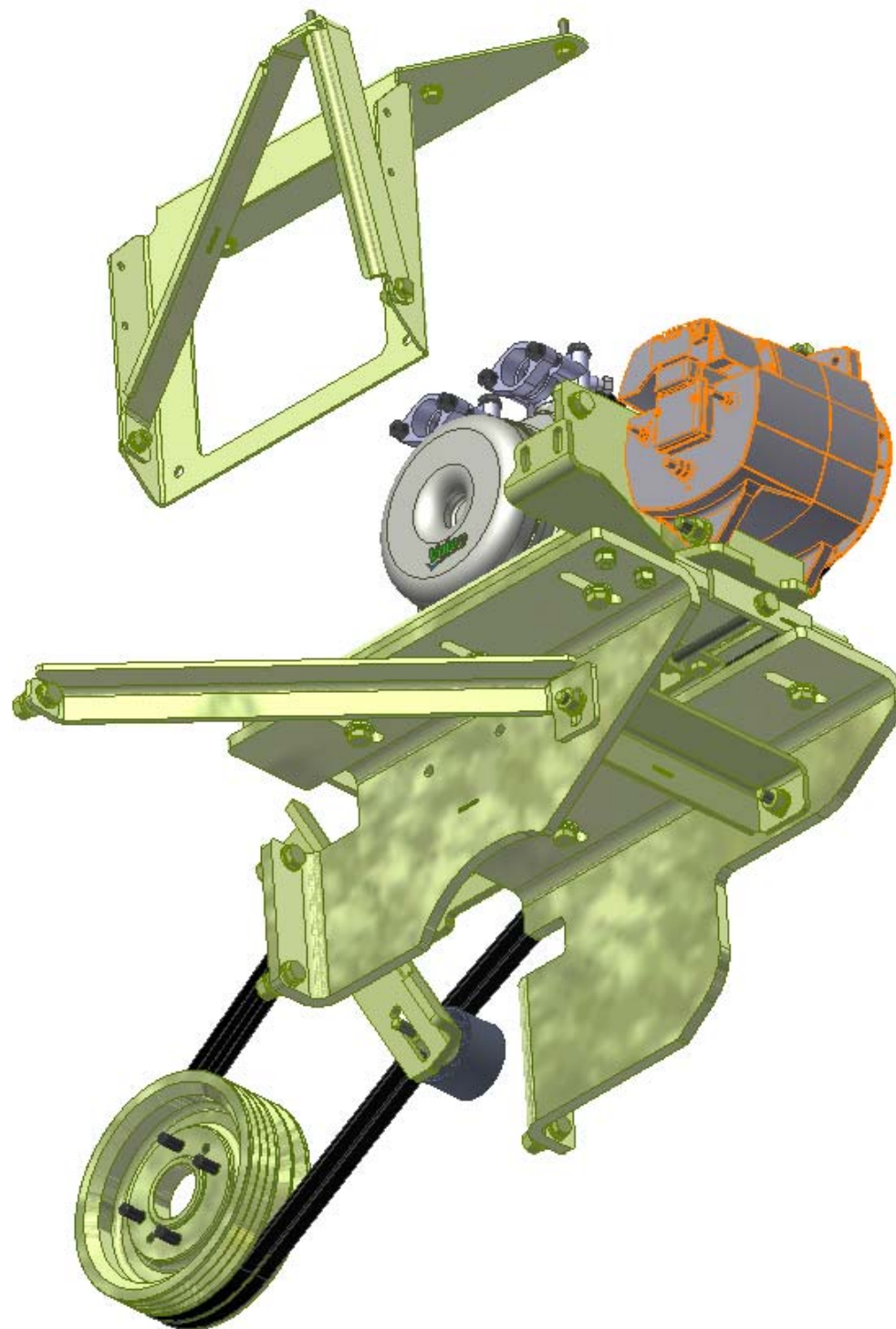
SHEET 1 OF 1











TransArctic A/C Compressor Mount Installation Disclaimer

All compressor mounts should be installed by qualified and trained personnel using proper tools and equipment in safe working conditions following industry standard guidelines for motor vehicle service and repair.

The installer of any compressor mount purchased from TransArctic must undertake all responsibility of issues arising from that compressor bracket being installed on any vehicle. As well as insure that a **proper and sufficient ground** is established between the compressors' clutches and the vehicle's engine. Mount functionality, operation and durability can all be compromised by an incompetent installation.

Due to the many different situations, parameters and application criteria, which are beyond the compressor mount manufacturer's control, TransArctic does not warrant design, durability, or operational functionality of any compressor mount improperly installed by another party.

With no implied guarantees it is the mount installer's strict responsibility to determine safety and functionality, of the compressor mount, at the time of installation.

Please contact TransArctic with any issue arising from installation so we may better improve the product. If you have any reservations about the compressor mount integrity contact TransArctic immediately at 1-877-COLD-AIR.

Mark OEM tensioner location

Install Kit

Check for Interferences

Check to ensure that the proper OEM tensioner orientation is maintained

Run engine with A/C system engaged for at least 10 minutes to run in belt

Check OEM tensioner orientation and adjust as required

Responsabilidad limitada de TransArctic en la instalación del soporte del compresor

Todos los soportes de los compresores deben ser instalados por personas calificadas y entrenadas, usando para ello los equipos y herramientas necesarios para esta labor en buenas condiciones y según las normas y guías para el servicio y/o reparación de motores de vehículos.

El instalador de los soportes comprados en TransArctic asume toda la responsabilidad de cualquier problema que surga en el soporte del compresor al vehículo; de igual manera es responsable que el cable a tierra sea conectado entre el embrague del compresor y el motor del vehículo.

Se advierte que el buen funcionamiento y la durabilidad del soporte pueden ser comprometidos por defectos en su instalación.

Debido a las diversas situaciones que se puedan presentar fuera del control del fabricante, TransArctic no garantiza el diseño, la durabilidad o el correcto funcionamiento de cualquier equipo inapropiadamente instalado por terceros.

Esta sobreentendido que el Instalador del montaje del compresor es estrictamente responsable de la seguridad y funcionamiento del equipo en el momento de la instalación.

Si tuviera algún problema o duda acerca de la instalación del soporte del compresor pongase en contacto inmediatamente con TransArctic al teléfono 1-877-COLD-AIR de modo que podamos mejorar nuestro producto.

Note la ubicación del medidor de tensión OEM

Instale el equipo

Controlar si hay interferencias.

Asegurese que el medidor de tensión mantenga la orientación justa.

Encienda el motor por lo menos 10 minutos con el sistema A/C enganchado para que la correa corra

Controle la orientación justa del medidor de tensión y ajuste a las condiciones requeridas del fabricante